- 1 This document is the Accepted Manuscript version of a Published Work that appeared in final form
- 2 in Food Microbiology, copyright © 2017 Elsevier Ltd, after peer review and technical editing by
- 3 the publisher. To access the final edited and published work see
- 4 [https://www.sciencedirect.com/science/article/pii/S0740002017303635]."
- 5 Survival of Escherichia coli O157:H7 during the manufacture and ripening of Cacioricotta
- 6 goat cheese.

- 8 F. Ioanna<sup>a</sup>, N. C. Quaglia<sup>b</sup>, M. M. Storelli<sup>c</sup>, D. Castiglia<sup>a</sup>, E. Goffredo<sup>d</sup>, A. Storelli<sup>c</sup>, M. De
- 9 Rosa<sup>e</sup>, G. Normanno<sup>f</sup>, A. Caputi Jambrenghi<sup>g</sup>, A. Dambrosio<sup>a,\*</sup>
- <sup>a</sup>Department of Emergency and Organ Transplantation, Section of Veterinary Clinic and Animal
- 11 Production, University of Bari Aldo Moro, Strada Prov.le per Casamassima, Km 3, 70010
- 12 Valenzano, Bari, Italy.
- b Department of Veterinary Medicine, University of Bari Aldo Moro, Strada Prov.le per
- 14 Casamassima, Km 3, 70010 Valenzano, Bari, Italy.
- <sup>c</sup> Department of Biosciences, Biotechnologies and Biopharmaceutical, University of Bari Aldo
- Moro, Strada Prov.le per Casamassima, Km 3, 70010 Valenzano, Bari, Italy.
- d Institute Zooprofilattico of Apulia and Basilicata, Via Manfredonia, 20, 71121 Foggia, Italy.
- <sup>e</sup> Veterinary Surgeon, Freelance Professional, Via Martiri di via Fani, 62, 70025 Grumo Appula,
- 19 Bari, Italy.
- <sup>1</sup> Department of Science of Agricolture, Food and the Environment, University of Foggia, Via A.
- 21 Gramsci, 89/91, 71122 Foggia, Italy.
- <sup>g</sup> Department of Agricultural and Environmental Science, University of Bari Aldo Moro, University
- campus "Ernesto Quagliariello", Via Orabona, 4, 70125 Bari, Italy.
- \*Corresponding author: <u>angela.dambrosio@uniba.it</u>

25

26 Abstract

The aim of this study was to assess the growth and survival of *Escherichia coli* O157:H7 during the manufacturing and ripening of *Cacioricotta* goat cheese. Goat milk was artificially contaminated with *E. coli* O157:H7 and the bacterial load was monitored from production up to 90 days of ripening. Goat milk was inoculated with 10<sup>2</sup>cfu ml<sup>-1</sup> of *E. coli* O157:H7 and the bacterial count of the curd at time zero was 2.31 log<sub>10</sub> cfu g<sup>-1</sup>. During the first day of ripening, the bacterial load has increased to 5.73 log<sub>10</sub> cfu g<sup>-1</sup> to more than 6.20 log<sub>10</sub> cfu g<sup>-1</sup> during the first week. The bacterial load remained constant up to 28 days and then slightly decreased until the end of ripening, with values of a<sub>w</sub> and pH of 0.88 and 5.41 respectively.

The results of this study highlighted that *E. coli* O157:H7 is able to survive the manufacturing process and they suggest that the 90-day period of ripening alone is insufficient to remove *E. coli* O157:H7 in contaminated *Cacioricotta* goat cheese. Moreover, these results support the assumption that the presence of a low contamination of milk with *E. coli* O157:H7 could represent a potential source of infection and a threat to consumers.

# Keywords

Challenge test, goat milk cheese, Escherichia coli O157:H7, Cacioricotta goat cheese.

#### 1. Introduction

Escherichia coli O157:H7 is an important foodborne pathogen, which is able to cause severe disease in humans. In 1982, it was first recognized as a human pathogen thanks to the discovery of its ability to produce Shiga-like toxins and haemolysin, both important virulence factors that can lead to serious diseases such as haemorrhagic colitis, haemolytic uremic syndrome, and thrombotic thrombocytopenic purpura (Karmali et al., 2010). E. coli O157:H7 can grow at temperatures ranging from 7°C to 50°C, with an optimum temperature at 37 °C, in acidic foods at pH of 4.4, and in foods with a minimum activity water (a<sub>w</sub>) of 0.95 (World Health Organization, 2016).

