- 1 Removal of tetracycline from polluted water by chitosan-olive
- 2 pomace adsorbing films
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ABSTRACT

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This paper focuses on the removal of tetracycline from polluted water by chitosan-olive 27 pomace adsorbing films. More specifically, both raw olive solid wastes (olive pomace) 28 29 and the olive solid wastes/chitosan composite were compared and used for this purpose. Adsorption capacities values of 16 mg×g⁻¹ and 1.6 mg×g⁻¹ were obtained for the two 30 adsorbents respectively. However, chitosan/olive pomace is proposed as suitable for 31 32 environmental applications avoiding the dispersion of the pomace blocked inside the chitosan film. To detail the adsorption process, the effect of several experimental 33 parameters such as the pH values, ionic strength, amount of adsorbent and pollutant and 34 temperature values was investigated. The results showed that the adsorption process 35 improved increasing the pH values, with a maximum at pH 8, and it was negatively 36 affected by the presence of salts that retarded the adsorption. Indeed, the desorption of 37 tetracycline was obtained in a MgCl₂ 2M solution. So, a low-cost and cleaner approach, 38 fundamental for the pollutant recovery and for an adsorbent safe reuse, for several cycles 39 of adsorption/desorption, transforming a waste in resource is presented. The kinetics, 40 isotherms models of adsorption and the thermodynamic parameters (ΔG° , ΔH° and ΔS°) 41 42 were also evaluated observing that the physisorption of the pollutant occurred with and an endothermic character ($\Delta H^{\circ}>0$) with $\Delta G^{\circ}<0$ and $\Delta S^{\circ}>0$. The use of Advanced 43 Oxidation Processes was proposed as possible alternative to the tetracycline recovery, 44 obtaining its degradation after the desorption. With the present paper, the alternative reuse 45 of olive pomace is reported avoiding its disposal in the environment claiming its potential 46 in the removal/recover of emerging contaminants from water. 47

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- 49 **KEYWORDS:** olive mill solid wastes; chitosan; tetracycline adsorption and removal;
- 50 photodegradation; TiO₂

1. INTRODUCTION

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In the last years, the number of publications regarding the detection and the removal of 53 54 pharmaceuticals and personal care products from aquatic environment, is enormously increased (Sophia and Lima, 2018), stressing the emergency related to their removal from 55 water, due to the insufficiency of the common wastewater treatment plants in removing 56 these contaminants (Egea-Corbacho et al., 2019; Lopez-Serna et al., 2019; Yang et al., 57 2017; Naidu et al., 2016; Eggen et al., 2010). These substances have been called 58 59 "emerging contaminants" (EPs), and are present in treated and untreated wastewater (UNESCO, 2011). In this regard, among the different sources of water contamination, 60 antibiotics in general, and tetracycline in particular, are worth mentioning (Dehghan et 61 62 al., 2019; Wen et al., 2019). Indeed, Tetracycline (TC), a broad-spectrum antibiotic, usually applied in human and veterinary medicine (Chen et al., 2016), is frequently found 63 in wastewater (Yeşilova et al., 2018; Safari et al., 2015; Martins et al., 2015; Zhu et al., 64 65 2014). Although TC is considered easily degradable, only a small portion of TC can be degraded to inactive products through metabolic reactions, such as basification, 66 dissociation, and glucuronidation (Dai et al., 2019; Lin et al., 2013), obtaining a lower 67 mineralization rate and detecting low amounts of total organic carbon, indicative of the 68 presence of intermediate compounds, probably more toxic than the original one (Dai et 69 70 al., 2019; Daghrir and Drogui, 2013; Lin et al., 2013). Daghrir and Drogui (2013) reported that the removal of tetracycline through wastewater treatments is not complete. So, the 71 wastewater treatment plants are unable to completely remove this pollutant that induces 72 73 adverse effects on ecosystems and human health. As a result, with the increasing concern for water quality and public health, the development of efficient platforms for TC removal 74 from water is highly desirable, by applying new efficient, sustainable and low-cost 75

wastewater treatment technologies. Among various approaches, the adsorption methods 76 77 are considered suitable for this purpose, avoiding the release of other pollutants usually arisen from chemical treatments (Martins et al., 2015), and are efficient and low-cost 78 approaches for managing pollutants (Ahmed and Hameed, 2018; Martins et al., 2015). 79 For the TC removal is interesting the use of MOF (Zhou et al., 2018), cryogels (Yeşilova 80 et al., 2018), zeolite-hydroxyapatite-activated oil palm ash composite, active carbon and 81 pumice (Khandaya and Hameed, 2018; Selmi et al., 2018; Fan et al., 2016; Guler and 82 Sarioglu, 2014). The importance of the TC removal arises mainly from the very recent 83 publications reported by Dai et al. (2019), Dehghan et al. (2019) and Wen et al. (2019) 84 that described the use of ground spent coffee, zeolitic imidazolate frameworks and 85 bentonite-derived mesoporous materials for its removal. Other information are reported 86 in the works of Ahsan et al. (2018), Qin. et al. (2018), Zhang et al. (2018), Ma et al. 87 88 (2017), Sayğılı and Güzel (2016), Zhang et al. (2015) and Gao et al. (2012). Although the mentioned works reported a highly efficient removal of TC from water, dispendious 89 90 conditions of work are described to obtain the adsorbent. Further, among these adsorbents, the possibility of recovering and reusing the adsorbent for several cycles, by 91 using green methods, inhibiting the formation of secondary pollutants, is not considered 92 (a detailed description is reported at the end of the paper). On this base, the present work 93 reports the first example about the development of an approach to a cleaner 94 production/pollution prevention (Belayutham et al., 2016) by using agricultural wastes 95 for removing and recovering TC from water with a simple and eco-sustainable technology. 96 Indeed, in the growing interest towards the development of eco-friendly procedures in 97 several application fields (Gubitosa et. al., 2018; Lu et al., 2018; Rizzi et al., 2018a, 98 2018b, 2016a, 2016b; Zilouei et al., 2018; Petrella et al., 2016, 2012, 2010) including the 99 environmental one, the use of agricultural/food wastes appear very interesting for this 100 purpose (Zilouei et al., 2018; Rizzi et al., 2017a, 2014; Semeraro et al., 2017; Liu et al., 101

