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Title: Olive genotypes cultivated in an adult high-density orchard respond differently to canopy restraining by mechanical and manual pruning

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Abstract: Three-year observations about the canopy restraining of 15 olive cultivars trained according to the high-density system were made in order to supply up-to-date information about the varietal behavior for adult orchards of this new cropping system. The mechanical pruning started at the end of the 6th year from planting, and it was repeated for the following two years. Cultivar vigour affected pruning biomass and olive yield. Canonical discriminant analysis was performed to identify differences among cultivars. Medium-low vigour cultivars (Spanish and Greek) can be successfully controlled by mechanical and manual prunings without compromising their yield; instead, medium-high vigour cultivars (traditional and new Italian) require mechanical prunings to control canopy size, but this operation can hardly compromise their yield level and constancy. Further investigations are required to understand the right width of hedging to reach the correct equilibrium between vegetative and reproductive activity in adult orchards. At the moment, the correct varietal choice remains the only way to ensure the agronomical and economic sustainability of the high-density cropping systems, waiting for new results from breeding programs.

## **Highlights**

Varietal behaviors cannot be distinguished on the basis of the biomass pruned

Italian cultivars require mechanical prunings to control canopy size

Mechanical prunings hardly compromise Italian cultivars yield level and constancy

Spanish and Greek cultivars can be controlled by mechanical and manual prunings

Manual pruning allows trees more suited to mechanical harvesting

1 **Olive genotypes cultivated in an adult high-density orchard respond differently to canopy**  
2 **restraining by mechanical and manual pruning**

3  
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14 **ABSTRACT**

15 Three-year observations about the canopy restraining of 15 olive cultivars trained according to the  
16 high-density system were made in order to supply up-to-date information about the varietal  
17 behavior for adult orchards of this new cropping system. The mechanical pruning started at the end  
18 of the 6<sup>th</sup> year from planting, and it was repeated for the following two years. Cultivar vigour  
19 affected pruning biomass and olive yield. Canonical discriminant analysis was performed to  
20 identify differences among cultivars. Medium-low vigour cultivars (Spanish and Greek) can be  
21 successfully controlled by mechanical and manual prunings without compromising their yield;  
22 instead, medium-high vigour cultivars (traditional and new Italian) require mechanical prunings to  
23 control canopy size, but this operation can hardly compromise their yield level and constancy.  
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26 correct varietal choice remains the only way to ensure the agronomical and economic sustainability  
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31 behavior

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## 35 **1. Introduction**

36 The new high-density oliveculture system, with over 1,200 trees per hectare, is characterized  
37 basically by a strong reduction of production costs thanks to the full mechanization of all  
38 agricultural practices, from planting to harvesting, operated by over-the-row machines (Camposeo  
39 et al., 2008). In the high-density olive orchard, the concept of the individual tree is substituted by  
40 that of the continuous hedge (Connor et al., 2014). Pruning is essential to set up the entire cropping  
41 system; in fact, in this oliveculture, pruning must (i) quickly shape the canopy as a continuous  
42 hedgerow, (ii) easily keep it at the size required by the continuous harvesting machine employed  
43 and (iii) allow stable yield level of 7-10 t of olives per hectare for as long a time as possible (Caruso  
44 et al., 2014; Godini et al., 2011). In particular, the problem of pruning mechanization arises from  
45 the necessity of equilibrating two conflicting requirements: saving the productive branches and, at  
46 the same time, restraining the canopy section crosswise to the direction of the hedgerow, within the  
47 limits compatible with the harvest tunnel sizes (height, thickness, form); these last may vary for  
48 different harvesting machines and, for each one, with possible adjustments (Tous, 2011). Pruning is  
49 a technique yet to be defined for this cropping system: when to start and which operations, times,  
50 and turns are topics still under investigation (Tombesi et al., 2012; 2014).

51 Canopy restraining in high-density olive orchards could be carried out mechanically for topping,  
52 hedging and trimming, and manually for thinning. Pruning by topping and hedging limits the olive  
53 canopy height and width at 2.5-2.7 m and 1.5-2.0 m, respectively, according to the harvester tunnel  
54 sizes (Tous et al., 2010). Trimming is the cutting of the branches placed below the olives  
55 intercepting members (scales, buckets) of the straddle harvesters that are generally positioned at 50-  
56 70 cm from the ground in order to allow herbicide application and limit fruit losses; trimming is  
57 already necessary starting from the first bearing and removes only the part of canopy that is not  
58 harvested by the harvester machine (Tombesi et al., 2014). Thinning is the cutting of the branches  
59 transverse to the direction of the hedgerow, with a cross section over 3-4 cm, in order to avoid  
60 beater damages; thinning usually occurs from the 3<sup>rd</sup>-4<sup>th</sup> year after planting. This manual thinning  
61 commonly integrates the annual mechanical hedging regulating the vegetative flat surface width to  
62 a distance not over 50-60 cm from the central axis at each side of the tree/hedgerow. Nonetheless,  
63 manual thinning could be completely replaced by a heavy mechanical hedging made every three  
64 years by cutting off the lateral canopy at 15-20 cm from the central axis on alternating sides, even if  
65 this kind of pruning is still in the experimental phase (Rius and Lacarte, 2010).

66 The canopy restraining mechanization by topping, hedging and trimming is done with machines that  
67 arose from the disk pruners employed for a time in traditional and intensive grape, citrus and other

68 orchards (Gatti et al., 2011; Intrigliolo and Roccuzzo, 2011; Kurtural et al., 2013; Malvicini et al.,  
69 2014).