52 The European Food Safety Authority reports that the number of confirmed cases of infection in Europe for E. coli Verocytotoxic (VTEC) is 5955 with an increasing trend from 2008 to 2014 53 (EFSA-ECDC, 2015). Foodborne outbreaks of E. coli O157:H7 infection have been associated with 54 55 a wide range of food products, including raw and pasteurized milk and dairy products (Dorn, 1988; Morgan et al., 1993; Upton and Coia, 1994; Bielaszewska et al., 1997; Keene et al., 1997; 56 Heuvelink et al., 1998; CDSC, 1999; Goh et al., 2002; McIntyre et al., 2002). Among them, cheese 57 made from raw milk is known to be the most frequently contaminated products (Bielaszewska et al., 58 1997; EFSA, 2013) and it is documented that contaminated raw milk cheeses, with short ripening 59 60 time (less than 60 days), could generate severe outbreaks (Public Health Agency of Canada, 2013). Many regional cheese specialities, throughout Europe are manufactured from unpasteurised milk in 61 62 small processing facilities that employing technological barriers on an empirical basis. For these 63 reasons, there is a growing concern that these products may pose a threat to consumer safety by transmitting pathogens such as E. coli O157:H7 (Schoder et al., 2003; Vernozy-Rozand et al., 2005; 64 Jayarao et al., 2006; Latorre et al., 2009; Hospital et al., 2012; Meloni, 2015). Furthermore, Food 65 66 Business Operators (FBOs) have to check the hygienic quality of their products observing the Commission Regulation (EC) n. 2073/2005 (European Commission, 2007), on which, however, is 67 not required the research for VTEC in dairy products. 68 Among Italian traditional cheeses made from unpasteurized milk, goat's milk and goat's milk 69 cheeses are associated by consumers with healthy foods due to their intrinsic properties, such as low 70 71 allergenic potential, high digestibility and nutritional value (Raynal-Ljutovac et al., 2008). The lipid composition of goat milk determines its nutritional quality, particularly fatty acids (primarily 72 linoleic acid), are involved in the quality of dairy products and directly affect the taste aspects of 73 74 milk derivatives (Delacroix-Buchet and Lamberet, 2000; Ribeiro et al., 2011). Several reports have shown that E. coli O157:H7 is able to survive and grow in different kind of 75 cheese and in unpasteurised goat milk cheese (Vernozy-Rozand et al., 2005; Schlesser et al., 2006; 76 D'Amico et al., 2010). In fact, it is able to survive at low temperatures (Massa et al., 1997; Massa et 77

al., 1999; Giacometti et al., 2012) and low pH values (Jordan et al., 1999). However, there are few data on viability of *E. coli* O157:H7 during the manufacture and ripening of goat cheeses, in particular, of *Cacioricotta* cheese. It is a cheese produced from whole goat milk according to a traditional Italian technology that involves the use of unpasteurized milk that is only heat treated before the added of liquid veal rennet, as stated in the product specification. This typical Apulian cheese is recognized as "*Prodotto agroalimentare tradizionale*" (PAT), officially approve on proposals from Basilicata, Calabria, Campania, Lazio and Apulia Italian regions and included in the Sixteenth Revised Regional and National list of PAT (Gazzetta Ufficiale della Repubblica Italiana, 2016). It is traditionally produced according to each regional production specification and it can be eaten fresh (1-30 days) or after storage like grating cheese (2-3 months).

Therefore, the aim of this study is to investigate the growth and survival of *E. coli* O157:H7 during the manufacture and ripening period of *Cacioricotta* goat cheese by using artificially contaminated milk during the cheese making process.

## 2. Materials and methods

## 2.1. Bacterial strains

The strain used in this study was a non-toxigenic *E. coli* O157:H7 (NCTC 12900) kindly provided by Institute Zooprofilattico of Apulia and Basilicata (Foggia, Italy). The strain was cultured on Brain Heart Infusion Agar (BIOKAR Diagnostic, Beauvais Cedex, France) and incubated at 30°C for 24 h. The suspension of *E. coli* O157:H7 in sterile saline solution (NaCl 0,85%) was compared with the turbidity standard McFarland 2.0 Barium Sulphate (Liofilchem, Teramo, Italy) in order to obtain approximately the homogeneous suspension of 600 x 10<sup>6</sup> cfu ml<sup>-1</sup>. The culture was diluted to obtain a concentration of 10<sup>5</sup> cfu ml<sup>-1</sup> and 50 ml of this culture were added to 50 L of milk so that the final concentration of *E. coli* O157:H7 was approximately 10<sup>2</sup> cfu ml<sup>-1</sup>.