2012). The olive pomace (OP) usage, as agricultural waste, if compared with the 102 aforementioned works, could be considered a way for reducing the overall environmental 103 impact of food by-products through a virtuous life-cycle (Muscolo et al., 2019; Hens et 104 al., 2018; Morali et al., 2016; Kurk and Eagan, 2008; Finnveden et al., 2005). About this, 105 it is noteworthy that OP was previously used to remove textile dyes and metals from water 106 (Petrella et al., 2018; Petrella et al., 2017; Rizzi et al., 2017a, 2017b, 2017c), 107 demonstrating its wide-range application with respect to different class of pollutants and 108 the previous literature. 109 More specifically, two adsorbent systems are described in this work: OP in powder, and 110 chitosan membrane (CH) blended with OP powder (CH/OP). CH was used as physical 111 platform to sustain OP avoiding its dispersion in water for a safer environmental 112 application. Differences between OP and CH/OP on the removal of TC were investigated, 113 and CH/OP was selected as the most suitable one, resulting a highly performant low-cost 114 alternative material. Another important aspect of this work is the removal of ketoprofen, 115 116 diclofenac, and their mixture in presence of TC, evidencing the wide potentiality of 117 CH/OP as adsorbent. The TC recover from the adsorbent was also successfully explored, proposing the recycle of both adsorbent and TC in a virtuous life-cycle. Advanced 118 Oxidation Processes (AOPs) were also proposed as alternative with respect to TC 119 recovery. For this purpose, TiO2, as photocatalyst, was used both to destroy the desorbed 120 TC in solution and inside the adsorbent (obtaining CH/OP/TiO₂ to perform experiments 121 of solid-state TC photodegradation). The results of this research not only transform the 122 waste in a resource, but also suggest novel approaches for the clearness of wastewater 123 containing TC, that can be of great practical significance. With this alternative use of OP, 124 its disposal, as pollutant, should be avoided, giving it another claim and valorising the 125 agricultural waste. Additionally, the cost associated for its disposal, and usually supported 126 by oil mills, should be lowered. It is worth to mention that the main world producer 127

countries of pomace, as Spain, Italy, Greece, Turkey, Syria and Tunisia, could take advantage with this innovative application. Indeed, olive production across the Mediterranean area has a long past and nowadays the olive oil industries are very important in these countries, both in terms of wealth and tradition.(Rizzi et al., 2017a) Interestingly, Muscolo et al. (2019), recently reports as in the Europe, Italy is the second European oil producer country with the main production in Sicily, Calabria and Puglia. Unfortunately, many oil mills are family enterprises that don't know the risks for the treatment of agricultural wastes, and the more informed companies are generally not inclined to adopt new technologies if the cost is elevated. As a result, these wastes are often disposed untreated into the environment causing serious damage to soil and groundwater. So, the proposed alternative reuse of the OP could be a good solution, reducing the environmental impact.

2. EXPERIMENTAL

2.1 In batch equilibrium experiments. Experiments were carried out to study the behavior of OP and CH/OP respect to the TC adsorption. The adsorption capacities were calculated in terms of q_t (mg×g⁻¹) at time t for TC, by applying the following **Equation 1** (Rizzi et al., 2017a, 2017b, 2017c):

$$q_t = \frac{C_0 - C_t}{W} \times V \tag{1}$$

where V represents the volume of adsorbed solution (15 mL), W is the weight of the dried adsorbent material (g), C_0 and C_t (mg×L⁻¹) represent the concentration of TC at initial and t time. In detail, a fixed amount of adsorbent into flasks containing 15 mL of TC solution at different initial concentrations (5.0×10⁻⁵M, 2.5×10⁻⁵M, 1.25×10⁻⁵M, corresponding to 24 mg/L, 12 mg/L and 6 mg/L of TC, respectively) was used. The adsorbents were put in

- flasks containing TC solutions, under continuous stirring at 250 rpm, and UV-Vis absorption spectra were recorded to evaluate the TC removal efficiency from water. To infer the exact TC concentration, the internal standard calibration method was used. The effect of both solution ionic strength, (by using different salts at 0.1M and 2M of concentration), and changes in pH values, (ranging from 2 to 12), were also investigated.
- Besides, the effect of adsorbent amount was explored as follows:
- a) OP: from 6 mg to 100 mg
- b) CH/OP composite films: from 75,14 to 468,87 mg (in detail CH/OP1: 75.14 mg;
- 161 CH/OP2: 173.72 mg; CH/OP3: 291.94 mg; CH/OP4: 468.87 mg).
- 2.2 Adsorption kinetics. In order to obtain information related to the kinetics of the adsorption process, both pseudo-first-order and pseudo-second-order kinetic models were adopted and applied to experimental data. The linearized equations for pseudo-first (Equation 2) and pseudo-second-order (Equation 3) models were adopted (Rizzi et al.,
- 167 2017a):