70 Manner, time and frequency of canopy restraining execution in high-density olive orchards mainly  
71 depend on tree age, varietal behavior and pedoclimatic conditions, but the main factor affecting  
72 pruning is the vigour of the cultivated genotype (Connor et al., 2014). On the other hand,  
73 appropriate cultivar selection represents the key factor for success of the whole high-density  
74 oliveculture system (Caruso et al., 2014). Indeed, up to now only two Spanish cultivars, Arbequina  
75 and Arbosana, and the Greek Koroneiki have been demonstrated to have vegetative (medium-low  
76 vigour, slow canopy growth) and productive (early bearing, high yield efficiency) parameters fitting  
77 this new cropping system (Camposeo et al., 2008; Camposeo and Godini, 2010; Connor et al.,  
78 2014). Several aspects of varietal behavior have already begun to be studied for this new cropping  
79 system in Mediterranean environments: productive and vegetative parameters (Camposeo et al.,  
80 2008; Tous et al., 2010; Tombesi and Farinelli 2011, 2014; Allalout et al., 2011; Moutier et al.,  
81 2011; Papachatzis et al., 2011; Larbi et al., 2015; Proietti et al., 2015), plant architecture (Rosati et  
82 al., 2013; Strippoli et al., 2013), light interception (Connor and Gómez-del-Campo, 2013), soil  
83 management (Camposeo and Vivaldi, 2011; Russo et al., 2014), ecophysiology and irrigation  
84 (Proietti et al., 2012; Gómez-del-Campo, 2010; 2013; Vivaldi et al., 2013), harvesting time  
85 (Camposeo et al., 2013). So, varietal response to pruning is still a crucial topic to be investigated in  
86 order to supply information about the agronomic management of high-density oliveculture for  
87 different cultivated genotypes (Connor et al., 2014). In fact, once introduced the over-the-row  
88 harvesters, pruning became the operation requiring about 48% of the total cropping practices costs,  
89 the largest economic investment (Rius and Lacarte, 2010). Moreover, in young high-density  
90 orchards (<4 years old) pruning operations should be limited to trimming in order to avoid the tree  
91 equilibrium imbalance between vegetative and reproductive activity (Tombesi et al., 2014). No data  
92 are available in the literature about canopy management for adult high-density olive orchards (>5  
93 years old) but only for other tree species (Schupp et al., 2008; Velázquez Martí et al., 2010; Martin-  
94 Gorriz et al., 2014).

95 This paper concerns three-year observations made in the Apulia region (Southern Italy) regarding  
96 the canopy restraining of 15 different Italian, Spanish and Greek olive cultivars in an adult high-  
97 density olive orchard (6-8 years old) in order to investigate the varietal response to mechanical and  
98 manual pruning.

99

## 100 **2. Materials and methods**

### 101 *2.1. Orchard characteristics*

102 A three-year study (2011-2013) was carried out in the olive grove located at the department  
103 experimental farm at Valenzano (Bari, Southern Italy; 41° 01 N; 16° 45 E; 110 m a.s.l.) on a sandy  
104 clay soil (sand, 630 g kg<sup>-1</sup>; silt, 160 g kg<sup>-1</sup>; clay, 210 g kg<sup>-1</sup>) classified as a Typic Haploxeralf  
105 (USDA) or Chromi-Cutanic Luvisol (FAO). The site is characterized by a typical Mediterranean  
106 climate with a long-term average annual rainfall of 560 mm, two-thirds concentrated from autumn  
107 to winter, and a long-term average annual temperature of 15.6 °C. The olive grove was planted in  
108 spring 2006; the trees were trained according to the central leader system and spaced 4.0 m × 1.5 m  
109 (1,667 trees ha<sup>-1</sup>) with a north–south row orientation, according to the Spanish high-density  
110 cropping system. Props, drip irrigation and routine cultural practices (nutrition, weeds and disease  
111 control) were set up as already described (Camposeo and Vivaldi, 2011; Camposeo et al., 2013).  
112 First significant yield occurred in autumn 2008, at the 3<sup>rd</sup> year after planting (Camposeo and  
113 Godini, 2010).

114

## 115 *2.2. Pruning operations*

116 Starting from winter 2009-2010, at the end of the 4<sup>th</sup> year after plantation (YAP), only thinning was  
117 operated every year. In winter 2012 (end of 6<sup>th</sup> YAP) mechanical pruning started. The study was  
118 carried out for three consecutive years: 2011, 2012 and 2013, at 6<sup>th</sup>, 7<sup>th</sup> and 8<sup>th</sup> YAP, respectively.  
119 The pruning operations performed during these three years are reported in Table 1. Within a year,  
120 all cultivars are subjected to the same pruning operations (Fig. 1).

121 The topping and hedging operations were executed at a height of 240 cm from the ground and at 50  
122 cm from the central stem, respectively. Both operations were carried out by means of a double  
123 articulated disk pruner (model PF-40.14-D, Jumar Agricola sl, Spain), coupled at the front of a  
124 tractor (Fig. 2). This pruner worked on two rows simultaneously, going along the inter-row with an  
125 average travel speed of 0.55 m s<sup>-1</sup>.

126 The mechanical cutting of the branches placed at 60 cm from the ground was carried out by means  
127 of a trimming machine (model NBH 1090 D, Jumar Agricola sl, Spain), coupled at the front of a  
128 tractor (Fig. 3). This implement, realized on a bilateral mast, was equipped with a mechanical  
129 scanner system to operate without damaging the stems. Also, the trimming machine operated on  
130 two rows simultaneously, going along the inter-row with an average travel speed of 0.40 m s<sup>-1</sup>.

131 Thinning was operated manually, cutting off the branches with a cross section over 3-4 cm and  
132 transverse to the direction of the hedgerow (Fig. 4).

133

## 134 *2.2. Experimental design*

135 The study was performed on 15 cultivars (= plots): the well-adapted Arbequina, Arbosana and  
136 Koroneiki, in comparison with the most diffused traditional (Carolea, Cima di Bitonto, Coratina,  
137 Frantoio, Leccino, Maurino, Nociera and Peranzana) and new (Don Carlo, Fs-17, I-77 and Urano)  
138 Italian cultivars. Fs-17 and Urano showed interesting features for high-density oliveculture  
139 (Camposeo et al., 2008); the remaining Italian traditional and new cultivars are characterized by  
140 medium to high vigour and late bearing (Godini, 2000; Tombesi 2011). Each plot included 38 trees  
141 belonging to the same cultivar; the 15 plots are randomly arranged in the experimental field. For  
142 each plot, 15 trees (3 replications of 5 contiguous trees) were labelled, on which every year were  
143 measured in the following order: tree fruit production ( $Y$ ;  $\text{kg tree}^{-1}$ ) by manual harvesting; canopy  
144 height ( $H$ ; cm); canopy transversal width ( $W$ ; cm); fresh biomass belonging to manual pruning  
145 (thinning, MAB;  $\text{kg tree}^{-1}$ ); fresh biomass belonging to mechanical pruning (topping, hedging,  
146 trimming, MEB;  $\text{kg tree}^{-1}$ ). Finally, the total pruning biomass (TOB;  $\text{kg tree}^{-1}$ ) was calculated as  
147 MAB + MEB.

