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COMMUNICATION

Designing Eco-Sustainable Dye-Sensitized Solar Cells by the Use of a Menthol-based Hydrophobic Eutectic Solvent as an Effective Electrolyte Medium

Chiara Liliana Boldrini,^[a] Norberto Manfredi,^[a] Filippo Maria Perna,^[b] Vito Capriati,^{*[b]} and Alessandro Abbotto^{*[a]}

Abstract: The use of a hydrophobic eutectic solvent based on DLmenthol and a naturally occurring acid such as acetic acid has been tested as a eco-friendly electrolyte medium in dye-sensitized solar cells. In the presence of a de-aggregating agent and a representative hydrophobic organic photosensitizer, the corresponding devices displayed relatively good power conversion efficiencies in very thin active layers. In particular, the higher cell photovoltage detected in comparison to devices based on toxic and volatile organic compounds may stem from a more efficient interface interaction, as suggested by EIS studies showing greater charge recombination resistance and electron lifetime.

The increase in energy demand requires alternative and renewable energy technologies,^[1] in particular, new photovolta ic (PV) tools aiming to easy-to-fabricate, efficient, and low-cost devices.^[2] In the last two decades, much attention has been paid to hybrid organic-inorganic thin film systems, such as dye-sensitized solar cells (DSSCs)^[3] and perovskite solar cells.^[4] DSSCs are based on a photo-active anode, comprising an inorganic n-type semiconductor layer (typically TiO₂) sensitized by a molecular organic or organometallic dye, a counter-electrode, and a liquid electrolyte that completes the circuit and allows dye regeneration. Hanaya et al. reported a 14.7% record efficiency using liquid electrolyte.^[5] Therefore, liquid DSSCs may be playing an important role in the future industrial development of low-cost solar cells with high power energy conversion efficiencies (PCEs).

One of the main drawbacks of liquid DSSCs is the presence of a toxic and volatile organic compound (VOC) as electrolyte, typically acetonitrile or a mixture of aliphatic nitriles. Indeed, leakage or evaporation of the VOC solvent produces a negative environmental impact and seriously limits the temporal stability of the PV efficiency. Thus, the presence of these VOCs

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is the most critical aspect from the standpoint of "greenness" as it hampers a truly sustainable development of the DSSC technology and prevents its widespread industrial use. The replacement of the organic liquid medium with water-based electrolyte,^[6] solid or quasi-solid^[3a, 7] electrolyte or hole transporting material in a solid DSSC^[8] circumvents this issue, but at the expenses of much lower PCEs.

Deep eutectic solvents (DESs) are an emerging class of unconventional solvents (cheap, thermally stable, non-flammable, non-toxic, and biodegradable) usually made by two or three safe and inexpensive components able to engage in reciprocal hydrogen-bond interactions to form a eutectic mixture with a melting point far below those of the individual components, due to self-association.^[9] Because of their minimal ecological footprint, DESs are progressively replacing VOCs in several fundamental and applied processes.^[10] They have been primarily investigated extraction and separation processes,[11] for metal in electrodeposition,[10a] in material sciences,[12] but have recently gained increasing attention also in other hot fields of science such as metal-,[13] bio-,[14] and organocatalysis,[15] photosynthesis and electrochemistry,^[16] and organometallics^[13c,17] with surprising and unexpected results.

The vast majority of DESs described in the literature are hydrophilic, and thus unstable in water. Conversely, hydrophobic DESs have been developed only very recently. In 2015, Kroon and co-workers. first reported the preparation and the usefulness of hydrophobic DESs, consisting of a fatty acid and a quaternary ammonium salt, for the recovery of volatile fatty acids from diluted aqueous solution,^[18] and for CO₂ capture.^[19] Hydrophobic DESs consisting of decanoic acid and lidocaine in various proportions proved to be effective as well for the removal of metal ions from non-buffered water.^[20] In parallel, Marrucho and co-workers synthesized and characterized novel hydrophobic mixtures composed of DL-menthol and naturally occurring carboxylic acids, and tested (a) their extraction efficiencies towards biomolecules,^[21] and (b) for the extraction of pesticides from aqueous environment.^[22] A tailor-made hydrophobic DES from methyl trioctyl ammonium chloride and 1-butanol has also been recently set up by Su and co-workers, and showed the highest extraction yield of bioactive Artemisinin from Artemisia annua leaves.[23]

Our efforts of late have focused on the development of more environmentally friendly DSSCs, by combining highly hydrophilic choline chloride-based DESs with a specifically designed hydrophilic photosensitizer, which showed PCEs up to 1.9% at 0.5 sun, thereby comparable with the use of a conventional organic VOC medium or water under the same conditions.^[24] Building on these studies, in this report we disclose the first use in the field of solar energy of a menthol-based hydrophobic eutectic solvent (HES) as an alternative and promising eco-friendly and low-cost medium for liquid DSSCs exhibiting PV efficiency which well compares with VOC-based DSSCs. It is worth underlying that the employment of an hydrophobic, in place of the more common hydrophilic, mixture allows the use of conventional, hydrophobic dyes as DSSC sensitizers, including the most efficient systems reported in the literature.^[5] This obviates the need to both adapt the molecular structure and to design new dyes for the aqueous media.