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$$ln(\mathbf{q}_e - \mathbf{q}_t) = ln(\mathbf{q}_e) - K_1 \times t$$
 (2)

170 $\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{1}{q_e} \times t$ (3)

- where q_e and q_t represent the OP or CH/OP adsorption capacities at equilibrium and at time t, respectively (mg×g⁻¹) and k₁ (min⁻¹) and k₂ (g×(mg×min)⁻¹) are the rate constants of pseudo-first and second order models, respectively.
- 2.3 Adsorption Isotherms. Among the reported models, the Langmuir, Freundlich,
 Temkin and Dubinin–Radushkevich isotherm equations (Rizzi et al., 2018b; Sayğılı and
 Güzel 2016) were applied to analyze the sorption process of TC on the presented

adsorbents. If the Langmuir model describes the experimental data, it suggests that the adsorption occurs onto homogeneous surfaces with uniformly energetic adsorption sites and a monolayer coverage. **Equation 4** reports the adopted linear form of the Langmuir equation:

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$$\frac{C_e}{q_e} = \frac{1}{K_L Q_0} + \frac{C_e}{Q_0}$$
 (4)

where q_e (mg×g⁻¹) is the adsorbed amount of TC at equilibrium, C_e is the equilibrium concentration of the TC (mg×L⁻¹) in solution, K_L is Langmuir equilibrium constant (L×mg⁻¹) and Q₀ the maximum adsorption capacity (mg×g⁻¹). The Freundlich isotherm was also applied. The assumption of the model is that the surface of the adsorbent is heterogeneous and adsorption sites having different energy of adsorption are contemplated. The energy of adsorption varies as a function of the surface coverage.

189 Equation 5 reports the linear form of this equation.

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$$\log(q_e) = \log(K_F) + \frac{1}{n} \log(C_e)$$
 (5)

where K_F (L×mg⁻¹) is the Freundlich constant and n is the heterogeneity factor. K_F is related to the adsorption capacity, whereas the 1/n value indicates if the isotherm is irreversible (1/n=0), favorable (0<1/n<1) or unfavorable (1/n>1). When the Temkin model in its linear form was adopted, the **Equation 6** was used.

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$$q_e = B_1 ln(K_T) + B_1 ln(C_e)$$
 (6)

The isotherm constants B_1 and K_T can be determined from the slope and the intercept of **Equation 6**, respectively. K_T is the equilibrium binding constant ($L \times mol^{-1}$) corresponding to the maximum binding energy and B_1 is related to the heat of adsorption. In this case, if the model well fit the experimental data it indicates that the heat of adsorption during the adsorption process linearly decreases with the coverage due to adsorbent–adsorbate interactions. The adsorption is characterized by a uniform distribution of binding energies.

- 202 With regard the Dubinin–Radushkevich isotherm (D-R), it is generally applied to express
- 203 the adsorption mechanism with a Gaussian energy distribution onto a heterogeneous
- surface. **Equation 7** represents the linear form of the model:

$$lnq_e = ln(Q_0) - K_{D-R} \times \varepsilon^2$$
 (7)

- where qe, Qo, KD-R are the adsorption capacity at equilibrium (mg/g), the theoretical
- 207 isotherm saturation capacity (mg/g) and the Dubinin-Radushkevich isotherm constant
- 208 (mol²/J²), respectively. ε is the Polanyi potential and it is described by **Equation 8**:

$$209 \varepsilon = RT \ln(1 + \frac{1}{C_c}) (8)$$

- where R, T and C_e represent the gas constant (8.314 J/mol K), absolute temperature (K)
- and adsorbate equilibrium concentration (mg/L), respectively.
- 212 The approach is usually applied to distinguish the physical and chemical adsorption with
- 213 its mean free energy, E, that can be inferred by the following relation (Equation 9):

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$$E = \frac{1}{\sqrt{2K_{D-R}}}$$
 (9)

- 215 From the value of E, information about the adsorption nature can be deduced. Indeed, if
- 216 the value of E is between 8 and 16 kJ/mol, the adsorption process is supposed to proceed
- via chemisorption, while for values of E<8 kJ/mol, the adsorption process is of physical
- 218 nature.

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- 220 **2.4 Thermodynamic studies.** Free energy (ΔG°) , entropy (ΔS°) , and enthalpy (ΔH°) were
- determined (Selmi et al., 2018; Chen et al., 2016) for the TC adsorption on CH/OP (or
- 222 CH/OP/TiO₂) at the three selected temperatures, 298, 288 and 278 K. In particular, the
- change in free energy (ΔG°) was estimated from **Equation 10**:

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$$\Delta G^{\circ}$$
=-RT $Ln K_{eq}$ (10)

in which R is the universal gas constant (8.314 J/mol K), T is the temperature (K) and K_{eq}

represents the equilibrium constant. So, the values of ΔH° and ΔS° were inferred

combining Equation 10 with Equation 11 obtaining Equation 12.

$$\Delta G^{\circ} = \Delta H^{\circ} - T \Delta S^{\circ}$$
 (11)

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$$\ln K_{eq} = -\frac{\Delta H^0}{RT} + \frac{\Delta S^0}{R}$$
 (12)