## 2.2. Raw goat milk samples

- Raw goat milk was purchased and delivered to the laboratory scale plant, in a bulk tank at 4±0.5°C
- within 6 h from the production, and it was artificially contaminated during cheese making.
- The experimental test consists of two replicates of inoculated batches with non-toxigenic E. coli
- 107 O157:H7 and two non-contaminated batches (control samples).
- 108 The milk used in the assessment was subjected to microbiological analysis for the detection and
- isolation of *E. coli* O157:H7 (UNI EN ISO 16654:2001).

111

#### 2.3. Cheese making

- A goat milk cheese, namely *Cacioricotta*, was produced in laboratory scale plant, according to
- production specification (Ars Alimentaria, 2016).
- Briefly: 50 L of raw goat milk was heated to 90°C, left to cool under stirring until reaching 37°C,
- and supplemented with 650 g (1.3%) of sea salt and 15 ml of liquid veal rennet. It was left to rest
- for about 30 minutes.
- Afterwards, the curd was cut twice into cubes of 4 cm and then into smaller cubes of about 0.5 cm.
- The curd was stirring heated at 44-45°C for about 5 min, left to rest for 10 min up to deposition;
- finally, it was moulded by hand with light pressure into the traditional cylindrical wooden moulds,
- which have an internal diameter of 102 mm with a height of 50 mm, to facilitate the draining of
- whey. Forty-eight shapes of cheese were produced totally (12 contaminated for 2 replicates, and 12
- as control samples for 2 replicates), so each shape of cheese was used only once for laboratory tests
- and then discarded. Each shape of cheese weighed about 400 to 450 g.
- The moulds were left to drain at room temperature for 24 h during which they were twisted three
- times. Ripening of *Cacioricotta* goat cheese was made at 11°C with relative humidity of 70% for 90
- days with turning movements. After the first three days, the cheese was removed from the moulds.
- The bacterial inoculum of *E. coli* O157:H7 was added to goat milk after cooling to 37°C, before the
- addition of the sea salt and liquid veal rennet.

# 2.4. E. coli O157:H7 count

130

- For each inoculated batch and for non-contaminated control samples, count of E. coli O157:H7 was
- performed in duplicate at time 0, immediately after the extraction of cheese, and during ripening (1,
- 3, 7, 9, 14, 21, 28, 35, 42, 49, 60 and 90 days). For non-contaminated control samples the count of
- 134 *E. coli* O157:H7 was performed at 0, 7, 21, 35, 49, 60 and 90 days of ripening.
- The count was performed by 10-fold dilution and direct plating (0.1 mL in duplicate) on sorbitol
- MacConkey Agar plates containing cefixime (0.05 mg  $L^{-1}$ ) and potassium tellurite (2.5 mg  $L^{-1}$ )
- 137 (Conda, Madrid, Spain), and incubated at 37°C for 24 h.
- Five colonies, showing morphological characters of *E. coli* O157:H7 (sorbitol negative, translucid,
- 1-3 mm in diameter, opaque centre), were replated on Tryptone Soya Agar (Oxoid, Hampshire,
- 140 United Kingdom) and subjected to indole testing.
- All the strains which tested indole positive were confirmed biochemically as E. coli by API 20E
- 142 (bioMérieux, Marcy l'Etoile, France) and, the strains identified as E. coli, were examined by latex-
- agglutination test with the E. coli O157 latex kit (Oxoid). Presumptive E. coli O157:H7 colonies
- were counted.

145

146

## 2.5. Microbiological analysis

- 147 The samples of curd and cheese contaminated and non-contaminated (control sample), aseptically
- 148 collected, were subjected to the following analysis during the ripening period to the same times
- listed in the previous section.
- 25 g of each samples, were decimally diluted with sterile saline solution (NaCl 0,85%), separately,
- and subjected to Total Lactic Acid Bacteria Count (LAB), in de Man Rogosa Sharpe (ISO) Agar
- 152 (Conda), and Total Thermophilic Lactococci Count, in M17 Agar (Conda), using pour plate method
- 153 (1ml of each dilution). These inoculated plates were incubated at 37°C and 44°C respectively, for
- 48-72 h in microaerophilic condition.