148

### 149 *2.3. Statistical analyses*

150 Descriptive statistics were computed to synthesize the main features of data distribution.  
151 Assumption of normality was evaluated through the Shapiro-Wilk test and homogeneity of  
152 variances through the Levene test. As most parameters showed departure from normality and  
153 heteroscedasticity (data not shown), a non-parametric analysis of variance (Kruskal-Wallis test) was  
154 performed and the Nemenyi-Damico-Wolfe-Dunn test ( $p < 0.05$ ) was used to assess differences  
155 among groups by using the R 2.15.0 software (R Foundation for Statistical Computing). The  
156 Spearman's correlation coefficients were calculated separately for Italian and non-Italian cultivars,  
157 to better evaluate varietal behaviors and pruning effects.

158 Canonical discriminant analysis (CDA) was performed to identify differences among the groups of  
159 olive cultivars as a function of 4 variables:  $H$ ,  $W$ , TOB and  $Y$ . A biplot was thus computed in order  
160 to show simultaneously mean (canonical) scores of the canonical variables (CDF) and standardized  
161 canonical coefficients, as geometric vectors for each variable. The centroids of the experimental  
162 groups were plotted in an ordination diagram in which the bidimensional space is represented by the  
163 first two canonical variables. CDA was performed using R 2.15.0 software (R Foundation for  
164 Statistical Computing Vienna, Austria). This multivariate analysis procedure has already been  
165 successfully used in olive (Petrakis et al., 2008).

166

## 167 **3. Results**

### 168 *3.1. Canopy sizes*

169 In Figure 5 and in Figure 6, canopy H and W mean values of the 15 cultivars during the three years  
170 are reported, respectively. At the end of the 6<sup>th</sup> year after planting (autumn 2011), all the cultivars  
171 abundantly exceeded the threshold values of 2.5 m in H and of 1.0 m in W. The mean H was 3.5 m,  
172 and the mean W was 2.3 m. In particular, most of the Italian genotypes and the Greek Koroneiki  
173 overcame 3.5 m in H and 2.0 m in W; absolutely, Leccino, Nociara and Peranzana exceed 2.5 m in  
174 W; only H of Arbosana and Urano trees was under 3.0 m, and only Fs-17, I/77 and Arbosana trees  
175 were narrower than 2.0 m. The first ever mechanical pruning, made in February 2012, restrained all  
176 the canopies at 2.4 m in H and 1.0 m in W.

177 At the end of the 7<sup>th</sup> year after planting (one year after the first ever mechanical pruning; autumn  
178 2012), H fell within the range 2.5-3.0 m for all the cultivars, and about one half of them were  
179 narrower than 2.0 m; none exceeded 2.5 m in W. The mean H was 2.8 m, and the mean W was 2.0  
180 m. The second mechanical pruning, made in March 2013, restrained all the canopies at the same  
181 standard size.

182 At the end of the 8<sup>th</sup> year after planting (one year after the second-ever mechanical pruning; autumn  
183 2013), the cultivars fell within the range 2.7-3.3 m in H and 1.8-2.2 m in W. The mean H was 3.0  
184 m, slightly greater than the previous year, and the mean W was 2.0 m, identical to the previous year.  
185 Arbequina, Arbosana and Urano showed, in both years after mechanical pruning, the lowest H and  
186 W values.

187

### 188 *3.2. Pruning biomass*

189

#### 190 *3.2.1. Total pruning biomass*

191 The cultivated varieties under study showed different amounts of TOB over three years (Fig. 7). At  
192 the first pruning, Coratina, Cima di Bitonto, Fs-17, Leccino, Koroneiki, Frantoio and I/77 showed  
193 values between 3.2 and 4.2 kg per tree; Carolea reached about 5 kg per tree; for the remaining  
194 cultivars, the TOB values ranged from 1.6 kg per tree (Peranzana) to 2.2 kg per tree (Arbequina);  
195 Arbosana showed the lowest value of 0.8 kg per tree. At the second pruning, Carolea again reached  
196 the highest value (1.7 kg per tree); Frantoio, Cima di Bitonto and Koroneiki showed values between  
197 1.0 and 1.4 kg per tree; for the remaining cultivars, the TOB values were less than 1.0 kg per tree:  
198 Peranzana showed the lowest value of 0.4 kg per tree. Finally, in 2013, Coratina and Urano showed  
199 the highest values (6.8 and 5.3 kg per tree respectively), followed by Leccino, Frantoio and Cima di  
200 Bitonto (5.16, 5.0 and 4.8 kg per tree respectively). All the other cultivars ranged from 2.0 kg per  
201 tree (I-77) and 3.9 kg per tree (Koroneiki). Only Arbosana did not surpass 1.5 kg per tree.

202



### 203 3.2.2. *Biomass form mechanical and manual pruning*

204 Data on pruning biomass coming from mechanical (MEB) and manual (MAB) operations  
205 highlighted significant differences among cultivars in all years (Figs. 8-9).

206 At the first pruning, the MEB values spread the genotypes into the same ranks as TOB values did.  
207 Cima di Bitonto, Leccino, Frantoio, Coratina, Fs-17, Koroneiki and I/77 showed values between 3.0  
208 and 3.9 kg per tree; Carolea reached 4.8 kg per tree; the values of MEB for the remaining cultivars  
209 ranged from 1.4 kg per tree (Nociara) to 2.1 kg per tree (Urano); Arbosana showed the lowest value  
210 of 0.6 kg per tree. At the second pruning, Carolea, Cima di Bitonto and Frantoio showed the highest  
211 values (1.0-1.5 kg per tree), while the remaining cultivar produced MEB values ranging from 0.3 kg  
212 per tree (Peranzana and Nociara) to 0.7 kg per tree. Also, for TOB in 2013, Coratina, Urano,  
213 Leccino and Cima di Bitonto showed the highest MEB values (4.0 to 6.0 kg per tree); on the  
214 contrary, Arbosana showed the lowest one of 0.7 kg per tree.

215 MAB values were, in general, similar among the cultivars, and they did not exceed 1.0 kg per tree,  
216 except Frantoio at the third year. Moreover, MAB values represented 18% of the TOB, on average,  
217 and they tended to increase from the 6<sup>th</sup> to 8<sup>th</sup> YAP for most of the cultivars, except for Arbequina  
218 and Fs-17.

