- 1 © 2017. This manuscript version is made available under the CC-BY-NC-ND 4.0 license
- 2 <u>http://creativecommons.org/licenses/by-nc-nd/4.0/</u>
- 3 Il presente lavoro è stato pubblicato su Carbohydrate Polymers 163(2017) 280–291 con doi:
- 4 https://dx.doi.org/10.1016/j.carbpol.2017.01.064

# 5 Insight Into Halloysite Nanotubes-Loaded Gellan Gum Hydrogels For Soft

# 6 **Tissue Engineering Applications**

Maria A. Bonifacio,<sup>1†</sup> Piergiorgio Gentile,<sup>2†</sup> Ana M. Ferreira,<sup>2</sup> Stefania Cometa,<sup>3</sup> Elvira De
 Giglio <sup>1</sup>\*

- 9 10
- <sup>11</sup> <sup>1\*</sup>Dept. of Chemistry, University of Bari Aldo Moro, Via E. Orabona 4, Bari, 70126, Italy.
- 12 maria.bonifacio@uniba.it;
- <sup>13</sup> <sup>2</sup> School of Mechanical and Systems Engineering, Newcastle University, Stephenson Building,
- 14 Claremont Road, Newcastle upon Tyne, NE1 7RU, UK.
- 15 piergiorgio.gentile@newcastle.ac.uk; ana.ferreira-duarte@newcastle.ac.uk
- <sup>3</sup>Jaber Innovation s.r.l., via Calcutta 8, Rome, 00144, Italy.
- 17 stefania.cometa@virgilio.it
- 18 *† These authors equally contributed to the work.*
- 19
- 20 \* Corresponding author. Tel/Fax: +39 080 5442021.
- 21 E-mail address: elvira.degiglio@uniba.it (E. De Giglio)
- 22

## 23 Abstract

24 A tri-component hydrogel, based on gellan gum (GG), glycerol (Gly) and halloysite nanotubes 25 (HNT), is proposed in this work for soft tissue engineering applications. The FDA-approved GG 26 polysaccharide has been recently exploited as biomaterial because its biomimetic features. Gly is added as molecular spacer to improve hydrogel viscosity and mechanical properties. HNT 27 28 incorporation within the hydrogel offers the versatility to improve the GG-Gly biocompatibility 29 with potential incorporation of target biomolecules. In this work, hydrogels with different 30 composition ratios are physically crosslinked for tuning physico-mechanical properties. An accurate 31 physico-chemical characterization is reported. HNT addition leads to a water uptake decrease of 30-32 35% and tuneable mechanical properties with a compressive Young's modulus ranging between 20 and 75kPa. Finally, in vitro study with human fibroblasts on GG-Gly hydrogels loaded with 25% 33 34 HNT offered the higher metabolic activities and cell survival up to 7 days of incubation. 35 36 Keywords: Gellan gum, Halloysite nanotubes (HNT), Hydrogel, Human fibroblasts, Tissue 37 engineering. 38 Chemical compounds studied in this article 39 40 Gellan gum (PubChem SID: 135330201); Halloysite nanotubes (PubChem CID: 121233131);

41 Glycerol (PubChem CID: 753); Calcium Chloride (PubChem CID: 5284359).

### 42 **1. Introduction**

43 In the last years, the role of biomaterials in tissue engineering has gone beyond the classic view of 44 passive support for cell growth: the knowledge of the wide array of cell-matrix interactions has led 45 to a more conscious selection of biomaterials that mimic the complex spatio-temporal cues of 46 extracellular matrix (Chen & Liu, 2016). Hydrogels represent an interesting class of materials, with 47 high water content, tunable properties and ease to be processed under physiological conditions 48 (Annabi et al., 2014; De Giglio et al., 2011). In this scenario, biopolymer-based hydrogels stand out 49 for biocompatible features, given by the remarkable similarity with extracellular matrix (Van 50 Vlierberghe et al., 2011). Polysaccharides (e.g. gellan gum, alginate and chitosan) have the further 51 advantage of releasing non-toxic monomers during degradation and, for this reason, are the most 52 investigated biopolymers for biomedical applications (Pasqui et al., 2012). Gellan gum is an 53 exopolysaccharide secreted by bacteria belonging to the Sphingomonas genus. Firstly isolated in 54 1979, gellan gum is currently manufactured in vitro by a straightforward fermentation process, 55 avoiding batch-to-batch availability often associated to biopolymers (Prajapati et al., 2013). It 56 consists of a linear chain of repeated tetrasaccharide units (L-rhamnose, D-glucose and D-57 glucuronic acid), commercially available under different trade names (e.g. Phytagel<sup>TM</sup>, Gelrite<sup>®</sup>, Kelcogel<sup>®</sup>). In presence of cations, gellan gum undergoes a temperature-dependent gelation, 58 59 forming stable hydrogels (Smith et al., 2007). After FDA approval as a food additive, this 60 polysaccharide is widely exploited in food industry as thickening agent or emulsion stabilizer 61 (Giavasis et al., 2000). Moreover, the potential of gellan gum is being studied in order to obtain new 62 pharmaceutical formulations for oral, nasal and ophthalmic drug delivery (Osmałek et al., 2014; Wang et al., 2008). 63

Furthermore, thanks to its versatility, gellan gum is attracting increasing interest in the biomedical
field and is being proposed for tissue engineering and regenerative medicine applications (Coutinho
et al., 2010; Santhanam et al., 2016). A pioneering study by Shoichet et al. exploited a gellan gum
matrix to support the adhesion and proliferation of neural stem cells, showing that the peptide-

68 modified gellan gum, together with the olfactory ensheathing glia, enhanced neural stem/progenitor 69 cell survival (Silva et al., 2012). Cell adhesion improvement was also the focus of other works,(da 70 Silva et al., 2014; Cerqueira et al., 2014) in which spongy-like gellan gum hydrogels were proposed 71 as off-the-shelf 3D structures able to mimic the physico-chemical properties of ECM. Further 72 application proposed recently by Mano and coworkers is the use of gellan gum as an injectable 73 biomaterial (in form of blend with type I collagen), for bone regeneration purposes (Oliveira et al., 74 2016). The proposed biomaterial induced the differentiation of human adipose stem cells through a 75 mechanotransduction pathway, without any medium supplement. Furthermore, one of the most 76 promising strategies involving gellan gum provides the opportunity to develop composite materials 77 adding inorganic particles (e.g. bioglasses) to the polymeric matrix (Gorodzha et al., 2016). With low filler loadings, the polymers mechanical features improve, as well as their bioactivity (Dawson 78 79 & Oreffo, 2013). Among the inorganic particles available, natural nanoclay minerals provide the 80 double advantage to be cost-effective and biocompatible (Lopes et al., 2014). Therefore, the aim of 81 this work was to propose an innovative composite biomaterial in order to: (1) obtain a composite 82 material with tunable physical and mechanical properties, and (2) evaluate its biological potential 83 for tissue engineering applications. Specifically, in this work, halloysite nanotubes (HNT) have 84 been proposed as inorganic fillers of gellan-based hydrogels. HNT are tubular aluminosilicate clays 85 with a unique combination of features which are finding applications in numerous fields (Du et al., 86 2010). Beyond the broad availability, HNT are biocompatible and exhibit excellent mechanical 87 properties (Yuan et al., 2015; Bottino et al., 2015; Liu et al., 2012). Several studies have reported 88 the long-term stability and non-toxicity of HNT (White et al., 2012; Kamble et al., 2012). Being 89 naturally dispersed, they do not require exfoliation procedures essential to obtain nanolayers from 90 glass fibers or montmorillonite (Chalasani et al., 2013). Moreover, HNT mesoporous lumen could 91 entrap bioactive molecules and subsequently release them, opening new frontiers in sustained drug 92 delivery (Du et al., 2010). On the other hand, the hydroxyl groups distribution on the HNT outer

and inner surfaces allow a finely adjustable reactivity, achieved by targeted functionalisation

94 (Zhang et al., 2016).