155 For the Total Bacterial Count (TBC), 30 g of each sample, were added to 270 ml of Buffered Pepton Water (BPW) (Liofilchem), homogenized in stomacher (Lab-Blender 400, PBI, Milan, 156 Italy), decimally diluted and pour plate on Plate Count Agar (Liofilchem). The bacterial culture was 157 158 incubated at 30°C±1°C for 72±3 h. For the Total Enterobacteria and Total Coliforms, 30 g of each samples were added to 270 ml of 159 BPW (Liofilchem), homogenized in stomacher (PBI) and decimally diluted. 1 ml of each dilution 160 was added to Violet Red Bile Glucose Agar (Conda) and on Violet Red Bile Lactose Agar (Conda) 161 respectively, and incubated at 37±1°C for 24±2 h. After incubation, the count of typical colonies 162 was carried on. 163 For the Coagulase Positive Staphylococci Count (CPS) 25 g of each sample was diluted with 225 164 ml of BPW (Liofilchem), homogenized in a stomacher (PBI), seeded onto Baird-Parker RPF agar 165 (Biolife, Milan, Italy) and incubated aerobically at 35°C for 24-48 h; after incubation, the count of 166 typical colonies was carried on. 167 Furthermore, the search of the following pathogens has been carried out in each sample: 168 Staphylococcus aureus, according to UNI EN ISO 6888-1:2004 protocol, Salmonella spp., 169 according to UNI EN ISO 6579:2008 protocol and Listeria monocytogenes, according to UNI EN 170 ISO 11290-1:2005 protocol; checks have been carried out until six successive analyses were 171

173

174

172

negative.

# 2.6. pH and aw determination

- 175 The water activity (Dew Point Water Activity Meter 4TE, AquaLab, USA) and pH (Lab pH meter,
- © XS Instruments, Italy) were measured for each sample of contaminated and non-contaminated
- milk. All analyses were performed in duplicate.

178

179

#### 2.7. Statistical analysis

Microbiological data were transformed into logarithms of the number of colony forming units (cfu g<sup>-1</sup>), the average and standard deviations of microbial counts and physical-chemical values were determined from the average of two replicates of inoculated batches and two not contaminated control batches at each sampling time. Two Way Analysis of Variance (ANOVA) was carried out to evaluate the difference of microbial counts during production and ripening using Statview (ver. 5.0, SAS Institute Inc. Cary, NC) with statistical significance settled at P < 0.05.

186

187

180

181

182

183

184

185

#### 3. Results and discussion

- The results of *E. coli* O157:H7 count, TBC, Total Enterobacteria, Total Coliforms, LAB and Thermophilic Lactococci, pH and a<sub>w</sub> values, in samples of *Cacioricotta* goat cheese experimentally contaminated during the manufacture and ripening, are described in Table 1 and Figure 1. The results of control samples are described in Table 2.

  In detail, the strain of *E. coli* O157:H7, used in this study, survived during the entire ripening period
- and its load was increased from 2.31 log<sub>10</sub> cfu g<sup>-1</sup> on day 0, up to 5.73 log<sub>10</sub> cfu g<sup>-</sup>1 on day 1 of the whey drainage at room temperature.
- Afterwards, during the first week of ripening, the load of E. coli O157:H7 has further increased to
- 196 6.35 log<sub>10</sub> cfu g<sup>-1</sup>, while values remained essentially unchanged over the next 28 days.
- Subsequently, there has been a decrease in the load up to values of  $4.28 \log_{10}$  cfu g<sup>-1</sup> (Table 1). In
- 198 control cheese samples the results of *E. coli* O157:H7 have been always negative (Table 2).
- The TBC has increased during the ripening period going from average values of  $4.31 \log_{10} \text{cfu g}^{-1}$  on
- 200 the first day up to  $8.11 \log_{10} cfu \ g^{-1}$  at the end of the maturation process.
- 201 In the same way, the Total Enterobacteria and the Total Coliforms load were increased from 2.31
- 202  $\log_{10} \text{ cfu g}^{-1} \text{ (day 0) to } 4.68 \log_{10} \text{ cfu g}^{-1} \text{ (day 90)} \text{ and from } 2.31 \log_{10} \text{ cfu g}^{-1} \text{ (day 0) up to } 4.54 \log_{10} \text{ cfu g}^{-1} \text{ (day 0)}$
- 203 cfu  $g^{-1}$ , respectively, at the end of the ripening period (Table 1).
- 204 The comparison between results of control samples and those of contaminated samples showed
- significant differences (P = 0.003) of the values of Total Enterobacteria and Total Coliforms.