219

### 220 3.3. *Olives yield*

221 In Figure 10, olives productions per tree (Y) are reported. In 2011, at the 6<sup>th</sup> YAP, Arbequina,  
222 Arbosana, Koroneiki and Maurino showed the highest Y (about 6.4 kg tree<sup>-1</sup> on average), followed  
223 by Peranzana, Nociara and Urano, which yielded a mean of about 4.0 kg tree<sup>-1</sup>. All the other  
224 cultivars showed significantly lower, as Coratina (1.5 kg tree<sup>-1</sup>), and negligible Y values, such as  
225 Carolea, Cima di Bitonto, Don Carlo, Frantoio, Fs-17, I/77 and Leccino. In the following year  
226 (2012, 7<sup>th</sup> YAP), after the first mechanical pruning, Arbequina and Arbosana were again the most  
227 productive ones (5.8 and 4.8 kg tree<sup>-1</sup>, respectively), followed by Don Carlo and Nociara (4.0 kg  
228 and 3.5 kg tree<sup>-1</sup>, respectively), while Koroneiki collapsed around 1.0 kg tree<sup>-1</sup>, together with,  
229 Peranzana, Urano. Cima di Bitonto, Coratina and Maurino did not produce. Finally, in the last year  
230 of the trial (2013, 8<sup>th</sup> YAP), after the second mechanical pruning, Koroneiki came back to be the  
231 most productive cultivar (6.8 kg per tree<sup>-1</sup>), followed by Don Carlo, Arbosana and Arbequina (5.0  
232 kg tree<sup>-1</sup>, 4.6 kg tree<sup>-1</sup> and 4.5 kg tree<sup>-1</sup>, respectively). Coratina, Frantoio, Fs-17, I/77, Leccino,  
233 Maurino, Urano did not surpass 1.0 kg tree<sup>-1</sup>. Nociara and Peranzana showed a more yield  
234 constancy (3.5 kg tree<sup>-1</sup> and 2.3 kg tree<sup>-1</sup> on average, respectively).

235

### 236 3.4. *Canonical discriminant analysis*

237 CDA showed a canonical correlation of 79.0% of total variation. The first canonical function  
238 (CAN1), which explained 41% of total variation, was positively correlated to yield (Y; 0.69) and  
239 negatively to crown width (W; -1.10); lower positive values were observed for TOB (0.32). On the  
240 second canonical function (CAN2), which explained 38.0% of total variation, Y and W weighted  
241 more and negatively (-0.87 and -0.81), and H and TOB positively (0.62 and 0.29) (Fig. 11). Thus,  
242 CAN1 allowed the identification of two major groups of cultivars: the first more productive (with  
243 Arbequina and Arbosana as highest yielding cultivars), and the second characterized on average by  
244 higher crown width (with highest values for Leccino and Nociara). In addition, CAN2 allowed  
245 cultivars with higher or lower values of both crown width and yield to be distinguished (Fig. 11).

246

#### 247 **4. Discussion**

248 In an adult high-density olive orchard, the canopy has to be managed in order to have a  
249 continuously good yield level (around 5 kg tree<sup>-1</sup>) and to respect harvesting machine requirements:  
250 250 cm in height and 150 cm in width (Tombesi et al., 2014, Tous et al., 2011). When canopy  
251 growth exceeds these limits, the main problem is the yield decrease due to reciprocal shading  
252 (Gómez del Campo et al., 2009). At this moment, mechanical pruning becomes necessary. All  
253 examined cultivars overcame these limits at 6<sup>th</sup> YAP. On average, the first topping operation  
254 reduced the canopy height by 28%, while the following second and third interventions reduced it by  
255 only 10% and 17%, respectively. In contrast, hedging reduced canopy width of the same quantity  
256 (50%) in both years, on average. These data are supported by the values of MEB: in particular,  
257 Arbequina, Arbosana and Peranzana always showed the lowest MEB values, while the other Italian  
258 cultivars showed, in general, the highest ones. The different tree vigour is the key factor (Connor et  
259 al., 2014; Godini et al., 2011). Koroneiki behaved as a more vigorous cultivar with respect to the  
260 two Spanish ones, confirming what was reported in different environments (Tous et al., 2011). The  
261 significant lower values of MEB and TOB in 2012 are clearly due to the lack of hedging during this  
262 year.

263 After mechanical prunings, yields of the medium-low vigour cultivars (Arbequina, Arbosana,  
264 Nociara and Peranzana) were not changed significantly with respect to previous values. In contrast,  
265 yield performances of the more vigorous, late bearing Italian cultivars were certainly inadequate,  
266 with an unclear response to pruning. Removal of peripheral branches by mechanical topping and  
267 hedging decreases canopy volume but increases sylleptic bud breaking and sprout growth, while the  
268 competition between vegetative and reproductive shoots reduce total fruit yield, especially for  
269 medium-high vigour cultivars (Tombesi and Farinelli, 2011). Arbequina and Arbosana behaviors  
270 demonstrated that these two cultivars did not alternate, maintaining a high level of production near

271 5.0 kg tree<sup>-1</sup> as the high-density system requires (Camposeo and Godini, 2010); moreover, prunings  
272 performed did not influence their yield. Nociara and Peranzana showed similar behavior, but their  
273 production levels were under this threshold value, never overcoming 4.0 kg tree<sup>-1</sup>. On the other  
274 hand, Spearman's correlation coefficients highlighted that (i) yields of the well-adapted cultivars,  
275 Arbequina, Arbosana and Koroneiki, did not depend on quantity of biomass pruned and that (ii)  
276 mechanical and manual pruning biomasses are independent (Tab. 2). As already observed, the  
277 Spanish cultivars invest less in permanent structures per unit of fruiting sites, so they have more  
278 branches with smaller diameters, with more fruiting shoots per unit of canopy volume (Rosati et al.,  
279 2013). On the contrary (Tab. 3), Italian cultivars' yields were significantly and negatively affected  
280 by mechanically pruned biomass, and this last is correlated with the manual one, i.e. with the  
281 quantity of thinned transversal branches. The traditional and new Italian cultivars indeed have  
282 branches that are fewer in number but are thicker and longer, with fruiting shoots mostly  
283 concentrated in the periphery of the canopy; this results in a serious loss of production sites,  
284 especially during mechanical pruning (Pascuzzi and Guarella, 2010; Rosati et al., 2013). Heavy  
285 pruning reduces fruit yield also for other tree species (Ikinci, 2014; Sabbatini et al., 2015).

286 On the other hand, in this high-density olive orchard, repeated manual pruning as annual thinning  
287 established palmette-shaped olive trees for both well-adapted cultivars, such as Koroneiki, and  
288 poorly-adapted cultivars, such as Coratina (Fig. 12). Unfortunately, this acquired tree shape did not  
289 change the tree vigour, as already reported for olive (Moutier et al., 2011); the contrary happens for  
290 pear (Corelli-Grappadelli, 1998) and cherry (Moreno et al., 1998).