95 Some works on HNT composites with various polymers have been recently reported. As example, 96 Liu and coworkers prepared alginate-HNT composite sponges by freeze-drying method resulting in 97 increased scaffold stability and better fibroblast attachment (Liu et al., 2015). Similarly, chitosan 98 and HNT formed a nanocomposite with significant thermal and mechanical improvements 99 compared with the pure polymer (Liu et al., 2013). More recently, Fakhrullin et al. doped with HNT 100 a chitosan-agarose-gelatin matrix and proposed it as advanced biomaterial for tissue engineering 101 and sustained nanotube drug delivery (Naumenko et al., 2016). However, to the best of our 102 knowledge, a nanoclay-polymer composite based on HNT and gellan gum has never been 103 developed and investigated. This work aims at filling this gap, shedding light into the potential and 104 intriguing applications of this new GG-based composite in soft tissue engineering. In this study, the preparation and characterization of hydrogels physically crosslinked with  $Ca^{2+}$  cations is reported. 105 106 The hydrogels have been prepared varying the concentrations of HNT and glycerol, used as 107 molecular spacer. Indeed, glycerol is commonly exploited as a biocompatible structural ameliorant 108 to improve the physical and mechanical properties (Zhao et al., 2014). The composite hydrogels 109 were characterized by morphological, physico-chemical and mechanical analyses. Ultimately, 110 human fibroblasts were seeded on the surface and encapsulated into the hydrogel in order to test the 111 potential applications as substrate or injectable biomaterial.

112

## 113 **2. Materials and methods**

## 114 **2.1 Materials**

Gellan gum (Phytagel<sup>TM</sup>, formula weight 1,000 kg/mol; low acylation degree), hereafter coded as
GG, halloysite nanoclay (HNT) and free flowing calcium chloride- Redi-dri<sup>TM</sup> (CaCl<sub>2</sub>) were all
supplied by Sigma-Aldrich (Italy). Glycerol (Gly) was provided by Baker Chemicals, Holland. The

- 118 ultrapure water employed throughout the experiments was obtained with a Milli-Q<sup>®</sup> Integral system
- 119 equipped with a BioPak<sup>®</sup> ultrafiltration cartridge (Millipore, Merck).

## 120 **2.2 Sample preparation**

- 121 An aqueous solution of Gly (2 or 6% w/v) was heated at 90 °C and GG powder (2% w/v) added
- 122 under vigorous stirring. To obtain the composite material, the dissolution step was followed by
- mixing with an aqueous suspension of HNT (final concentration 0, 0.2, 0.5 or 1% w/v), previously
- sonicated in cold water for 15 min. The codes and nominal compositions of the hydrogels are
- 125 reported in Table 1.

126 *Table 1.* Nomenclature and nominal composition of the prepared hydrogels. All the % w/v are 127 expressed in respect to the water.

128

Sample Code	GG content [%w/v]	Gly content [%w/v]	CaCl <sub>2</sub> content [%w/v]	HNT content [%w/v]
GG	2		0.025	
<b>GG-Gly</b> (1:1)	2	2	0.025	
GG-Gly(1:1)HNT10	2	2	0.025	0.2
GG-Gly(1:1)HNT25	2	2	0.025	0.5
GG-Gly(1:1)HNT50	2	2	0.025	1
<b>GG-Gly(1:3)</b>	2	6	0.025	
GG-Gly(1:3)HNT10	2	6	0.025	0.2
GG-Gly(1:3)HNT25	2	6	0.025	0.5
GG-Gly(1:3)HNT50	2	6	0.025	1

129

130 The obtained hydrogels were poured into 24-well plates (15.6 mm well diameter) and crosslinked 131 with CaCl<sub>2</sub> (0.025% w/v) using the external gelation method described by Kaklamani et al. (2014). Briefly, two parallel porous microcellulose sheets, previously soaked in CaCl<sub>2</sub>, were placed at the 132 top and bottom of the polymer, providing the  $Ca^{2+}$  ions required to promote a reproducible and 133 134 uniform gelation of the polymer. After 24 h, the gelled samples destined to chemical, thermal and 135 morphological analyses were obtained by freezing at -20 °C for 24 h, followed by freeze-drying for 136 48 h (Christ ALPHA 1-2/LD Plus, Martin Christ, Germany). Gelled samples employed for water 137 uptake, mechanical and biological measurements were conditioned for 1 h in Phosphate-buffered

138 saline (PBS) solution prepared accordingly with Cold Spring Harbor Protocol. Samples used for the

139 water uptake evaluation were dried as above mentioned.

#### 140 **2.3 Physico-chemical characterization**

141 2.3.1 Scanning Electron Microscopy (SEM)

142 Scanning electron microscope (Hitachi TM3030 Tabletop SEM) equipped with Energy Dispersive

143 Spectroscopy (EDS) was utilized to study the nanoclay dispersion into the composites, as well as its

144 dried morphology. The samples were cut into small cylinders (1.5 cm of diameter and 2 cm of

145 height), fixed on the aluminium stub using carbon tape. For pore size evaluation, 20 random pores

146 from at least three SEM images were analyzed by ImageJ software.

147 2.3.2 Fourier Transform Infrared Spectroscopy in Attenuated Total Reflection mode (FT-IR/ATR)

148 FT-IR/ATR analysis was performed on a Spectrum Two PE instrument using the Universal ATR

149 accessory (Single Reflection Diamond) (PerkinElmer Inc., Waltham, MA) at 4 cm-1 resolution.

150 Dried samples were analyzed without any preliminary preparative step.

151 2.3.3 X-ray Photoelectron Spectroscopy (XPS)

152 XPS analysis was performed by a scanning microprobe PHI 5000 VersaProbe II (Physical

153 Electronics, Chanhassen, MN), equipped with a monochromatized AlKα X-ray radiation source.

154 The base pressure of the instrument to ensure vacuum in the analysis chamber was  $10^{-9}$  mbar. The

155 X-ray take-off angle was 45° and the samples were analyzed in HP mode (scanned size about

156 1400x200 μm). Survey scans (binding energy (BE) range 0–1200 eV, FAT mode, pass energy 117.4

157 eV) and high-resolution spectra (FAT mode, pass energy 29.35 eV) were recorded for each sample.

158 Data analysis of the latter was performed using the MultiPak software package (version 9.6.1.7,

159 which consists of a non-linear least-squares fitting program. The experimental points of the detailed

160 spectra were fitted using Gaussian–Lorentzian peaks having the same full width at half maximum

161 (FWHM). Charge referencing was performed by setting the lower binding energy C1s photo-peak

162 (i.e., C1s hydrocarbon peak) at 284.8 eV. Quantification (atomic percentage, At%) was made using

163 normalized peak area. The normalization of the peak area and comparison of data from different

164 elements was enabled by correction with empirically derived sensitivity factors according to

165 MultiPak library.

166 2.3.4 Water uptake evaluation

167 Dried polymeric samples were firstly weighed  $(m_{di})$ , successively placed in tea bags. The tea bags 168 containing the samples were sealed and immersed in PBS to determine the water uptake profile up 169 to 24 hours at 37°C. The tea bags containing samples were weighted prior  $(m_i^0)$  and after each time 170 point  $(m_i^t)$ . Moreover, in order to guarantee that the amount of the measured water was only 171 ascribable to the samples swelling, the weight of empty wet tea bags after each time point  $(m_b^t)$  was 172 also considered. Therefore, the percentage of water uptake for each sample, along the time, was

173 calculated using the Equation 1 reported below:

174 
$$(WC\%)_i^t = \{[(m_i^t - m_b^t) - m_i^0]/m_{di}\} x 100$$
 (1)

175 The test was performed in triplicate and results were reported as mean  $\pm$  standard deviation.

176 2.3.5 Thermogravimetric Analysis (TGA)

177 Thermogravimetric measurements were carried out by TGA TA-Instrument Q500, (Waters S.p.A.

178 Milan, Italy) in air atmosphere, following the thermic program: stabilisation at 30°C and isothermal

scan at 10°C min<sup>-1</sup> in the range 30-1000°C. Thermogravimetric (TG) and derivative

180 thermogravimetric (DTG) curves were evaluated.

181 2.3.6 Mechanical tests: compression and stress-relaxation tests

182 Mechanical tests of the gellan-based hydrogels were performed using a mechanical testing machine

183 (EZ-SX, Shimadzu, Japan). Test specimens were cylinder-shaped hydrogels with 1.6 cm diameter

- 184 with an average height of around 2 cm. Compression resistance of five samples for each
- 185 composition was evaluated at room temperature. The crosshead speed was set at 1 mm min<sup>-1</sup>, and
- the load was applied until the specimen was compressed to around 35% of its original height before
- 187 break. The compressive stress–strain curves were thus obtained from the average compressive
- 188 modulus and standard deviation were calculated for each composition. Precisely, compressive

189 modulus was calculated as the slope of the initial linear portion of the stress-strain curve (0-15%), 190 as reported by Mattioli-Belmonte et al. (2015). Moreover, as previously described (Gentile et al., 191 2012; Ciardelli et al., 2010; Pfeiffer et al., 2008) the values of collapse strength and strain ( $\sigma^*$  and 192 e\*, respectively) were calculated. For evaluating stress relaxation properties the hydrogels disks 193 were deformed with impermeable plates to a compressive strain of 10% with a deformation rate of 50 mm min<sup>-1</sup>, in order to approximate an instantaneous deformation. Within 10% compression, the 194 195 stresses versus strain relations of the gels were almost linear. Subsequently, the strain was held 196 constant for 1200 s, while the load was recorded as a function of time. The obtained data were 197 analyzed using the software MATLAB R2015a. By fitting a third order exponential decay 198 (Equation 2) to the relaxation curves the three relaxation times were acquired. The increase in stress 199 during straining was not included when fitting the relaxation curves.