231 See ESI for more experimental information.

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3. RESULTS AND DISCUSSION

The proposed adsorbents were preliminary investigated from the morphological point of view, through macroscopic and microscopic analyses (see ESI for a detailed description). Figure S1A reports as chitosan film appeared without further modification, while Figures S1B and C show OP in powder and blended inside chitosan film (CH/OP), respectively. The microscopic observation (Figures S1D, E) of the CH/OP composite film, from two images related to different regions of the same adsorbent, indicated the irregular surface morphology of our sample. The presence of irregular structures on the adsorbent external surface are important key features for the adsorption of pollutants (Rizzi et al., 2017a). X-ray map images of the adsorbent were also acquired. As expected, given the nature of chitosan films and the main components of pomace (cellulose, hemicelluloses, lignin, amino acids and/or proteins, see ESI for the detailed composition of the pomace), the main presence of nitrogen and oxygen atoms was observed (Figures S1F-G). When the adsorbent CH/OP was enriched with TiO₂, the catalyst appeared uniformly distributed, as confirmed by results relative to the different investigated film regions (Figures S1F-G). The porous nature of the OP was also confirmed by measuring both the density and the pore diameters (see ESI for experimental details). The density of the used material was estimated to be 1.5240 ± 0.0020 g/cm³. While the average pore radius of the adsorbent was 15.649 Å with a pore diameter ranging from 20 to 500 Å. The calculated BET total surface area was greater than 0.324 m²/g, and the total volume and surface area of pores were 0.002 cm³/g and 0.225 m²/g, respectively.

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3.1 Adsorption of TC from water by OP and hybrid CH/OP adsorbents

In agreement with literature (Abdel-Ghani et al., 2016; Abdulghani et al., 2013), TC showed a characteristic UV-Vis absorption spectrum with two main absorption bands in the UV region, corresponding to $\pi \rightarrow \pi^*$ transitions. These bands can be considered diagnostic for spectrophotometrically following the TC removal, by the pomace, from water. Chitosan represents only a physical support for OP, because TC is not adsorbed by chitosan (data not shown). Starting from OP powder, fixing the TC concentration at 2.50×10⁻⁵M, a significative removal was obtained when the amount of the adsorbent was ≥25 mg (Figure 1A). By choosing 1h as contact time, the adsorbed TC percentage increased by increasing the OP amount from 25 mg to 100 mg. At 100 mg of OP, about the 75% of the TC was removed, and, by extending the contact time, the adsorption was almost complete. On the other hand, when the OP amount was set at 25 mg, while changing the TC amount (Figure 1B), the results indicated as, by diluting the TC solution, the adsorbed TC percentage increased. The same results were obtained when OP was blended with chitosan forming CH/OP (Figures 1C, D). More specifically, different CH/OP films with different weights were used and indicated by numbering them consecutively as CH/OP1, CH/OP2, CH/OP3 and CH/OP4, as function of film mass increasing. According to results obtained for OP, maintaining constant, in this case, the contact time at 2h, the adsorption percentage increased with the adsorbent weight (Figure 1C). Indeed, from CH/OP1 to CH/OP4, the removed TC percentage increased from about 25% to 75%. By diluting the TC solution, using the previous experimental condition and

the CH/OP3 sample, the percentage of the TC removal from water increased (Figure 1D). 276 277 Overall, these observations suggested that TC adsorption depends on the free sites on the adsorbing surface. In particular, as the initial TC concentration decreased or the amount 278 of adsorbent increased, multiple active sites resulted available to host the TC molecules, 279 increasing the pollutant amount adsorbed (Rizzi et al., 2019, 2018b). However, as arise 280 from the contact time length and from the weights of the used films, the CH/OP composite 281 material showed a lower rate of adsorption, in comparison with OP, due to the presence 282 of the chitosan matrix that delayed, as a whole, the process. To get more details about the 283 adsorption process and to evidence the adsorption capacities of both the adsorbents, the 284 285 q_t values were calculated (Equation 1) and compared, checking the best kinetic model able to fit the experimental data. Figures 2A and B show the q_t values for OP (Figure 286 2A) and CH/OP (Figure 2B), respectively, changing the adsorbent amounts. 287 288 Interestingly, the q_t evolution of CH/OP tended to become linear in comparison with the results arisen from the use of OP. More specifically, TC adsorption onto OP at the 289 290 beginning of the process was rapid (Figure 2A), becoming gradually slower as approaching the equilibrium (plateau of the curve), due to the free site saturation. Indeed, 291 at the beginning of adsorption, many free active sites were available for TC, but with 292 elapsing the time, they got occupied slowing down the adsorption process (Rizzi et al., 293 2019; Khanday and Hameed, 2018). Further, the initial concentration gradient contributed 294 295 to enhance the driving forces due to pressure gradient, which results in movement of TC molecules towards the adsorbent surface (Dai et al., 2019; Khanday and Hameed, 2018). 296 At the plateau region, another effect that can be considered was the arising of repulsive 297 forces between TC molecules in solution and those adsorbed onto the adsorbent, 298 contributing in slowing down the adsorption process (Chen et al., 2016). Regarding the 299 CH/OP system, the initial rapid change of the q_t values was absent (Figure 2B). Since 300 chitosan films without OP are unable in adsorbing the TC, this result indicated that the 301