291 In general, CDA demonstrated that varietal behaviors cannot be distinguished on the basis of the  
292 biomass pruned, being TOB vector very little. Notwithstanding, CDA allowed to highlight the  
293 vegetative–reproductive balance, discriminating 5 different cultivar groups as functions of W and  
294 Y. The first group encloses the well-adapted genotypes (Arbosana, Arbequina and Koroneiki)  
295 showing higher Y and lower W; the second group (Peranzana, Nociara and Urano) those with good  
296 Y but highest W; the third group (Carolea and I/77) those characterized by poor Y and lowest W;  
297 the fourth group (Coratina, Frantoio, Cima di Bitonto and Leccino) those showing lowest Y and  
298 medium W. The last group (Maurino, Don Carlo and Fs-17) showed scores of centroids very near  
299 the axes' origin, thus with no prominent features (negative or positive) and values close to the  
300 average.

301

## 302 **5. Conclusions**

303 From a productive point of view, canopy restraining of medium-low vigour cultivars, such as  
304 Arbequina, Arbosana and Koroneiki, can be successfully controlled by mechanical (topping,

305 hedging and trimming) and manual (thinning) prunings, because the branches removed are those  
306 that get stuck within the tunnel of the harvester machine, and fruiting shoots are well spread inside  
307 the canopy. On the contrary, medium-high vigour cultivars, such as traditional and new Italian,  
308 require mechanical prunings, especially hedging, to control canopy size and to allow the passage of  
309 the harvesting machine, but this operation hardly compromises their yield level and constancy  
310 because fruiting shoots are mostly concentrated in the periphery of the canopy.

311 From a mechanical point of view, manual pruning makes trees of both Spanish-Greek and Italian  
312 cultivars more suited to continuous harvesting, thanks to its palmette shaping, but it could not be  
313 useful for medium-high vigour control of Italian genotypes.

314 These are the first ever data available in the literature about canopy management of an adult high-  
315 density orchard up to the eighth year after plantation: this period represents its estimated half-life  
316 (Connor et al., 2014). Further investigations are required to understand the right width of hedging to  
317 reach the correct equilibrium between vegetative and reproductive activity in adult orchards, with  
318 an architectural approach. At the moment, the correct varietal choice remains the only way to keep  
319 agronomical and economic sustainability of the high-density cropping systems, because low vigour  
320 and slow growing are confirmed as relevant parameters for this new oliveculture.

321

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447



**Table 1.**

Pruning operations performed in the adult high-density olive orchard during the three subsequent years (YAP = year after plantation).

Pruning operations		End 6 <sup>th</sup> YAP (Feb. 2012)	End 7 <sup>th</sup> YAP (Mar. 2013)	End 8 <sup>th</sup> YAP (Feb. 2014)
<b>Mechanical</b>	<b>Topping</b>	X	X	X
	<b>Hedging</b>	X		X
	<b>Trimming</b>		X	X
<b>Manual</b>	<b>Thinning</b>	X	X	X

**Table 2.**

Spearman's correlation coefficients during three years for Spanish and Greek cultivars (n= 45; \*\*\* p≤0.001; \*\* p≤0.01; n.s. = not significant).

	MAB	MEB	H	W	Y
<b>TOB</b>	0.17 ns	0.45 **	0.46 **	0.38 **	-0.06 ns
<b>MAB</b>	1.00	0.11 ns	-0.02 ns	-0.01 ns	0.06 ns
<b>MEB</b>		1.00	0.66 ***	0.53 ***	0.03 ns
<b>H</b>			1.00	0.67 ***	0.08 ns
<b>W</b>				1.00	-0.14 ns

**Table 3.**

Spearman's correlation coefficients during three years for Italian cultivars (n = 180; \*\*\* p≤0.001; \*\* p≤0.01; n.s. = not significant).

	MAB	MEB	H	W	Y
<b>TOB</b>	0.18 ns	0.47 ***	0.64 ***	0.31 ***	-0.31 ***
<b>MAB</b>	1.00	0.29 ***	-0.02 ns	-0.08 ns	0.02 ns
<b>MEB</b>		1.00	0.58 ***	0.29 ***	-0.21 **
<b>H</b>			1.00	0.46 ***	-0.04 ns
<b>W</b>				1.00	-0.08 ns



**Fig. 1:** Olive trees hedgerow before (left) and after (right) mechanical pruning.



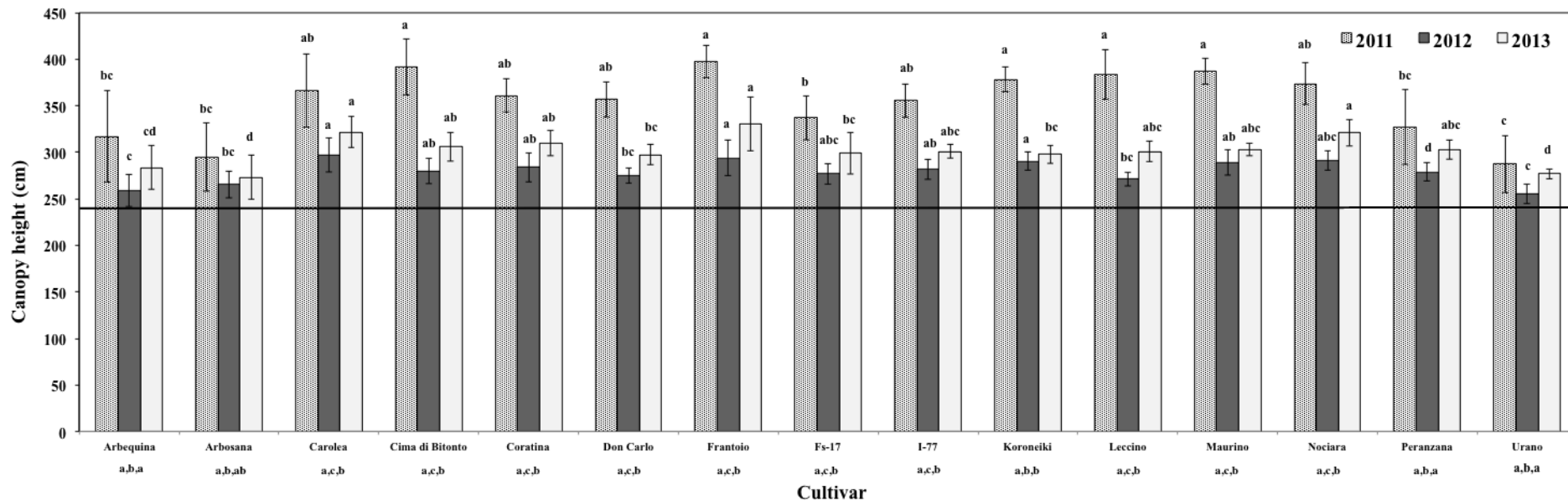
**Fig. 2:** Double articulated disk pruner machine at work for topping.