200 
$$\sigma(t) = A1 * e^{-t/\tau_1} + A2 * e^{-t/\tau_2} + A3 * e^{-t/\tau_3} + y0$$
(2)

Finally, in order to evaluate the viscosity of the gels, a first order exponential decay (Equation 3)
was fitted through the relaxation curves of every measurement.

203 
$$\sigma(t) = A^* e^{-t/\tau} + y0$$
 (3)

In particular, the viscosity ( $\eta$ ) is found by multiplying the relaxation time  $\tau$  with the linear modulus E<sub>0</sub>, obtained by fitting the initial linear part of the strain curve of the straining protocol and creating a linear fit. The gels were tested as prepared and soaked in PBS during the stress-relaxation tests to prevent dehydration (Zhao et al., 2010).

## 208 **2.4 Biological evaluation**

209 2.4.1 Cell culture

210 Neonatal Normal Human Dermal Fibroblasts (NHDF-Neo) were purchased from Lonza Biosciences

211 (Switzerland) and cultured as recommended by the seller. Briefly, fibroblasts were grown at 37°C,

212 5% CO<sub>2</sub>, in Dulbecco's Modified Eagle Medium (DMEM, Sigma) supplemented with 10% fetal

bovine serum (FBS), 2 mM L-glutamine and a 1% antibiotic mixture containing penicillin and
streptomycin (100 U mL<sup>-1</sup>).

In order to perform biocompatibility assays, thin disks of gels (15 mm diameter and 25 of height) were prepared in 24-well plates and UV-sterilized for 15 min on each side. A further incubation with FBS was performed as previously described (Barbucci, 2009). A suspension of  $2x10^4$  cells in DMEM was seeded dropwise on the top surface of gels and incubated at 37 °C, 5% CO<sub>2</sub> for 30 min. Then, fresh DMEM was added up to 500 µL volume.

220 2.4.2 Cell encapsulation

To encapsulate cells, the GG solutions were kept under agitation and slowly cooled until a temperature of 37 °C was reached. In a 24-multiwell plate, each sample solution was rapidly mixed with an equal volume of a cell suspension in warm DMEM. The final cell density was  $2x10^5$  cells mL<sup>-1</sup>. When the gelation occurred, the encapsulated hydrogels were covered with additional DMEM and incubated for 1, 3 and 7 days at 37°C.

226 2.4.3 Cytocompatibility studies

227 Cell viability was assessed with the live/dead staining (LIVE/DEAD® Cell Imaging Kit, Life 228 Technologies, Thermo Scientific, USA) at days 1, 3 and 7. According to the manufacturer's 229 protocol, samples were washed with phosphate buffered saline (PBS, Sigma-Aldrich, UK) and 230 stained with 150 µL solution of 4 µM Ethidium homodimer-1 and 2 µM calcein in PBS. After 35 231 minutes of incubation at room temperature, cells were imaged with a Leica DM/LB fluorescence 232 microscope using FITC and Rhodamine filters to detect calcein (ex/em 488 nm/515 nm) and 233 Ethidium homodimer-1 (ex/em 570 nm/602 nm), respectively. The Presto Blue assay was exploited 234 to test the metabolic activity of cells seeded on the gels after 1, 3, 5 and 7 days of culture. A LS-50B 235 Luminescence Spectrometer (Perkin Elmer, Waltham, MA) was used to measure the fluorescence 236 (560nm excitation and 590nm emission) after 5 h of incubation with a 10% aliquot of Presto Blue 237 (Thermo Scientific, USA). The obtained values were corrected subtracting the average fluorescence 238 of control wells. Histograms reported the percentage difference between samples and control

239	cultures. Results were expressed as mean $\pm$ standard deviation. Samples for fluorescence
240	microscopy were fixed with paraformaldehyde 4% in PBS (15 min at room temperature),
241	permeabilized washing them in PBS/0.1% Tween 20 and blocked in goat's serum 3% in PBS (1 h at
242	room temperature). The samples were labelled with Phalloidin-FITC (Sigma, UK) for 20 min at RT
243	to stain F-actin fibers. After PBS washings, nuclei were counterstained with 4',6-diamidino-2-
244	phenylindole (VECTASHIELD <sup>®</sup> Antifade Mounting Medium with DAPI, VECTOR
245	LABORATORIES LTS, UK). Samples were observed with an A1 Confocal Laser Microscope
246	(Nikon, UK).
247	2.4.4 Statistical analysis

The significance of the results of PrestoBlue assay were assessed by a two-way repeated measures ANOVA. The test was replicated three times for each sample. All data were expressed as mean  $\pm$ SD. Statistical analysis was performed with GraphPad Prism 7.01 software. The statistical differences between the tissue culture plastic control and the hydrogels were calculated using Dunnett test. Statistical significance was declared at \*p<0.05, \*\*p<0.01, \*\*\*p<0.001 and \*\*\*\*p<0.0001, where the asterisks labelled the samples with a cell metabolic activity significantly higher than the control.

255

## 256 **3. Results and discussion**

257 The physico-chemical characterization was carried out to evaluate the HNT influence and 258 interaction within the polymeric gels. However, some tests were performed on dried samples that, 259 during the PBS-conditioning and/or freeze-drying steps, lost not only water but also an appreciable 260 amount of glycerol. Therefore, the glycerol content detected in dried samples by FT-IR/ATR, XPS 261 and TGA techniques does not correspond to that present in the as prepared samples. Their 262 mechanical properties have been studied, as well as their citocompatibility. The biological behavior 263 of the hydrogels was evaluated for testing: (1) cell viability, metabolic activity and adhesion after 264 seeding fibroblasts on the gel top surface and (2) their ability to encapsulate cells for future

- applications in 3D printing. Finally, for a better comprehension of the work, we decided to add
- some figures/spectra of GG-Gly(1:1)HNTx samples in the Supporting Information, when they did
- 267 not show any significant differences respect with GG-Gly(1:3)HNTx samples.

## 268 3.1. Physico-chemical characterization

- 269 3.1.1. Scanning electron microscopy (SEM)
- 270 In Figure 1A and Figure S1, the SEM micrographs of the freeze-dried gel cross-sections relevant to
- 271 GG-Gly(1:3), GG-Gly(1:3)HNT10, Gly(1:3)HNT25 and GG-Gly(1:3)HNT50 were reported.



273 *Figure 1.* SEM/EDS and FT-IR/ATR characterization. (A) SEM micrographs of GG-Gly(1:3)HNTx

- samples, with x = 0, 10, 25 and 50. Scale bars: 500  $\mu$ m. Insets: EDS spectra of the relevant samples. (B) FT-IR/ATR spectra of HNT and GG powders, and GG-Gly(1:3)HNTx samples, with x=0, 10,
- 276 25 and 50.