presence of the polysaccharide limited the TC uptake, overall hindering its removal from 302 303 water. However, also in this case, with elapsing the contact time, the q_t values tend to level off. Further, when blocked inside CH, the OP was present as aggregates and not as 304 fine powder contributing in reducing the adsorbent surface area. It is noteworthy that for 305 both the adsorbents, by increasing their amount, the relative adsorption of TC molecules 306 increased (see the plateau region beginning that was quickly reached in presence of the 307 largest amount of the adsorbent); on the other hand, the adsorption capacity decreased. 308 This result, in agreement with literature (Rizzi et al., 2018b, 2019), can be explained 309 considering that, using a large amount of adsorbent, the adsorption sites partially 310 remained unsaturated during the adsorption process, reducing as a whole the qt values, 311 nonetheless the TC removal was quite complete. 312 The kinetic models well agree with these findings. In particular, by using the q_t values 313 314 reported in Figures 2A and B, the results reported in Figures 2C-F, applying the pseudofirst (Equations 2) and pseudo-second (Equations 3) order kinetic models, were 315 obtained. The calculated R² values and the correspondence between the adsorption 316 317 capacity at equilibrium, $q_{e,cal}$ (calculated from the kinetic elaboration), and $q_{e,exp}$ (experimentally inferred form Figures 2A and B) indicated that the TC adsorption on OP 318 followed a pseudo-second order kinetic (R²>0.99), while on CH/OP, a pseudo-first order 319 one (R²>0.99). Both for OP in powder and CH/OP, the kinetic constants are reported in 320 Table S1. On the other hand, when CH/OP was taken into account the influence of other 321 factors should be considered more important and the TC diffusion inside the adsorbent 322 could play a key role, due to the presence of chitosan network that hindered the TC 323 adsorption. To gain more insights into the delayed TC adsorption process on CH/OP, the 324 TC concentration was changed observing how the adsorption modifies on the CH/OP 325 film. In detail, whereas the adsorption efficiency decreased at increasing the TC amount 326 (Figures 3A), the adsorption capacities of the adsorbent (q_e) increased from 0.1 to 0.5 327

mg/g. The high TC concentration induced a greater mass transfer, increasing the adsorption capacity indicating the important role of diffusion. So, the Weber equation $q_t = K_i t^{1/2}$ was applied, by varying the amount of TC, and a linear trend was observed (Figure 3B). The kinetic constants related to the intra-domain diffusion rate in $mg/(g \times min^{0.5})$ were calculated. Increasing the TC concentration, the following K_i values were obtained: $0.02 \text{ mg/(g} \times \text{min}^{0.5})$, $0.03 \text{ mg/(g} \times \text{min}^{0.5})$ and $0.07 \text{ mg/(g} \times \text{min}^{0.5})$. So, when CH/OP adsorbent was used, the intra-domain diffusion can be considered the main mechanism controlling the sorption process (Moussavi and Khosravi, 2011).

Due to the main role of the OP in the TC removal from water in comparison with the CH

film, a deep insight study about the effect of ionic strength and pH on the TC adsorption

3.2 Salts and pH effects on TC adsorption onto OP.

The molecular structure of TC (**Figure 4A**) is characterized by three dissociation constants (Dong et al., 2018). In particular, TC exists as cation (TCH₃+) at pH<3.3 (pKa₁), as zwitterion (TCH₂+) in the range of pH 3.3–7.7 (pKa₂), and as TCH⁻ and TC²⁻ anionic forms at pH>7.7 (the latter anion for pH>pKa₃=9.7) (Chen et al., 2016). In order to better investigate the process, the TC adsorption onto pomace was studied at several pH values. More specifically, a small amount of pomace, *i.e.* 25 mg, was used, fixing the contact time at 1h. The percentages of TC adsorption were evaluated and reported in **Figure 4B**. Interestingly, a very low TC adsorption was observed at pH 2, while, increasing the pH values, the TC adsorption increased. On this base, the pH_{PZC} of the OP-based adsorbent was experimentally measured (**Figure 4C**) by using the drift method (Rizzi et al., 2018b), and a pH_{PZC} around pH 8 was obtained, indicating that the pomace was positively charged below pH_{PZC}, while is negatively charged at pH>pH_{PZC}. So, the low adsorption capacity observed at pH<4, suggested the presence of repulsive forces between TCH₃+ and the positively charged surface of the adsorbent. On the other hand, the increment of TC

adsorption observed in the 7-10 pH range (Figure 4B), exactly around the pKa₃ of TC 354 (pKa₃=9.7), where the charge on the absorbent drops to zero, could indicate better 355 interaction between TCH₂[±], TCH⁻ and the neutral surface of the adsorbent. At pH>10, 356 when the TC is mainly present in its dianionic form (TC²-), there is again a slight 357 electrostatic repulsion with the negatively charged surface of OP, determining, as a result, 358 the slight reduction of the antibiotic adsorption. Overall, these observations can be 359 interpreted considering the importance of electrostatic interactions between TC and the 360 pomace surface (Peiris et al., 2017; Rivera-Utrilla et al., 2013; Rivera-Utrilla and 361 Sanchez-Polo, 2002). However, since the adsorption was observed at each pH value, in 362 particular when the charge of the adsorbent surface was zero, it is possible to hypothesize 363 that, besides the electrostatic interactions, the TC adsorption could involve the hydrogen 364 bonds formation, between the TC phenolic groups and the oxygenated groups of OP 365 366 (Rivera-Utrilla et al., 2013), and Van der Waals forces. To better detail the process, some experiments were performed in presence of different 367 368 electrolytes (NaCl, NaI, KCl, LiCl, MgCl₂, CaCl₂ at 0.1M), using 25 mg of pomace, at pH 6, and 1h, as contact time (Figures S2A). 369 As shown, the OP adsorption capacity, in presence of electrolytes, was quite lower than 370 in absence of salt (Figure S2A). In particular, by increasing the cation size, in the series 371 Li⁺<Na⁺<K⁺, the adsorption reduced (passing from 50 to 30% in the presence of salts), 372 suggesting that the electrolytes hinder the attractive electrostatic interactions between TC 373 and OP (Peiris et al., 2017). In particular, as usually reported in similar studies (Zhang et 374 al., 2019), the salts could occupy the sites on the adsorbent, competing with TC molecules 375 for the adsorption. This changes the TC affinity and reduces the adsorption efficiency. 376 Interesting results were observed when salts containing bivalent ions, as Ca²⁺ and Mg²⁺ 377 (Figure S2A), were investigated: the use of Mg²⁺ more affected the adsorption process, 378 significantly decreasing the TC removal from water. In literature, Ca²⁺ and Mg²⁺ ions are 379