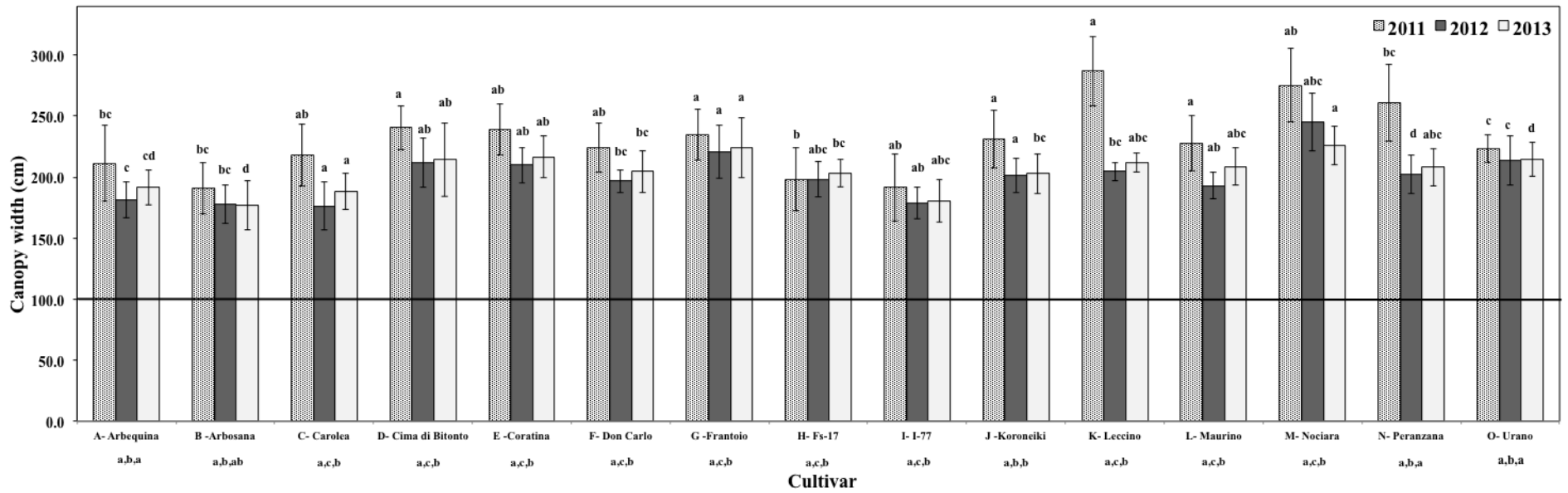
**Fig. 3:** Trimming machine at work.



**Fig. 4:** Manual pruning (thinning).

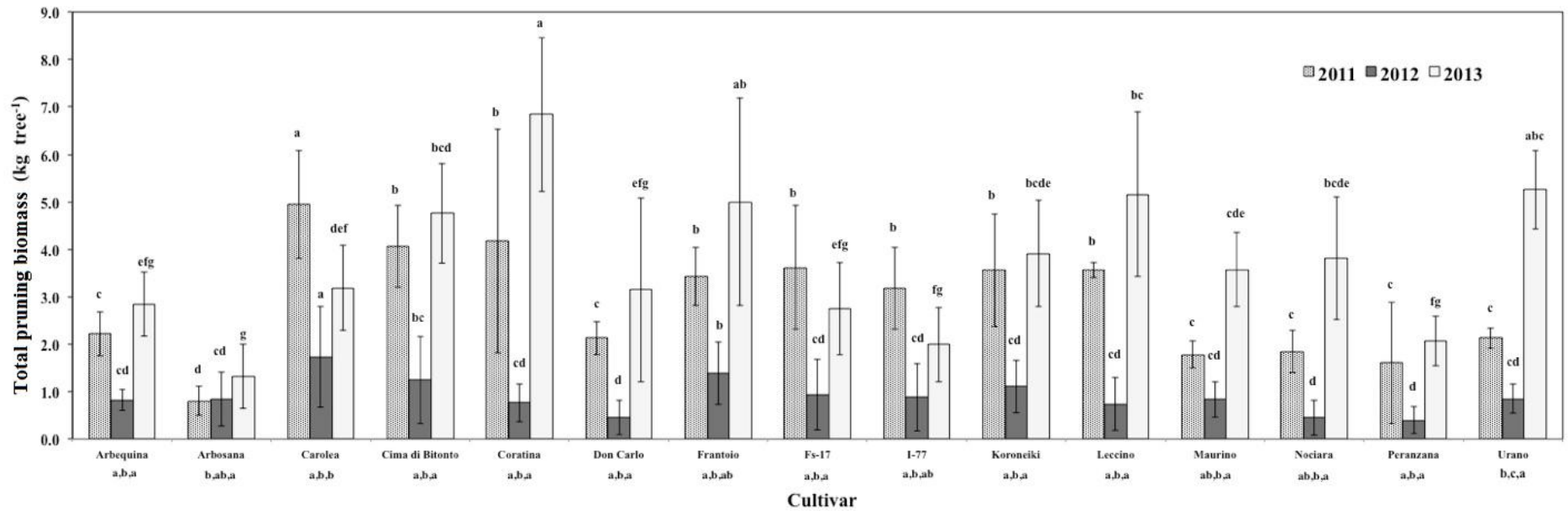


**Fig. 5:** Canopy height (cm) of 15 cultivars during 2011, 2012 and 2013. Means within each cultivar are separated by Nemenyi-Damico-Wolf-Dunn test ( $P < 0.05$ ). Error bars show  $\pm$  SE. Letters on x-axis denote statistical differences among years for each cultivar; letters on histograms denote statistical differences among cultivars for each year.