278	The SEM images provided insights into HNT dispersion within the polymeric network. No
279	significant changes in the sample microarchitecture could be highlighted after HNT addition. The
280	HNT presence was monitored through EDS analysis (see insets in Figure 1A and in Figure S1) by
281	the calculation of the amount of aluminium and silicon, the characteristic elements of the nanotubes.
282	Particularly, in the GG-Gly(1:3)HNT10 sample the relative aluminium abundance was $0.19 \pm 0.04$ ,
283	while the silicon amount was $0.17 \pm 0.04$ . For the GG-Gly(1:3)HNT25 sample, aluminium and
284	silicon were 0.56 $\pm$ 0.07 and 0.51 $\pm$ 0.07. On the other hand, in the GG-Gly(1:3)HNT50 sample, the
285	aluminium and silicon elements were respectively 2.6 $\pm$ 0.2 and 2.5 $\pm$ 0.2. However, at this
286	concentration, the nanoclays were more prone to aggregate and their dispersion in the polymeric
287	matrix was not as homogeneous as in GG-Gly(1:3)HNT10 and GG-Gly(1:3)HNT25 samples.
288	Moreover, since the combination of the selected polymer, molecular spacer and nanoclay was not
289	previously described, it was interesting to observe the texture achieved. The presence of glycerol
290	may have a role in enhancing the porosity of the system, as it could be observed comparing the
291	structure of all the other samples. Zhao et al. previously reported the impact of glycerol presence
292	during fabrication of different polymeric scaffolds, describing its role as porogen molecule at the
293	macroscopic level and as nanostructure ameliorant at the nanometric level. These effects were
294	ascribed to a decrease in flexibility of glycerol-interacted polymer chains, that led to the reduction
295	of polymeric conglomeration (Zhao et al., 2014). Finally, an evaluation of the sytems porosity was
296	performed applying the same freeze-drying protocol for all the samples (see par. 2.2.1). GG-
297	Gly(1:3) showed pores of around 365 $\pm$ 87 $\mu m,$ while HNT addition had no impact onto the
298	porosity, since the pore size for GG-Gly(1:3)HNT10, GG-Gly(1:3)HNT25 and GG-Gly(1:3)HNT50
299	were 290 $\pm$ 99, 314 $\pm$ 84 and 285 $\pm$ 82 $\mu m$ respectively.
300	3.1.2. Fourier Transform Infrared Spectroscopy in Attenuated Total Reflection mode (FT-IR/ATR)
301	FT-IR/ATR spectra recorded on pure HNT and GG powder, and GG-Gly(1:3)HNTx (with $x = 0$ ,

- FT-IR/ATR spectra recorded on pure HNT and GG powder, and GG-Gly(1:3)HNTx (with x = 0,
- 10, 25 and 50) samples were shown in Figure 1B. GG powder and the GG-based samples spectra 302

303 showed the band at 3311 cm<sup>-1</sup> due to the presence of –OH groups of glucopyranose ring. The band at 2899 cm<sup>-1</sup> was due to the stretching vibrations of  $-CH_2$  groups, while those appearing at 1602 and 304 1403 cm<sup>-1</sup> were due to asymmetric and symmetric stretching of –COO<sup>-</sup> groups. The absorption band 305 at 1145 cm<sup>-1</sup> corresponded to antisymmetric C-O-C stretching of glycoside bonds, and the peak at 306 307 around 1010 cm<sup>-1</sup> was attributable to C-OH stretching. In the case of the GG-based samples crosslinked by  $Ca^{2+}$ , the presence of an additional band at 1656 cm<sup>-1</sup>, visible as a shoulder on the 308 left of the main C=O stretching band falling at 1611 cm<sup>-1</sup> and absent in pure GG powder, suggested 309 310 the interaction of  $-COO^{-}$  groups with  $Ca^{2+}$  ions.

311 As far as HNT spectrum is concerned, the absorption peaks at 3693, 3622 and 1652 cm<sup>-1</sup> can be

312 associated to O-H stretching of inner hydroxyl groups and deformation of physiadsorbed water

313 molecules, as already reported (Chen, 2016). These features were also evident in the GG-

314 Gly(1:3)HNTx samples, in particular at higher HNT percentages (see insets in Figure 1B).

315 Furthermore, the samples based on GG-Gly(1:1) presented similar information observed on the GG-

316 Gly(1:3) series with only slight differences in the intensity of the chemical bands in the range 1500-

317 1200 cm<sup>-1</sup> and 1110-1000 cm<sup>-1</sup>, due to the different glycerol content. Whereas, a more intense band

318 (at about 1610 cm<sup>-1</sup>) in the GG-Gly(1:1) than in GG-Gly(1:3) series was related to the relative

319 higher GG weight in the composition of the former hydrogel (See Figure S2).

320 *3.1.3. X-ray Photoelectron Spectroscopy (XPS)* 

321 XPS was employed to investigate the chemical composition of GG and HNT-containing hydrogels 322 after freeze-drying. Atomic percentages (At%) recorded on the different samples were reported in 323 Figure 2A. The analysis of GG powder showed the presence of the main elements of the polymer 324 (i.e., carbon and oxygen), in addition to minor contributions (i.e., potassium, calcium, magnesium 325 and sulfur), typical of gellan gum matrix as already reported by de Souza et al.(2016). For 326 simplicity these minor elements, falling in the range of 0.4 - 2.0 At%, were not reported, while 327 calcium signal, derived both from GG powder and the cross-linker, was considered. Beyond the 328 abundance of carbon and oxygen, it is worth to note the presence of silicon and aluminium in the

329 HNT-containing samples whose signal area ratios were about 1, as expected on the basis of the

330 HNT stoichiometry.

331 No XPS literature data are available on HNT-containing GG-based systems, therefore, an accurate

332 curve fitting of C1s signals relevant to the investigated samples was carried out. In Figure 2B, high

resolution C1s spectrum of GG-Gly(1:3)HNT25 was reported. No significant differences in C1s

334 spectra relevant to the different HNT-based systems were detected. C1s spectra may be

deconvoluted into five peak components associated with the following species: C-H (284.8 eV), C-

336 COOR(H) (285.5 eV), C-OH (286.3 eV), O-C-O (287.7 eV) and COOR(H) (288.5 eV).



*Figure 2.* XPS Analysis. (A) Atomic percentages (At%) recorded on pure HNT (casted from an aqueous solution on Au sheet), GG powder and on freeze-dried GG, GG-Gly(1:1)HNTx and GG-Gly(1:3)HNTx (with x=0, 10, 25, and 50) samples. (B) XPS curve fitting of high resolution C1s
spectrum related to GG-Gly(1:3)HNT25 sample. (C) High-resolution XPS spectra of aluminium in pure HNT (red) and GG-Gly(1:3)HNT50 sample (green). (D) High-resolution XPS spectra of silicon in pure HNT (red) and GG-Gly(1:3)HNT50 sample (green).

343

344 The first peak, attributed to aliphatic carbon, did not belong only to gellan matrix but also to sample

345 contamination as a result of adsorbed hydrocarbons monolayers. The last peak was slightly shifted

from 288.8 (typical of carboxylic acid groups) to 288.5 eV, indicating a coordination between  $Ca^{2+}$ 

347 and carboxylic acid groups, as already reported (Kang et al., 2015). Glycerol did not introduce

further peaks to C1s spectrum but its C-OH functionalities fell at 286.3 eV; anyway, its contribution
was markedly lower than that calculable from the starting amount due to the freeze-drying
procedure, as expected.

351 Figure 2C-D shows the high-resolution XPS spectra of aluminium and silicon in HNT (red line) and 352 GG-Gly(1:3)HNT50 sample (green line), where these contributions were more intense. It can be 353 observed a decrease (about 0.3-0.4 eV) in binding energy values of both silicon and aluminium 354 when HNT were loaded in the hydrogel matrix. This finding is related to the formation of hydrogen 355 bonds between the oxygen of Si-OH or Al-OH groups present in the nanoclays and hydrogen of the 356 organic network. A typical crystalline unit of HNT contains two types of hydroxyl groups, i.e., the 357 outer hydroxyl groups of the siloxane structure, where only a few of Si-OH groups are located in 358 HNT ends and surface defects, and the inner hydroxyl groups, due to the Al-OH groups situated in 359 the inner side. It can be hypothesized that the formation of hydrogen bonds between HNT and GG 360 and/or Gly involved not only most of the outer groups, but also the inner aluminols. An XPS 361 investigation of H-bond interactions in HNT-based polymer nanocomposites has been already 362 reported (Du et al., 2008), evidencing only interfacial interactions between the polymer matrix and the Si-OH groups in HNT. In our case, glycerol intercalation into the HNT lumen could be invoked, 363 364 thus justifying the interaction between the inner Al-OH groups and glycerol hydroxyl groups (Liu et 365 al., 2011).

366 *3.1.4. Water uptake evaluation* 

GG-based freeze-dried hydrogels were examined in terms of their swelling performances in PBS at 37 °C. Although the swelling measured on freeze-dried systems was not indicative of the real water content of the as-prepared samples, this study allowed us to understand how the amount of HNT can influence the water uptake properties of the proposed composites. The water uptake profile over time of GG-Gly(1:3)HNTx specimens was reported in Figure 3A. The water uptake data at 24 hours of all the examined samples were reported in Figure 3C. As shown in Figure 3A, the GG-Gly(1:3)based samples rapidly swelled upon contact with PBS, reaching a maximum just after five minutes 374 (i.e., around 800% and 1200% for samples with or without HNT respectively). This trend was 375 observed also in the GG-Gly(1:1)HNTx series (Figure S3A). The presence of HNT, independently from their amount, was responsible in the GG-Gly(1:3) systems of an appreciable decrease of water 376 377 uptake (reduction between 29 and 36%). Conversely, in the case of GG-Gly(1:1) samples, this 378 reduction was lower (between 6 and 16%). These decreases in water uptake by the addition of HNT 379 can be associated to the reduced hydrophilic polymer content in the composites (Huang et al., 380 2016). Indeed, the obtained water uptake in the 1:3 and 1:1 series meets the gellan gum content 381 reported for freeze-dried samples.