indicated as inhibitor of the TC adsorption due to the formation of particular complexes (Zhao et al., 2011; Lambs et al., 1988). So, the observed results can be interpreted considering that the formation of a complex between TC and Ca²⁺/Mg²⁺, reduces the affinity of the TC for the adsorbent surface (Punamiya et al., 2015). Therefore, summarizing, while in the case of electrolytes containing monovalent cations, it was possible to affirm that the OP adsorption capacity decreased due to an enhanced screening effect of the OP surface charges, with a reduction of the affinity between OP surface sites and TC (Rivera-Utrilla et al., 2013); on the other hand, regarding the Mg²⁺ effect, the TC adsorption resulted inhibited due the formation of TC-Mg²⁺ complexes through the coordination of the TC ketoenolate moiety that stabilized the zwitterionic conformation of TC, as well documented in literature (Palm et al., 2008; Wessels et al., 1998). As a result, it is possible to hypothesize that the TC ketoenolate moiety could be also involved during the adsorption process. Finally, since the behavior exhibited by NaCl, NaI, KCl and LiCl was the same, NaCl was selected among them for studying the effect of monovalent electrolyte concentration, by increasing its concentration from 0.1M to 2M. Moreover, also the bivalent cation concentration effect was explored, increasing the concentration by comparing two Mg²⁺-based salts, MgCl₂ and MgSO₄ (Figure S2B). From a general observation, increasing the electrolyte concentration in the medium, it is evident that the adsorbed TC percentage was further reduced. In particular, independently by the counter-ion (Cl⁻ or SO₄²⁻), in presence of high Mg²⁺ amounts, the TC adsorption failed, indicating the so far suggested important role of the cation Mg²⁺.

3.3 Release of TC: adsorbent recycle.

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CH/OP composite film appeared to be the best candidate for a real wastewater treatment due to the manageability of chitosan film with respect to OP powder; so, it was subjected to adsorption consecutive experiments, with the aim of evaluating its loading capacity. CH/OP was put in contact with a TC solution (2.50×10⁻⁵M), and, after its cleaning, that

solution was substituted with a fresh one. UV-Vis spectra were acquired at appropriate 406 407 contact times for evaluating the adsorbed TC percentage (Table S2). So, under our experimental conditions, the CH/OP film was very performant for the TC removal from 408 water, also after 8 consecutive cycles of adsorption. These results emphasized the use of 409 this ecofriendly and low-cost approach for wastewater treatments (Fresner, 1998), even 410 though the contact time, necessary to obtain adsorption efficiencies greater than 50%, 411 raised from 7h to 64h, at the increasing of the adsorption cycles number. The release of 412 the total amount of the adsorbed TC was also attempted, obtaining a release of 95%. 413 Moreover, the ability to adsorb and desorb the pollutant for several consecutive 414 adsorption/desorption cycles was investigated. CH/OP was dipped in the TC solution (2.50×10⁻⁵M); then, after 2 h (this time can be also increased for increasing the adsorbed 416 TC amount), the film was removed from the TC solution and dipped again in a 2M MgCl₂ 417 418 solution, selected as the best salt to induce the TC recovery, for other 2h, obtaining the TC release (Table S3). Three cycles of adsorption/desorption were accomplished, and, 419 420 after each cycle, the film was washed with fresh water for removing the electrolyte excess, 421 that otherwise could slow down the subsequent TC adsorption. After three cycles, the very good performance of the CH/OP composite is evident (Table S3), suggesting that 422 more than 3 cycles can be performed. 423

3.4 Isotherm of adsorption. 424

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A comprehensive investigation of the adsorbate/adsorbent equilibrium relationship on CH/OP (Figures 5) was carried out by means of the Langmuir, Temkin, Freundlich and D-R isotherm models (Equations 4-9). The obtained results suggested that the process can be well described by Langmuir, Temkin and Freundlich isotherm models suggesting the heterogeneous character of the adsorption process. (Jang et al., 2018). See Table S4 for the isotherm parameters calculated also at different temperature values. Interestingly, the favorable character of the adsorption process was also evidenced by the n values

arisen from the Freundlich equation. Indeed, n>1, in the range 1.45-1.53, were obtained 432 433 during this study by changing the temperature values. The increase of the constant isotherm values with the temperature indicated the endothermic character of the process. 434 Although the D-R model fitted not well the experimental data, the correspondent 435 parameters were also inferred and reported in Table S4. The Q₀ values well agree with 436 the correspondent ones obtained by applying the Langmuir model, on the other hand the 437 E values <8 KJ/mol suggested that the adsorption nature of TC onto the adsorbent was 438 the physisorption (Sayğılı and Güzel, 2016). 439 440