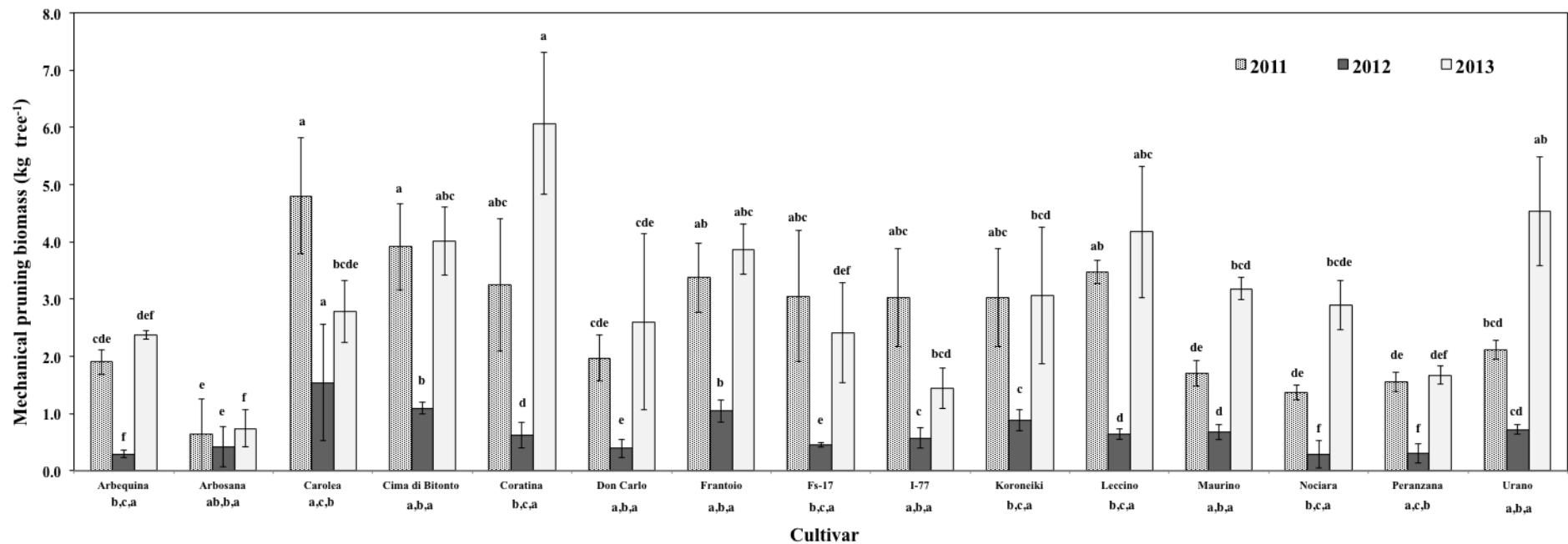


**Fig. 6:** Canopy width (cm) of 15 cultivars during 2011, 2012 and 2013. Means within each cultivar are separated by Nemenyi-Damico-Wolf-Dunn test ( $P < 0.05$ ). Error bars show  $\pm$  SE. Letters on x-axis denote statistical differences among years for each cultivar; letters on histograms denote statistical differences among cultivars for each year.

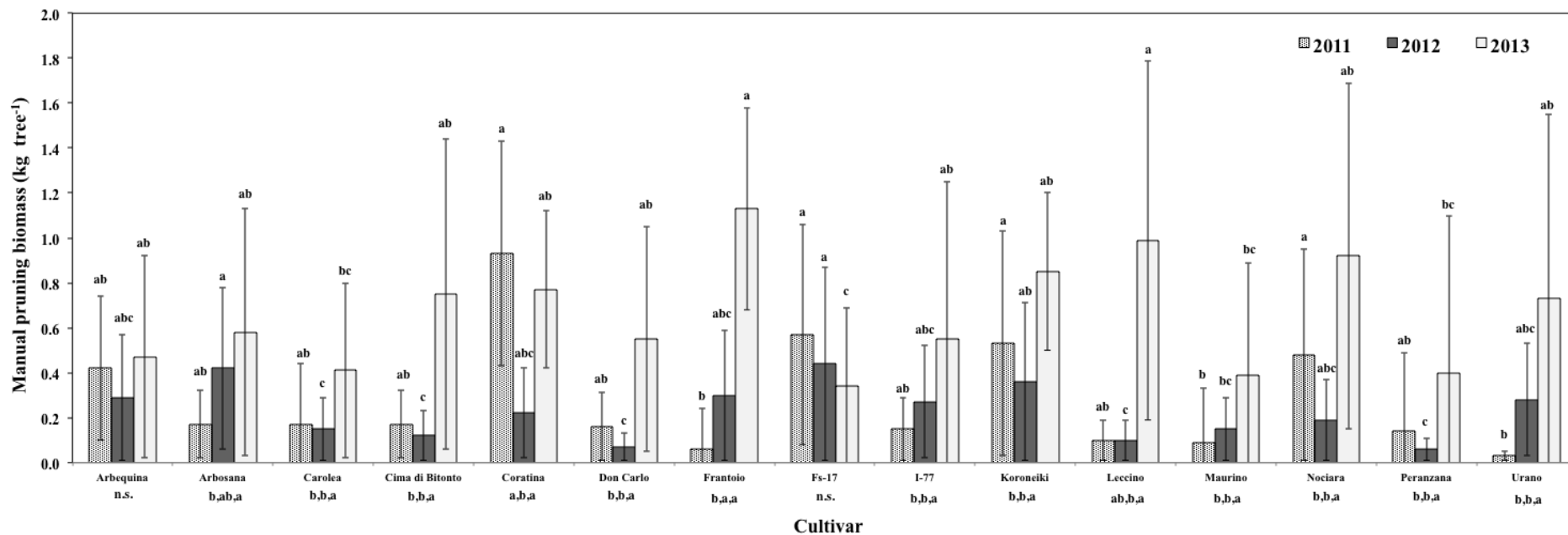




**Fig. 7:** Total pruning biomass (kg tree<sup>-1</sup>) of 15 cultivars during 2011, 2012 and 2013. Means within each cultivar are separated by Nemenyi-Damico-Wolf-Dunn test ( $P < 0.05$ ). Error bars show  $\pm$  SE. Letters on x-axis denote statistical differences among years for each cultivar; letters on histograms denote statistical differences among cultivars for each year.