*Figure 3.* Water uptake and Thermogravimetric Analysis. (A) Water uptake of GG-Gly(1:3)HNTx
 samples. (B) TGA and DTGA curves of GG-Gly(1:3)HNTx samples. (C) Water uptake data and
 thermal degradation steps of all the investigated samples.

385

386 It is interesting to note that, after swelling, GG-Gly samples released high amounts of water upon

- 387 contacting with blotting paper while GG-Gly-HNT samples showed a significantly high water
- retention, as shown in the photograph reported in Figure S3B. Since in both bare and HNT-loaded
- gels a comparable pore size was observed (see Figure 1A), the higher water retention capability of

390 HNT-loaded gels could be ascribed to a water intercalation into the HNT lumen. This feature makes

391 the proposed hydrogel an intriguing candidate as drug delivery system (Gupta & Shivakumar,

392 2010): the mesoporous HNT architecture could be exploited to intercalate different bioactive

393 molecules, delaying the release kinetics typical of highly porous polymers.

394 *3.1.5. Thermogravimetric Analysis (TGA)* 

395 The overlay of TG (on the left) and DTG (on the right) signals, recorded on GG-Gly(1:3)HNTx

(with x=0,10,25 and 50) were reported in Figure 3B. The degradation steps, with the relevant

397 temperatures and weight loss percentages, were reported in Figure 3C for all examined samples

398 (i.e., the starting materials and the GG-Gly(1:1)HNTx and GG-Gly(1:3)HNTx series).

399 In particular, the GG powder thermogram indicated a weight loss of 11%, in the temperature range

400 from room to about 200°C, due to the water removal. The main degradation temperature was

401 centred at about 240°C. This first step of degradation promoted a weight loss of 52%, while the next

402 two steps promoted a weight loss of 15% at 412°C, relevant to loss of volatile components and

403 rupture of chain, and a weight loss of 11% at 559°C, relevant to fragmentation into monomers

404 (monosaccharide units). A fourth degradation step occurred at about  $920^{\circ}$ C (weight loss = 3%). The

405 remaining residue was of 7.5% of the initial weight of the sample. With regard to the GG based

406 sample, obtained by crosslinking with  $Ca^{2+}$  ions, the thermogram showed a weight loss of 11% due

407 to the water removal. The main degradation temperature was 237°C, with a weight loss of 41%. The

408 weight loss of crosslinked GG in the first stage decreased, indicating that the thermostability was

409 improved after the addition of the crosslinking agent. The next two steps promoted a weight loss of

410 10% at 419°C and 12% at 509°C, respectively. Finally, the last degradation step occurred at about

411 832°C, with a weight loss equal to 20%. The remaining residue was equal to 5% of the initial

412 weight of the sample.

413 The addition of glycerol in the samples, at different GG:Gly ratios (i.e., 1:1 and 1:3), was

414 responsible of the presence of an additional peak in the range 160-180°C, relevant to the

415 vaporization of Gly (that in pure glycerol occurred at 190°C). This thermal event caused a weight

loss of 24 and 36% in GG-Gly(1:1) and GG-Gly(1:3), respectively. Furthermore, as also reported in
XPS characterization, due to the freeze-drying procedure, the Gly contribution was markedly lower
than that calculable from the starting amounts.

419 The HNT thermogram (plot not shown) exhibited a weight loss of 3.5% in the temperature range 420 from room to about 170°C, which was due to the loss of water and/or volatile compounds. The main 421 HNT mass loss of about 14%, centred at the temperature range of 478°C, was attributed to the 422 release of crystallization water (Jia et al., 2009). The residue at 1000°C in air was equal to 83%. 423 The HNT-containing samples revealed a residue at 1000°C in good agreement with their HNT feed 424 ratio (see the TG on the left of Figure 3B). Furthermore, in HNT-containing samples the glycerol 425 amount was markedly higher than in those without HNT. This finding substantiated the hypothesis 426 of hydrogen bonds formation between HNT hydroxyl groups and glycerol, observed by XPS 427 analysis.

428 3.1.6. Mechanical tests

429 The mechanical properties of the obtained hydrogels were tested using a mechanical testing 430 machine. Figure 4A showed the stress-strain curve obtained by the compression test at strain of 0-431 25%. During the test, the hydrogels did not break but they underwent densifications. As described 432 previously by Gentile et al. (2012) the values of elastic modulus (E), collapse strength and strain ( $\sigma^*$  and  $\epsilon^*$  respectively) were calculated from the curves and listed in Figure 4C. A significant 433 434 improvement of the compressive modulus was observed by adding HNT (up to 25%) into the polymeric gel (70.5  $\pm$  6.8 kPa for GG-Gly(1:3)HNT25 compared with 48.5  $\pm$  5.3 kPa for GG-435 436 Gly(1:3)). The obtained values are higher or within the range of mechanical properties described for 437 other hydrogels proposed for soft tissue regeneration (Nettles et al., 2004; Balakrishnan et al., 438 2014).

439 This mechanical reinforcement effect can be attributed to an additional energy-dissipating

440 mechanism introduced by the nanotubes in the polymeric gels. Recent molecular dynamics studies

441 suggested that this additional dissipative mechanism is a result of the mobility of the nanofillers.

442 During the deformation process, the HNT may orient and align under compression stress, creating 443 temporary cross-links between polymer chains, thereby creating a local region of enhanced strength 444 (Shah et al., 2005). However, when the amount of the nanotubes content increased, as in the GG-Gly(1:3)HNT50, they became less mobile. Therefore, the ability of the HNT to dissipate energy is 445 446 also reduced, resulting in almost no improvement in the toughness of the material  $(34.3 \pm 2.6 \text{ kPa})$ . 447 Furthermore the systems with higher Gly content demonstrated to be stiffer than those prepared 448 with GG-Gly(1:1) with a maximum increase of 2.5-fold for the system containing 25% HNT (70.5 449  $\pm$  6.8 kPa for GG-Gly(1:3) respect with 28.7  $\pm$  2.6 kPa for for GG-Gly(1:1)).



450

451 *Figure 4.* Mechanical characterization. (A) Stress-strain curve obtained by compression test. (B) 452 stress-relaxation curve. (C) Elastic modulus (E), collapse strength ( $\sigma^*$ ), collapse strain ( $\epsilon^*$ ), relaxation 453 times ( $\tau_1$ ,  $\tau_2$  and  $\tau_3$ ) and viscosity ( $\eta$ ) calculated for the prepared hydrogels.

- 456 pyrrolidone hydrogels for wound healing applications, increased the elasticity of the gels as a result
- 457 of the plasticising effect. Given the nature of the time dependent response of hydrogels, in addition

<sup>455</sup> This effect has been described also by Lugao et al. (2002) where glycerol, added to polyvinyl

458 to simple tests at fixed rate, the samples were subjected to relaxation (load decrease at fixed strain) 459 experiments, where variation in response with time is of interest and the loading is fixed, in order to 460 evaluate the viscoelasticity behavior. These properties are fundamental, in combination with the 461 mechanical stiffness, to influence cell behavior as described recently by Chaudhuri et al. (2016) 462 where they studied how to regulate mesenchymal stem cell fate in hydrogels with tunable stress 463 relaxation. Figure 4B shows the typical stress relaxation curve obtained after 1200 s and the 464 relaxation times and viscosity values are listed in Figure 4C. Each material showed a two-stage 465 stress relaxation response: a fast decrease in stress for short times after the step strain, followed by a 466 slow relaxation covering a couple of decades of time. A generalized Maxwell model was used to 467 investigate whether the behavior could be explained by linear viscoelasticity, providing a range of 468 relaxation times and associated amplitudes that can approximate the viscoelastic behavior of 469 biological materials.

470 In literature, the generalized Maxwell model developed consisted of three relaxation times ( $\tau_1 = 1$ -

471 10 s,  $\tau_2 = 10-100$  s and  $\tau_3 > 1000$  s) for modelling soft biological tissues (Wagenseil et al., 2003).