3.5 Thermodynamic analysis for CH/OP.

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TC solution with a concentration of 2.5×10⁻⁵M. At first glance the results reported in Figure 6A indicated as increasing the temperature values, increasing the percentage of TC adsorption from water. At 298 K, after 6h of contact time, the removal was almost complete. The endothermic character of the adsorption process was easily inferred. In order to obtain the thermodynamic parameters, the K_{eq} values were calculated at each temperature (**Table S5**) and by using **Equations 10** and **11**, the ΔG° values were inferred. Subsequently, by using **Equation 12**, ΔH° and ΔS° were obtained (**Table S5**) by plotting $ln(K_{eq})$ vs. 1/T (Figure 6B). The process occurred with a $\Delta G^{\circ}_{298K}=-13.20$ KJ/mol and $\Delta H^{\circ}=+50.00 \text{ KJ/mol}$ indicating the spontaneity and confirming the endothermic character of the process, respectively. The positive value of $\Delta S^{\circ}=+210$ J/mol K suggested as the randomness at the surface of the adsorbent increased. (Tanhaei et al., 2019)

Three temperature values were explored, i.e. 278, 288 and 298 K by using CH/OP3 and

3.6 Degradation of TC free in solution after the desorption from CH/OP.

It is worth to mention that the TC photodegradation is well-known since several years and various information are reported in literature (Jiang et al., 2018; López-Peñalver et al., 2010). The adsorbent reuse could be gained also by photodegrading the adsorbed pollutant, exploiting the photocatalytic features of the well-known photocatalyst TiO2 to

be able to induce the formation of •OH under irradiations and by means of Advanced 458 Oxidation Processes (AOPs). In particular, for forming the hydroxyl radical (•OH) in 459 water (Jiang et al., 2018) the attention was focused on the synergistic use of UV, H₂O₂, 460 and Fe(II), through the following combinations: UV-TiO2, UV/H2O2/TiO2, 461 UV/H₂O₂/Fe/TiO₂. As indicated by Vega et al. (2018), •OH is one of the most important 462 radical species produced by AOPs, being highly reactive and non-selective, with high 463 organic reaction rate constants. Safari et al. (2015) and references therein, suggested that 464 the addition of H₂O₂ (and Fe²⁺) to TiO₂ under irradiation improved the TC degradation. 465 Indeed, additional •OH are produced under this condition due to the photolysis of the 466 peroxidic bond (-O-O-). The synergistic activity of Fe²⁺ and H₂O₂ under Fenton 467 condition was thus exploited triggering the oxidation process with the further production 468 of •OH (Huang et al., 2017). 469 470 On this ground, as first step, CH/OP/TiO2 was used. After the adsorption of TC, the adsorbent was irradiated with a UV lamp at different times, namely 1, 2, 4 and 8h. Further, 471 472 the experiments were performed on wet (15 mL or 30 mL of water) and dried 473 CH/OP/TiO₂. In all examined conditions of work, the adsorbed TC was poorly and very slowly degraded, also extending the contact time. This result, nonetheless the presence of 474 TiO₂, could be attributed to the presence of phenols from the pomace, whose antioxidant 475 activity along with their high absorbance in the UV-Vis region is well-known and able to 476 inhibit the TC degradation, acting as UV filter. For example, in Figure 7A, the UV-Vis 477 spectrum of the phenols purposely desorbed by the used pomace is reported, highlighting 478 the absorption band of the antioxidants at λ <300 nm able of shielding the UV radiation. 479 In order to overcome this problem, the irradiation with UV light was attempted by 480 swelling the adsorbents loaded with TC in a MgCl₂ solution (2M). Under this condition, 481 the release of TC should increase its photodegradation. However, by comparing the 482 results obtained from CH/OP and CH/OP/TiO2, it was observed how the use of only UV 483

light was enough for photodegrading the outcoming TC. The synergic action of TiO2 and 484 UV did not take place. Indeed, after 4h of irradiation time, about the 70% of the adsorbed 485 TC was destroyed in both cases. Due to these results, the photodegradation was performed 486 after the TC release from CH/OP avoiding, for the moment, the use of the CH/OP/TiO2 487 adsorbent. 488 In a subsequent experiment, the TiO₂ was added as suspension in the solution containing 489 the released TC. More specifically, CH/OP3 was swollen in a TC solution with a 490 concentration of 2.5×10⁻⁵M, and after the almost complete removal of the TC, the release 491 in MgCl₂ was carried out. As seen in Figure 7B, a very low TC degradation was observed 492 if the TC solution was irradiated with UV light (λ =254 nm) in absence of TiO₂, indicating 493 that the TC molecule is photochemically resistant. Indeed, 6h were necessary to degrade 494 about the 80% of the pollutant (condition 1, in Figure 7B). 495 This finding could be attributed to a small amount of •OH formed in the bulk solution 496 under these conditions. On the other hand, in presence of the TiO₂ as photocatalyst, 497 498 purposely added to the solution, the TC degradation and inactivation was observed within 1h (condition 2 in Figure 7B). In the presence of TiO₂, the production of active species 499 such as •OH, hole and superoxide ions makes the process very efficient (Vega and Valdes, 500 2018). The H₂O₂ addition to TiO₂ suspensions improved (Safari et al.,2015) the process 501 obtaining the 100% of TC degradation in short time, practically the process occurred 502 accomplished after 1h (condition 3). As previously explained, additional •OH are 503 produced under this condition. Indeed, the synergistic use of UV/H₂O₂, H₂O₂/O₃, Fenton, 504 electro-Fenton, and photo-Fenton showed a good performance for the removal of TC 505 from an aquatic environment. Exploring various combination of UV light, H₂O₂ and Fe 506 as photodegrading agents, as reported in Figure 7B (condition 4), when the system 507 H₂O₂/UV was considered, the TC degradation was completed in 1h. By comparing this 508 experimental condition with the use of the only UV light that required ~6h for 80% of the 509

TC degradation, it was clear that the UV/H₂O₂ treatment was more effective in the pollutant degradation. If the Fenton process was considered (**Figure 7B**, condition 5), the degradation occurred slightly retarded (in 2h), but by adding the UV irradiation, the time necessary for a complete degradation was halved (**Figure 7B**, condition 6). The production of hydroxyl radicals that occurred during the decomposition of H₂O₂ in the presence of ferrous ions, increased in presence of UV–Vis irradiation, thanks to the regeneration of ferrous ions, thus forming additional •OH (Rossi Bautitz and Nogueira., 2007). Overall, during this work different method for photodegrading the TC were presented in order to demonstrate as the antibiotic adsorption process on CH/OP and/or OP could be considered a very fashionable approach to treat wastewater, recovering and/or photodegrading TC.