We have selected as a representative sensitizer a phenotiazine-based hydrophobic dye containing a terminal 8-carbon atom alkyl chain (**PTZ-ALK**, Figure 1, inset) that we have previously employed both in DSSCs^[25] and in the photocatalytic production of hydrogen.^[26] The DL-menthol-acetic acid (1:1 molar ratio) eutectic mixture has been selected as a representative HES because it displays very low viscosity compared to the other menthol-based eutectic mixtures developed.^[21]

DSSC cells have been prepared using PTZ-ALK as a sensitizer in the presence of chenodeoxycholic acid (CDCA) as a disaggregating co-adsorbent^[27] in a 1:1 dye:CDCA ratio, as optimized in our previous work on DSSCs using the same dye.^[26] A 2.5-µm-thick transparent TiO₂ layer has been selected as the active layer since it gave the best results in our previous work on DES-based DSSCs.^[24] Other thicknesses and opaque active layers and dye:CDCA ratios were tested but the results were worse than those of the selected conditions (Tables S1, S2). The electrolyte medium is a DL-menthol-acetic acid (1:1) eutectic mixture, which has been further diluted with 10% v/v (or w/w) EtOH, which is one of the recommended solvents from an environmental perspective.^[28] The need to add EtOH was dictated by the appropriateness of having a lower viscosity character of the solvent to properly fill the cells through the 1-mm hole. Thus, although the solvent itself is much more fluid than typical crystalline liquid solvents, the addition of EtOH has made it possible to prepare the devices more easily and quickly and, at the same time, maintaining the main properties of the pure eutectic medium. This was ascertained by running FTIR spectra of the solution of DL-menthol/acetic acid (1:1) in the absence and in the presence of ETOH 10% v/v. As shown by Marrucho and coworkers., the formation of a network of hydrogen bonds between the carboxylic acid group (hydrogen bond donor) and the alcoholic group in DL-menthol (hydrogen bond acceptor), and thus of a eutectic mixture, is testified by a shift towards higher wavenumbers values of the carbonyl stretching absorption

Table 1. DSSC parameters with eutectic- and VOC-based electrolyte.^[a]

band.^[21] Recently, Edler has also reported that DES nanostructure is retained up to 42 wt% water dilution. Further dilution produces an aqueous solution of DES components.^[29] The fact that the above FTIR spectra are perfectly overlapping before and after ETOH dilution of the eutectic mixture is consistent with the solvophobic sequestration of EtOH into the eutectic mixture network.

The properties of eutectic-based DSSCs have been compared with DSSCs featuring the same components (semiconducting layer, sensitizers, electrolyte composition), but containing the conventional acetonitrile/valeronitrile 85:15 mixture as an electrolyte solvent. The results are summarized in Table 1 and in Figure 1. The PCE of the eutectic-based cell was 2.5%. These data well compare with our previous report on hydrophilic DES in DSSCs,^[24] thus confirming the suitability of HESs in DSSCs.^[21-23] The unconventional HES brings a number of advantages, such as the use of routine alkyl-substituted record DSSC sensitizers, but without depressing the overall efficiency of the cell. The efficiency of the reference VOC cells was ~ 4%, in agreement with literature values for similar di-branched sensitizers.[25-26,30] PCE of HESand VOC-based cells are almost in the same range of values, which is encouraging for future studies where more performing dyes and photoanodes, such as those yielding record efficiencies, might be used.

A more detailed look at the PV characteristics revealed that the lower conversion efficiency mainly arises from the lower photocurrent, which is almost twice larger in the case of the VOCbased electrolyte. This result is expected since the presence of a viscous medium such as the HES weakens charge and mass transport in the electrolyte, thus leading to reduced currents. In contrast, fill factors were similar in both types of cells. What is more important, photovoltage of the HES-based device resulted higher than that of the corresponding VOC-based DSSC. The latter result is noteworthy in view of optimal PV characteristics in connecting cells to modules and panels.

Cell	Electrolyte	V _{oc} (mV)	J _{sc} (mA cm ⁻²)	FF (%)	PCE (%)	R _{rec} (Ω cm²)	С _µ (F ст ⁻²)	<i>τ</i> ո (ms)
1	VOC	533	11.2	66	4.0	0.4	1.1 × 10 ⁻⁴	0.05
2	HES	585	6.6	65	2.5	1.0	6.1 × 10 ⁻⁵	0.06

[a] 2.5-µm-thick transparent TiO₂ layer, 1:1 dye:CDCA ratio, Z960 electrolyte solution with hydrophobic eutectic mixture or VOC as solvent.