472 In our work, relaxation times ranging from  $\tau_1 = 6.9$  s,  $\tau_2 = 60-120$  s and  $\tau_3 = 600-1100$  s were

comparable with the literature. Finally, it was observed that the addition of HNT did not influence

474 significantly the viscosity of the composite hydrogels ( $26.9 \pm 2.0$  MPa.s for GG-Gly(1:3) and 30.1

475  $\pm$  2.0 MPa.s for GG-Gly(1:3)HNT25). However, the gels with higher content of glycerol revealed to

476 be more viscous comparing each system with the same content of HNT ( $25.9 \pm 0.3$  MPa.s for GG-

477 Gly(1:1)HNT25), due to the intrinsic glycerol capability to increase the viscosity of aqueous

478 solutions. Indeed, the addition of glycerol to synthetic and natural polymers enhanced hydrogels

479 viscosity, as already reported in literature (Fernandez-Dıaz et al., 2001;Payen, 2007).

480 **Biological tests** 3.2.

473

481 3.2.1. Biocompatibility of the HNT-loaded hydrogels 482 NHDF-Neo were seeded onto the surface of GG, GG-Gly (1:1)HNTx and GG-Gly (1:3)HNTx

483 hydrogels in order to evaluate the cytocompatibility of these materials. Cell viability was evaluated
484 after 1, 3 and 7 days by live/dead assay, as shown in Figure 5 and S3.

The bare gellan gum matrix GG showed a low cell viability and poor ability to promote cell attachment. As reported in literature (Shin et al., 2014), the lack of adhesive signals in gellan gum material do not favour cellular adhesion.. However, the addition of glycerol improved cell survival on all the GG-Gly hydrogels studied. Furthermore, , it was found that the HNT addition to GG-Gly hydrogels enhanced the cell viability, thanks to their biocompatibility and the increase in surface roughness (Figure 6B) (Zhou et al., 2010; Kommireddy et al., 2005; Hughes et al., 2015; Huang et al., 2016).



492

493 *Figure 5.* Live/Dead assay of cells seeded on hydrogel surfaces. Representative fluorescent
 494 micrographs of live (green) and dead (red) cells seeded on GG, GG-Gly(1:3) and GG-Gly(1:3)HNT25
 495 after 1, 3 and 7 days of culture. Scale bars 200 μm.

As shown on the surface of GG-Gly(1:3)HNT25 sample, cell viability was maintained and cell
growth was enhanced at each time point (up to 7 days), as observed by the Live/dead and metabolic
activity assays. Therefore, cell behavior seemed to be led by the combination of mechanical
properties and HNT content.



501

*Figure 6.* Metabolic activity and morphological study of cells seeded on hydrogel surfaces. (A)
 PrestoBlue assay of cells cultured on GG and GG-Gly(1:3)HNTx hydrogels for 3, 5 and 7 days. (B)
 Fluorescence microscopy images of cells seeded on GG-Gly(1:3)HNT10 and GG-Gly(1:3)HNT25
 after 3 days of culture. Scale bars: 100 μm.

506

507 The metabolic activity of NHDF-Neo was evaluated using Presto Blue assay (Figure 6A and S4),

508 normalized by control (cells seeded onto tissue culture plastic) at each incubation time-point. These

509 data confirmed the results observed by the live/dead assay, where glycerol presence led to an 510 increase in cellular metabolic activity when compared to the bare GG hydrogel (p<0.05). Glycerol 511 plays essential roles in several intracellular metabolic pathways (i.e., it forms the backbone of fats 512 such as triglycerides, and/or takes part in glycolysis or glycogenesis processes) and has been 513 exploited as a low-cost and biocompatible monomer to design scaffolds for tissue engineering 514 (Barrett et al., 2009). NHDF-Neo metabolic activity revealed a significant increase at each time 515 point by incorporating HNT within the GG:Gly hydrogel in different ratios, as seen for GG-Gly 516 (1:3)HNTx and GG-Gly (1:1)HNTx in Figure 6A and S4.

517 Interestingly, the hydrogel GG-Gly(1:3)HNT25 induced the highest fibroblasts metabolic activity 518 when compared to GG, GG-Gly, GG-Gly(1:3)HNT10 and GG-Gly(1:3)HNT50 (p<0.001). Similar 519 results to those obtained for HNT-containing GG-Gly hydrogels were observed on halloysite-doped 520 dental scaffolds (Lvov et al., 2016; Vergaro et al., 2010). The HNT-loaded samples stimulated the 521 growth and promoted a faster fibroblasts spreading. However, a significant viability reduction was 522 observed on hydrogels with high HNT content (GG-Gly(1:3)HNT50), this can be explained by a 523 potential adverse effect of a concentrated halloysite, as described elsewhere (Lvov et al., 2016; 524 Vergaro et al., 2010).

525 Due to the best cell viability and metabolic activity performance, the fibroblast phenotype was

526 studied by fluorescence microscopy on GG-Gly(1:3)HNT25 and GG-Gly(1:3)HNT10 samples.

527 After 3 days of culture, NHDF-Neo exhibited their typically flattened and elongated morphology on

528 both hydrogels, spreading homogeneously along the sample surface and establishing many

529 intercellular contacts (Figure 6B).

530 *3.2.2. Cells encapsulated* 

531 The NHDF-Neo were encapsulated within the GG-Gly hydrogels containing HNT and compared

532 with GG and GG:Gly control hydrogels. The cell viability of encapsulated cells within the different

533 hydrogels was assessed at 1, 3 and 7 days by Live/Dead assay (Figure 7 and Figure S6). The cells

encapsulated within the diverse systems showed a similar viability response to those observed when
seeded on the hydrogels surface (Figure 5).

A higher cell viability was detected within HNT-loaded samples in comparison with the bare GG and GG-Gly hydrogels along the incubation period. It has been demonstrated that hydrogels stiffness, microstructures and porosity, and material nature influence cellular functions such as cells attachment and proliferation (Goponenko & Dzenis, 2016). As shown previously, the incorporation of HNT enhanced the mechanical properties of the GG-Gly hydrogels and also improved the

541 biocompatibility of this material. Since cells were confined within the hydrogel matrix, no matter

bow soft or stiff, the limited cell traction forces with substrate led to rounded cell morphology,

543 either within GG-Gly hydrogel and/or in presence of HNT.

544 This phenomenon has been widely reported in advanced 3D culture studies (Peyton & Putnam,

545 2005; Huebsch et al., 2010; Khetan et al., 2013; Murphy et al., 2014).



*Figure 7.* Live/Dead assay of hydrogel-encapsulated cells. Representative fluorescent micrographs
of live (green) and dead (red) cells encapsulated in GG, GG-Gly(1:3) and GG-Gly(1:3)HNT25 after
1, 3 and 7 days of culture. Scale bars 200 μm.

### 550 **4. Conclusions**

551 Hallovsite nanotubes have been integrated in gellan gum matrices to develop composite hydrogels 552 with tunable physical features, showing a good Human Dermal Fibroblasts biocompatibility when 553 cells were seeded on the top of the gels or encapsulated within the polymeric matrix. Fibroblasts 554 onto hydrogels with 25% HNT displayed the highest metabolic activity, which could be related to 555 the hydrogel mechanical and topographical features led by the HNT content. Gels presented suitable 556 mechanical properties to develop hydrogels scaffolds or injectable materials for different soft tissue 557 engineering applications (i.e. pancreas, liver, skin and chondral regeneration). Furthermore, the 558 hydrogels could be exploited to design in vitro cell culture systems and tissue models to study cell 559 behavior and interactions, mimicking the native microenvironments. In future, differentiation routes 560 of mesenchymal stem cells will be investigated, considering also the opportunity to functionalize 561 the HNT surface and mesoporous lumen with bioactive molecules able to elicit in situ advantageous 562 cell responses.

563

### 564 Acknowledgments

565 This work was supported by Università degli Studi di Bari Aldo Moro. Dr P. Gentile and Dr Ana 566 M. Ferreira are member of the UK EPSRC Centre for Innovative Manufacturing of Medical 567 Devices (MeDe Innovation, EPSRC grant EP/K029592/1). The authors would like to thank the 568 Bioimaging Unit at Newcastle University for supporting the confocal analysis. Dr Vincenzo 569 Schiavo is greatly acknowledged for his valuable support in TGA measurements. The authors 570 would also like to thank Mr Michael Foster for his helpful advice on SEM/EDX analysis, Mr 571 Stephen Moore for the kind support during the freeze-drying procedure and Mr Alex Boote for his 572 helpful contribution in mechanical test.