3.7 Comparison of Q_{max} values obtained in literature for removal of TC from water by using different adsorbent materials.

Table 1 reports the comparison of Q_{max} values (the maximum adsorption capacity) of the studied adsorbents. Many papers are reported in literature about the TC removal and for this purpose the most representative have been selected, from 2012 to nowadays, proposing the comparison of different typology of adsorbents. It is worth to mention that, in the most cases, different temperature and pH values, and different experimental conditions were adopted. If compared with our results, the showed data indicate that very high adsorption capacities were obtained for composite cryogel, KOH-activated carbon or active carbon from tomato. The use of sulfonated tea waste and ground spent coffee, as more greener production approaches, occurred more interesting for our aim; however, if the production of the former required very hard conditions of work (Authors reported the use of high temperature and H₂SO₄ for 4h), on the other hand the latter adsorbent was held in a thermostatic chamber at 60°C for 48 h. So, beside the high adsorption capacities

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under optimized condition of work, all of listed adsorbents required pre-treatment (increasing the associated costs) if compared with our work, or in same case hard acid condition of work far for cleaner and sustainable production technologies. On the other hand, a greener approach is presented, for the first time, in this paper avoiding the use of additional treatments and hard condition of work proposing agricultural wastes as resources. Indeed, in the work of Dai et al. (2019) the use of ground spent coffee did not investigated the possibility to recover the pollutant or perform consecutive cycles of adsorption and/or desorption. So, all of the adsorbents reported in Table 1 could be considered secondary pollutant and should be removed from the environment. On the other hand, with our work, the olive wastes are removed from the environment and used to clean water from pollutants. The latter is recovered proposing safe ecofriendly adsorbents, and as alternative the TC can be photodegraded far from water after the recover avoiding the production of more toxic metabolites in water. So, nonetheless, during this study the obtained Q_{max}, arisen from the Langmuir isotherm, are lower than values reported for other materials, several consecutive cycle of adsorptions (or adsorption/desorption) are proposed increasing the adsorption capacities showing other advantages, as the reuse of safe adsorbents, overpassing this drawback.

Overall, avoiding the use of chitosan, the Q_{max} can be increased to 16 mg \times g $^{-1}$ and to much more greater values considering the adsorption/desorption approaches.

Moreover, the economic impact of the proposed technology can be beneficial for real applications. Indeed, the associated costs are very low: 0.00031€ per gram of row olive pomace and 1€ per gram of chitosan. Further, in agreement with the principles of circular economy and green chemistry, the use of salts for the desorption can be a positive aspect, considering that the associated cost of MgCl₂·6H₂O is approximately 35 € per 100 g. Overall, the main costs of the process can be attributed to the desorption process;

however, it should be considered that the price reported by Sigma Aldrich for the pollutant is about 200€/100g, obtaining a net gain in the recovery of the TC. In conclusion, comparing this paper with the works in **Table 1**, we avoid hard conditions of work by adopting green and safer technologies with a particular highlight to the experimental conditions for the adsorption and desorption processes, the contact time and the absence of particular expensive pre-treatment of the adsorbents. Moreover, as described in the following, the proposed adsorbents exhibit another advantage: they are able to remove other pollutants, and their mixture, showing their wide-ranging applications potentiality, useful for industrial applications (see ESI for the removal of Ketoprofen and Diclofenac and their mixture in presence of TC).

4. CONCLUSIONS

During this work the first use of olive solid waste, exhausted olive pomace (OP), as adsorbent, to remove the antibiotic tetracycline (TC) from water is presented. More specifically, the OP was studied both in powder (as received) and blended inside a chitosan membrane, which acted as physical platform, for OP obtaining chitosan/OP (CH/OP) films, avoiding the dispersion of the waste in water as secondary pollutants. To photodegrade the adsorbed TC, the use of TiO2 is proposed also mixing the photocatalyst inside the film (obtaining CH/OP/TiO2). However, this approach occurred not useful and the TC photodegradation was obtained after its release in MgCl2 from the adsorbent by using AOPs. Subsequently, the use of CH/OP was evaluated if the TC removal occurred in presence of EPs as ketoprofen and diclofenac showing as the adsorption of TC was not affected. Further, ketoprofen and diclofenac were also removed from water highlighting the high performance of CH/OP for environmentally friendly applications. A comprehensive investigation about the use of these adsorbents is therefore presented in

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586	the paper evaluating the adsorption capacities, the kinetic, the thermodynamic and the
587	isotherms of the adsorption processes adopting TC as model pollutant. The possibility to
588	use and re-use the adsorbent for consecutive cycles of adsorption/desorption, recovering
589	also the TC, is presented with the future perspective to remove a largest class of
590	pollutants.
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592	ACKNOWLEDGEMENTS.
593	This work was supported by the LIFE+ European Project named LIFE CLEAN UP
594	("Validation of adsorbent materials and advanced oxidation techniques to remove
595	emerging pollutants in treated wastewater" – LIFE 16 ENV/ES/000169).
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