Figure 1. J/V characteristics of DSSC with organic or eutectic-based electrolyte; inset: structure of molecule PTZ-ALK

The incident photon to current efficiency (IPCE), that is the external quantum efficiency of the PV cell, has been measured (Figure S1). The IPCE spectra cover the whole visible range, in agreement with the absorption spectrum of the sensitizer adsorbed onto a TiO₂ photoanode,^[31] with a peak of nearly 50% from ca. 490 to 560 nm for HES-based cell and of about 70% for the VOC-based one. The efficiencies match the different photocurrents measured. The shape of the IPCE spectrum also closely resembles that of the device containing the hydrophilic DES,^[24] however, with an enhancement in the photoconversion likely due to a better charge transport in the electrolyte.

Since we expect that the role of the HES, in comparison with the VOC solvent, should be more critical at the different interfaces involving the electrolyte medium (in particular the dye-TiO₂/electrolyte interface), we decided to use electrochemical impedance spectroscopy (EIS) to focus on interfaces and charge recombination phenomena.^[32] In an EIS experiment, a small sinusoidal voltage stimulus of a fixed frequency is applied to an electrochemical cell and its current response measured. The behaviour of an electrochemical system can be investigated by sweeping the frequency over several orders of magnitude (generally from a few MHz to several MHz). The analysis of the impedance spectra was performed in terms of Nyquist plots (Figure 2) where the imaginary part of the impedance is plotted as a function of the real part of the range of frequencies. Under soft illumination (0.25 sun), at open circuit voltage conditions, the properties of the sensitized TiO₂/electrolyte interface can be derived from the Nyquist plot in terms of recombination resistance (R_{rec}) and chemical capacitance (C_{μ}) , which have been obtained by fitting the data with the equivalent circuit reported in the inset of the corresponding Figure. The apparent electron lifetime τ_n can also be calculated from $\tau_n = R_{rec} \times C_{\mu}$.^[30a,33] The results of the EIS investigation are summarized in Table 1.





Figure 2. EIS data plots of DSSCs 1 and 2 from Table 1 with VOC- and eutecticbased electrolyte, respectively.

Remarkably, the relevant EIS parameters collected in Table 1 show that the interface phenomena operating in the VOC- and HES-based devices are substantially different. The most critical parameter is the charge recombination resistance between the sensitized oxide and the electrolyte, which controls the extent of the detrimental charge recombination, that is the back-transfer of electrons from TiO₂ to the oxidized form of the electrolyte redox species. In particular, a smaller R_{rec} indicates a faster charge recombination and therefore a larger dark current and a lower device voltage.^[3a] Since the recombination resistance controls how the generated charge may be lost, this parameter is key for the maximum performance attainable for the cell.

Most notably for the scope of this work, the *R*_{rec} value of the HES-based DSSC is more than twice higher than that of the conventional device based on the VOC medium, thus showing that charge recombination rates are much smaller in the former cell. This finding suggests that the presence of the HES in place of the conventional organic medium positively affects the critical dye-TiO₂/electrolyte interface, thereby minimizing unwanted pathways and possibly improving performances. Accordingly, (a) the cell photovoltage of the HES-based cell is significantly higher (Table 1), improving from 0.53 V in the VOC electrolyte to almost 0.6 V, and (b) the electron lifetime of the HES-based cell resulted higher than that of the VOC-device, though in this case differences are smaller due to the higher chemical capacitance of the latter.

In conclusion, we have investigated an environmentally friendly hydrophobic eutectic mixture as an effective electrolyte in DSSCs affording a PCE value of 2.5%, which well compares with previous literature values for VOC-free (DES and/or aqueous media) liquid DSSCs. Although the stronger viscosity of the HES medium compared to that of the VOC electrolyte is most probably responsible for a lower cell photocurrent, the photovoltage of the thin film HES-DSSC resulted significantly higher. Of note, the EIS investigation unveils that this is the result of the much higher (more than twice compared to VOC) recombination resistance at the dye-TiO₂/electrolyte interface, a key factor for the maximum performance attainable for the cell. This testifies the critical role played by the hydrophobic solvent in optimizing interface phenomena. The good performances, the higher voltage and the lower recombination resistances all suggest that unconventional hydrophobic eutectic mixtures can play an important role in

improving the eco-compatible and sustainable character of liquid DSSCs, thereby facilitating the transition towards an industrial development plan.

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Keywords: Sustainable chemistry • Hydrophobic deep eutectic solvent (DES) • Menthol • Dye-sensitized solar cell • Solar energy

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Entry for the Table of Contents

COMMUNICATION

Moving towards sustainable energy solutions! The first environmentally friendly hydrophobic eutectic solventbased dye-sensitized solar cells (DSSCs) have been designed and fabricated. These low-cost solar cells exhibit power energy conversion efficiencies which well compare with those of traditional DSSSc based on toxic and volatile organic compounds.



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Designing Eco-Sustainable Dye-Sensitized Solar Cells by the Use of a Menthol-based Hydrophobic Eutectic Solvent as an Effective Electrolyte Medium