- 574
- 575

# **References**

577	Annabi, N., Tamayol, A., Uquillas, J.A., Akbari, M., Bertassoni, L.E., Cha, C., Camci-Unal,
578	G., Dokmeci, M.R., Peppas, N.A., Khademhosseini, A. (2014). 25th anniversary article: rational
579	design and applications of hydrogels in regenerative medicine. Advanced Materials, 26, 85-124.
580	Balakrishnan, B., Joshi, N., Jayakrishnan, A., Banerjee, R. (2014). Self-crosslinked oxidized
581	alginate/gelatin hydrogel as injectable, adhesive biomimetic scaffolds for cartilage regeneration.
582	Acta biomaterialia, 10, 3650-63.
583	Barbucci, R. (2009). Hydrogels: Biological properties and applications, Milão: Springer,
584	(Chapter 8, p. 84).
585	Barrett, D.G., Yousaf, M.N. (2009). Design and applications of biodegradable polyester
586	tissue scaffolds based on endogenous monomers found in human metabolism. Molecules, 14, 4022-
587	50.
588	Bottino, M.C., Yassen, G.H., Platt, J.A., Labban, N., Windsor, L.J., Spolnik, K.J., Bressiani,
589	A.H.A. (2015). A novel three-dimensional scaffold for regenerative endodontics: materials and
590	biological characterizations. Journal of tissue engineering and regenerative medicine, 9, E116-E23.
591	Cerqueira, M.T., da Silva, L.P., Santos, T.C., Pirraco, R.r.P., Correlo, V.M., Reis, R.L.,
592	Marques, A.P. (2014). Gellan gum-hyaluronic acid spongy-like hydrogels and cells from adipose
593	tissue synergize promoting neoskin vascularization. ACS applied materials & interfaces, 6, 19668-
594	79.
595	Chalasani, R., Gupta, A., Vasudevan, S. (2013). Engineering new layered solids from
596	exfoliated inorganics: a periodically alternating hydrotalcite-montmorillonite layered hybrid.
597	Scientific reports, 3, 3498.
598	Chaudhuri, O., Gu, L., Klumpers, D., Darnell, M., Bencherif, S.A., Weaver, J.C., Huebsch,
599	N., Lee, H.P., Lippens, E., Duda, G.N. (2016). Hydrogels with tunable stress relaxation regulate
600	stem cell fate and activity. Nature materials, 15, 326-34.

- 601 Chen, F.M., Liu, X. (2016). Advancing biomaterials of human origin for tissue engineering.
- 602 *Progress in polymer science*, *53*, 86-168.
- 603 Ciardelli, G., Gentile, P., Chiono, V., Mattioli-Belmonte, M., Vozzi, G., Barbani, N., Giusti,
- 604 P. (2010). Enzymatically crosslinked porous composite matrices for bone tissue regeneration.
- 605 Journal of Biomedical Materials Research Part A, 92, 137-51.
- 606 Coutinho, D.F., Sant, S.V., Shin, H., Oliveira, J.T., Gomes, M.E., Neves, N.M.,
- 607 Khademhosseini, A., Reis, R.L. (2010). Modified Gellan Gum hydrogels with tunable physical and
- 608 mechanical properties. *Biomaterials*, *31*, 7494-502.
- da Silva, L.P., Cerqueira, M.T., Sousa, R.A., Reis, R.L., Correlo, V.M., Marques, A.P.
- 610 (2014). Engineering cell-adhesive gellan gum spongy-like hydrogels for regenerative medicine
- 611 purposes. Acta biomaterialia, 10, 4787-97.
- Dawson, J.I., Oreffo, R.O.C. (2013). Clay: new opportunities for tissue regeneration and
  biomaterial design. *Advanced Materials*, *25*, 4069-86.
- 614 De Giglio, E., Cometa, S., Ricci, M.A., Cafagna, D., Savino, A.M., Sabbatini, L., Orciani,
- 615 M., Ceci, E., Novello, L., Tantillo, G.M. (2011). Ciprofloxacin-modified electrosynthesized
- 616 hydrogel coatings to prevent titanium-implant-associated infections. Acta biomaterialia, 7, 882-91.
- de Souza, F.S., de Mello Ferreira, I.L., da Silva Costa, M.A., de Lima, A.L.F., da Costa,
- 618 M.P.M., da Silva, G. M. (2016). Evaluation of different methods to prepare superabsorbent
- 619 hydrogels based on deacetylated gellan. *Carbohydrate polymers*, 148, 309-17.
- 620 Du, M., Guo, B., Lei, Y., Liu, M., Jia, D. (2008). Carboxylated butadiene–styrene
- 621 rubber/halloysite nanotube nanocomposites: interfacial interaction and performance. *Polymer*, 49,
- 622 4871-6.
- Du, M., Guo, B., Jia, D. (2010). Newly emerging applications of halloysite nanotubes: a
  review. *Polymer International*, *59*, 574-82.
- 625 Fernandez-Diaz, M.D., Montero, P., Gomez-Guillen, M.C. (2001). Gel properties of
- 626 collagens from skins of cod (Gadus morhua) and hake (Merluccius merluccius) and their

627 modification by the coenhancers magnesium sulphate, glycerol and transglutaminase. *Food* 

628	Chem	istry,	74,	161-7.
-----	------	--------	-----	--------

629	Gentile, P., Mattioli-Belmonte, M., Chiono, V., Ferretti, C., Baino, F., Tonda-Turo, C.,
630	Vitale-Brovarone, C., Pashkuleva, I., Reis, R.L., Ciardelli, G. (2012). Bioactive glass/polymer
631	composite scaffolds mimicking bone tissue. Journal of Biomedical Materials Research Part A, 100,
632	2654-67.
633	Giavasis, I., Harvey, L.M., McNeil, B. (2000). Gellan gum. Critical reviews in
634	biotechnology. Critical reviews in biotechnology, 20, 177-211.
635	Goponenko, A.V., Dzenis, Y.A. (2016) Role of mechanical factors in applications of
636	stimuli-responsive polymer gels-Status and prospects. Polymer, 101, 415-449.
637	Gorodzha, S. Douglas, T.E.L., Samal, S.K., Detsch, R., Cholewa-Kowalska, K.,
638	Braeckmans, K., Boccaccini, A.R., Skirtach, A.G., Weinhardt, V., Baumbach, T. (2016). High-
639	resolution synchrotron X-ray analysis of bioglass-enriched hydrogels. Journal of Biomedical
640	Materials Research Part A, 104, 1294-201.
641	Gupta, N.V., Shivakumar, H.G. (2010). Preparation and characterization of superporous
642	hydrogels as gastroretentive drug delivery system for rosiglitazone maleate. Daru, 18, 200-10.
643	Huang, B., Liu, M., Long, Z., Shen, Y., Zhou, C. (2016). Effects of halloysite nanotubes on
644	physical properties and cytocompatibility of alginate composite hydrogels. Materials Science and
645	Engineering: C, 70, 303-310.
646	Huebsch, N., Arany, P.R., Mao, A.S., Shvartsman, D., Ali, O.A., Bencherif, S.A., Rivera-
647	Feliciano, J., Mooney, D.J. (2010). Harnessing traction-mediated manipulation of the cell/matrix
648	interface to control stem-cell fate. Nature materials, 9, 518-26.
649	Hughes, A.D., Marsh, G., Waugh, R.E., Foster, D.G., King, M.R. (2015). Halloysite
650	nanotube coatings suppress leukocyte spreading. Langmuir, 31, 13553-60.

651	Jia, Z., Luo, Y., Guo, B., Yang, B., Du, M., Jia, D. (2009). Reinforcing and flame-retardant
652	effects of halloysite nanotubes on LLDPE. Polymer-Plastics Technology and Engineering, 48, 607-
653	13.
654	Kaklamani, G., Cheneler, D., Grover, L.M., Adams, M.J., Bowen, J. (2014). Mechanical
655	properties of alginate hydrogels manufactured using external gelation. Journal of the mechanical
656	behavior of biomedical materials, 36, 135-42.
657	Kamble, R., Ghag, M., Gaikawad, S., Panda, B.K. (2012). Halloysite Nanotubes and
658	Applications: A Review. Journal of Advanced Scientific Research, 3, 25-29.
659	Kang, D., Cai, Z., Jin, Q., Zhang, H. (2015). Bio-inspired composite films with integrative
660	properties based on the self-assembly of gellan gum-graphene oxide crosslinked nanohybrid
661	building blocks. Carbon, 91, 445-57.
662	Khetan, S., Guvendiren, M., Legant, W.R., Cohen, D.M., Chen, C.S., Burdick, J.A. (2013).
663	Degradation-mediated cellular traction directs stem cell fate in covalently crosslinked three-
664	dimensional hydrogels. Nature materials, 12, 458-65.
665	Kommireddy, D.S., Ichinose, I., Lvov, Y.M., Mills, D.K. (2005). Nanoparticle multilayers:
666	Surface modification for cell attachment and growth. Journal of Biomedical Nanotechnology, 1,
667	286-90.
668	Liu, H., Chaudhary, D., Yusa, S.I., Tadé, M.O. (2011). Glycerol/starch/Na <sup>+</sup> -montmorillonite
669	nanocomposites: a XRD, FTIR, DSC and 1 H NMR study. Carbohydrate Polymers, 83, 1591-7.
670	Liu, M., Zhang, Y., Wu, C., Xiong, S., Zhou, C. (2012). Chitosan/halloysite nanotubes
671	bionanocomposites: structure, mechanical properties and biocompatibility. International journal of
672	biological macromolecules, 51, 566-75.
673	Liu, M., Wu, C., Jiao, Y., Xiong, S., Zhou, C. (2013). Chitosan-halloysite nanotubes
674	nanocomposite scaffolds for tissue engineering. Journal of Materials Chemistry B, 1, 2078-89.