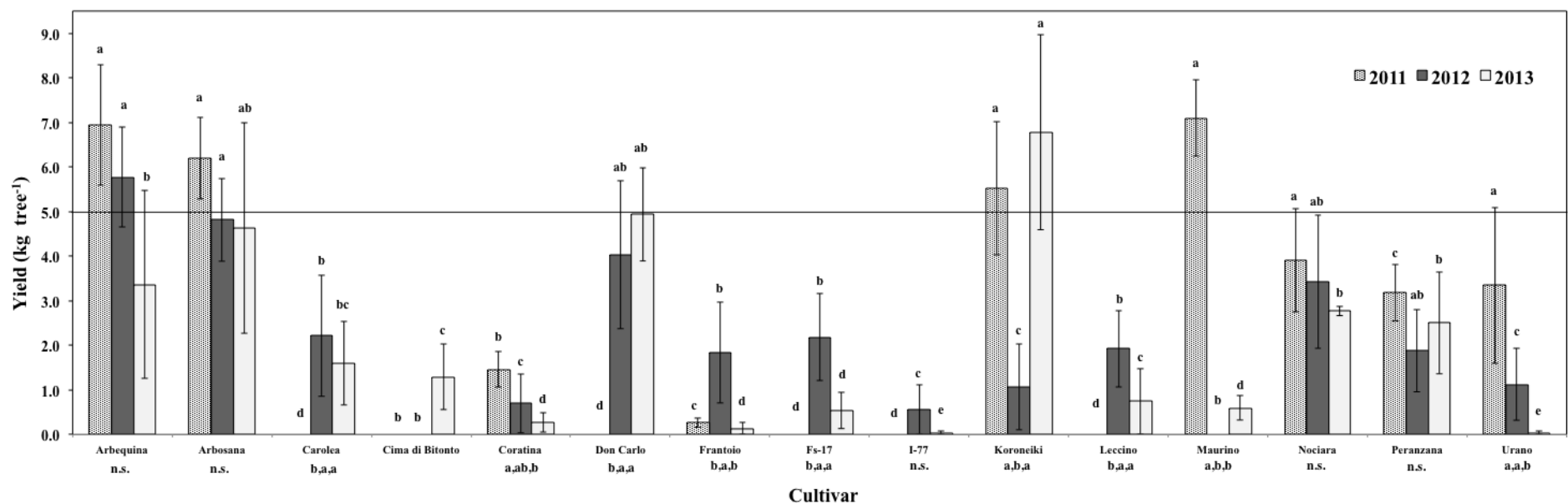


**Fig. 8:** Mechanical pruning biomass (kg tree<sup>-1</sup>) of 15 cultivars during 2011, 2012 and 2013. Means within each cultivar are separated by Nemenyi-Damico-Wolf-Dunn test ( $P < 0.05$ ). Error bars show  $\pm$  SE. Letters on x-axis denote statistical differences among years for each cultivar; letters on histograms denote statistical differences among cultivars for each year.

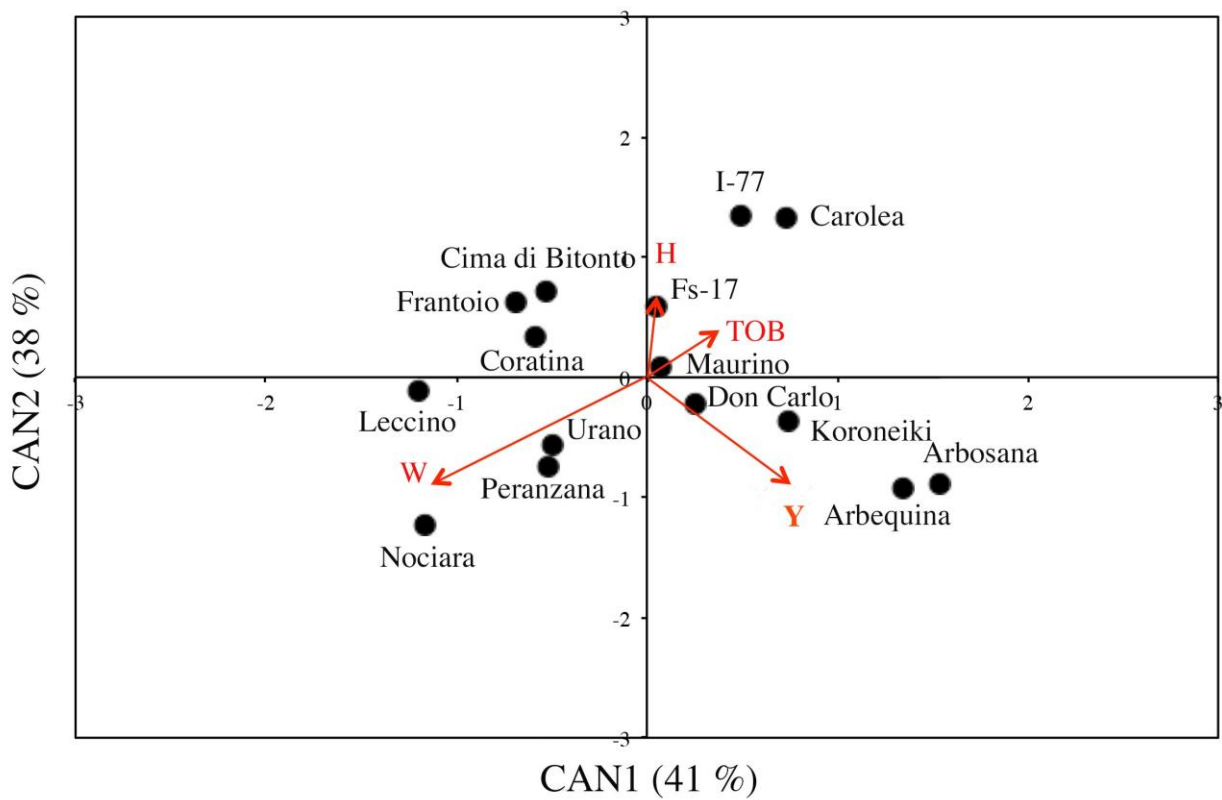


**Fig. 9:** Manual pruning biomass (kg tree<sup>-1</sup>) of 15 cultivars during 2011, 2012 and 2013. Means within each cultivar are separated by Nemenyi-Damico-Wolf-Dunn test ( $P < 0.05$ ). Error bars show  $\pm$  SE. Letters on x-axis denote statistical differences among years for each cultivar; letters on histograms denote statistical differences among cultivars for each year.





**Fig. 10:** Yield (kg tree<sup>-1</sup>) of 15 cultivars during 2011, 2012 and 2013. Means within each cultivar are separated by Nemenyi-Damico-Wolf-Dunn test ( $P < 0.05$ ). Error bars show  $\pm$  SE. Letters on x-axis denote statistical differences among years for each cultivar; letters on histograms denote statistical differences among cultivars for each year.



**Fig. 12:** Distribution of olive cultivars based on the first (CAN1) and second (CAN2) canonical functions of four parameters canopy (vectors); height (H), canopy width (W), total pruning biomass (TOB) and yield (Y).



**Fig. 12:** Coratina (left) and Koroneiki (right) trees palmette-shaped by repeated annual thinning