675	Liu. M., D	Dai. L., S	hi. H., Y	Xiong, S.,	Zhou. C.	(2015).	In vitro	evaluation of
010		~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~				(=010)		• • •••••••••••••••••••••••••••••••••••

- alginate/halloysite nanotube composite scaffolds for tissue engineering. *Materials Science and Engineering: C*, 49, 700-12.
- Lopes, A.C., Martins, P., Lanceros-Mendez, S. (2014). Aluminosilicate and aluminosilicate
  based polymer composites: present status, applications and future trends. *Progress in Surface Science* 89, 239-77.
- Lugão, A.B., Rogero, S.O., Malmonge, S.M. (2002). Rheological behaviour of irradiated
  wound dressing poly (vinyl pyrrolidone) hydrogels. *Radiation Physics and Chemistry*, *63*, 543-6.
- 683 Lvov, Y., Wang, W., Zhang, L., Fakhrullin, R. (2016). Halloysite clay nanotubes for loading
- and sustained release of functional compounds. *Advanced Materials*, 28, 1227-50.
- 685 Mattioli-Belmonte, M., De Maria, C., Vitale-Brovarone, C., Baino, F., Dicarlo, M., Vozzi,
- 686 G. (2015). Pressure-activated microsyringe (PAM) fabrication of bioactive glass-poly (lactic-co-
- glycolic acid) composite scaffolds for bone tissue regeneration. *Journal of tissue engineering and regenerative medicine*.
- Murphy, W.L., McDevitt, T.C., Engler, A.J. (2014). Materials as stem cell regulators. *Nature materials*, *13*, 547-57.
- Naumenko, E.A., Guryanov, I.D., Yendluri, R., Lvov, Y.M., Fakhrullin, R.F. (2016). Clay
  nanotube–biopolymer composite scaffolds for tissue engineering. *Nanoscale*, *8*, 7257-71.

693 Nettles, D.L., Vail, T.P., Morgan, M.T., Grinstaff, M.W., Setton, L.A. (2004).

- 694 Photocrosslinkable hyaluronan as a scaffold for articular cartilage repair. *Annals of biomedical*695 *engineering*, *32*, 391-7.
- 696 Oliveira, M.B., Custódio, C.A., Gasperini, L., Reis, R.L., Mano, J.F. (2016). Autonomous
  697 osteogenic differentiation of hASCs encapsulated in methacrylated gellan-gum hydrogels. *Acta*
- *biomaterialia*, *41*, 119-32.
- Osmałek, T., Froelich, A., Tasarek, S. (2014). Application of gellan gum in pharmacy and
  medicine. *International journal of pharmaceutics*, *466*, 328-40.

701 Pasqui, E., De Cagna, M., Barbucci, R. (2012). Polysaccharide-based hydrogels: the key role 702 of water in affecting mechanical properties. Polymers, 4, 1517-34. 703 Payen S. (2007). Integration of Hydrogels and Plastics Into Microfabrication Processes 704 Towards a MEMS RF-Interrogated Biosensor, University of California, Berkeley, ProQuest, 705 (Chapter 3, p. 37). 706 Peyton, S.R., Putnam, A.J. (2005). Extracellular matrix rigidity governs smooth muscle cell 707 motility in a biphasic fashion. Journal of cellular physiology, 204, 198-209. 708 Pfeiffer, E., Vickers, S.M., Frank, E., Grodzinsky, A.J., Spector, M. (2008). The effects of 709 glycosaminoglycan content on the compressive modulus of cartilage engineered in type II collagen 710 scaffolds. Osteoarthritis and Cartilage, 16, 1237-44. 711 Prajapati, V.D., Jani, G.K., Zala, B.S., Khutliwala, T.A. (2013). An insight into the 712 emerging exopolysaccharide gellan gum as a novel polymer. Carbohydrate polymers, 93, 670-8. 713 Santhanam, S., Liang, J., Struckhoff, J., Hamilton, P.D., Ravi, N. (2016). Biomimetic 714 hydrogel with tunable mechanical properties for vitreous substitutes. Acta Biomaterialia, 43, 327-715 37. 716 Shah, D., Maiti, P., Jiang, D.D., Batt, C.A., Giannelis, E.P. (2005). Effect of nanoparticle 717 mobility on toughness of polymer nanocomposites. Advanced Materials, 17, 525-8. 718 Shin, H., Olsen, B.D., Khademhosseini, A. (2014). Gellan gum microgel-reinforced cell-719 laden gelatin hydrogels. Journal of Materials Chemistry B, 2, 2508-16. 720 Silva, N.A., Cooke, M.J., Tam, R.Y., Sousa, N., Salgado, A.J., Reis, R.L., Shoichet, M.S. 721 (2012). The effects of peptide modified gellan gum and olfactory ensheathing glia cells on neural 722 stem/progenitor cell fate. Biomaterials, 33, 6345-54. 723 Smith, A.M., Shelton, R., Perrie, Y., Harris, J.J. (2007). An initial evaluation of gellan gum 724 as a material for tissue engineering applications. Journal of biomaterials applications, 22, 241-54. 725 Van Vlierberghe, S., Dubruel, P., Schacht, E. (2011). Biopolymer-based hydrogels as 726 scaffolds for tissue engineering applications: a review. *Biomacromolecules*, 12, 1387-408. 32

727	Vergaro, V., Abdullayev, E., Lvov, Y.M., Zeitoun, A., Cingolani, R., Rinaldi, R., Leporatti,
728	S. (2010). Cytocompatibility and uptake of halloysite clay nanotubes. <i>Biomacromolecules</i> , 11, 820-
729	6.
730	Wagenseil, J.E., Wakatsuki, T., Okamoto, R.J., Zahalak, G.I., Elson, E.L. (2003). One-
731	dimensional viscoelastic behavior of fibroblast populated collagen matrices. Journal of
732	biomechanical engineering, 125, 719-25.
733	Wang, C., Gong, Y., Lin, Y., Shen, J., Wang, D.A. (2008). A novel gellan gel-based
734	microcarrier for anchorage-dependent cell delivery. Acta Biomaterialia, 4, 1226-34.
735	White, R.D., Bavykin, D.V., Walsh, F.C. (2012). The stability of halloysite nanotubes in
736	acidic and alkaline aqueous suspensions. Nanotechnology, 23, 065705, 1-10.
737	Yuan, P., Tan, D., Annabi-Bergaya, F. (2015). Properties and applications of halloysite
738	nanotubes: recent research advances and future prospects. Applied Clay Science, 112, 75-93.
739	Zhang, Y., Tang, A., Yang, H., Ouyang, J. (2016). Applications and interfaces of halloysite
740	nanocomposites. Applied Clay Science, 119, 8-17.
741	Zhao, X., Huebsch, N., Mooney, D.J., Suo, Z. (2010). Stress-relaxation behavior in gels with
742	ionic and covalent crosslinks. Journal of Applied Physics, 107, 063509-1.
743	Zhao, S., Shen, Z., Wang, J., Li, X., Zeng, Y., Wang, B., He, Y., Du, Y. (2014). Glycerol-
744	mediated nanostructure modification leading to improved transparency of porous polymeric
745	scaffolds for high performance 3D cell imaging. Biomacromolecules, 15, 2521-31.
746	Zhou, W.Y., Guo, B., Liu, M., Liao, R., Rabie, A.B.M., Jia, D. (2010). Poly (vinyl
747	alcohol)/halloysite nanotubes bionanocomposite films: properties and in vitro osteoblasts and
748	fibroblasts response. Journal of Biomedical Materials Research Part A, 93, 1574-87.