- Whereas, the LAB and Thermophilic Lactococci increased from 3.49 log<sub>10</sub> cfu g<sup>-1</sup> to 8.85 log<sub>10</sub> cfu
- 207 g<sup>-1</sup> and from 3.58 log<sub>10</sub> cfu g<sup>-1</sup> to 8.84 log<sub>10</sub> cfu g<sup>-1</sup>, respectively, in the first week of ripening; and
- 208 then decreased until the end of ripening to reach 7.43 and 7.84 log cfu g-1 respectively (Table 1).
- 209 Statistical analysis showed that not significant difference existed between LAB and Thermophilic
- Lactococci loads on contaminated samples and control samples (P > 0.05).
- Values of CPS and Staphylococcus aureus were negative and the search of Salmonella spp. and
- 212 Listeria monocytogenes was negative for six consecutive analyses in all samples tested.
- 213 The value of pH decreased during all the ripening days, from 6.36 (day 0) up to 5.41 (day 90), as
- well as the a<sub>w</sub> value is reduced from 0.99 (day 0), up to 0.88 (day 90) in contaminated and
- 215 uncontaminated samples (Figure 1).
- 216 The aim of this study was to assess the viability of a strain of E. coli O157:H7, during the
- 217 production of a typical Italian cheese, made from goat's milk, named Cacioricotta. The
- 218 contamination of goat milk with E. coli O157:H7 occurred after the production step, which provides
- 219 for the heat treatment and the addition of rennet. The results show that E. coli O157:H7 is able to
- survive during the manufacturing process and that its concentration increases during the first day of
- ripening, remains substantially stable up to 35 days and then decreases slowly until the end of the
- curing period.
- 223 The results obtained in our work, point out that in Cacioricotta goat cheese, experimentally
- contaminated, the long period of ripening (90 days), is not sufficient to eliminate *E. coli* O157:H7.
- 225 The survival and replication of the pathogen in cheeses with long ripening periods could be due to
- several factors such as the cheese processing temperature, the decrease in pH, the addition of salt
- and starter cultures that do not reach values able to ensure guarantee the elimination of the pathogen
- 228 (Govaris et al., 2002).
- In fact, the production of traditional cheeses must faithfully follow the production specification that
- often use temperature for the milk cooking not always able to devitalize the pathogen.

During the production of *Cacioricotta* goat cheese, for example, making cheese initially involves a step of heating the milk to high temperatures (90°C), able to devitalize E. coli O157:H7. However, in case of post-treatment contamination, to work of tools or food operators, the required temperatures in the production specification (45°C to 11°C), do not induce the death of the pathogen and they can even promote its replication (Table 1). The risk of post-treatment contamination is more prevalent in traditional dairy products. In fact the combination of artisan practices employed in traditional food manufacturing, and the potential for poor hygienic conditions, prevailing especially in small-scale family-owned processing installations often attached to the farms, may result in the contamination and survival of foodborne pathogens that may be present throughout the distribution chain until the time of consumption (Kousta et al., 2010; Panagou, et al., 2013). This does not occurs at the time when the temperatures during the production of cheeses are high. For example, during the production of Cottage cheese or Mozzarella cheese experimentally contaminated, to an initial increase of the loads, follows the death of the pathogen due to the application of a temperature of 80°C for the cooking of the curds and whey in the case of the Cottage cheese, and for spinning and forming in the case of the Mozzarella cheese (Arocha et al. 1992; Spano et al., 2003).

231

232

233

234

235

236

237

238

239

240

241

242

243

244

245

246

247

248

249

250

251

252

253

254

255

In addition to the application of high temperatures, another factor limiting the survival of *E. coli* O157:H7 is the inhibitory effect played by lactic acid bacteria on the pathogen, due to the products of their final metabolism such as organic acids, diacetyl, hydrogen peroxide, and bacteriocins. The starter cultures are used in the food industry for the production of many fermented foods, to ensure their hygienic, nutritional and sensory quality (Cerri et al., 2006; Dellaglio et al., 1995).

Lactobacilli and Lactococci have an important role during the acidification of the curd, as they cause a decrease of the pH value, the demineralization of the casein and the proteolytic action, which helps to give flavor to the cheese during ripening (Cerri et al., 2006; Dellaglio et al., 1995).

- 256 The results we have obtained about the replication and survival of E. coli O157:H7 in Cacioricotta
- 257 goat cheese (90 days; Table 1), may be due to the different lactic strains naturally present in this
- 258 cheese and obtained from the fermentation of raw goat milk, as required by specification product.
- A possible hypothesis is that the latter factor, has led, together with the low concentration of salt
- used during the maturing stage, a slow lowering of the pH values and a<sub>w</sub>, allowing the survival of
- the pathogen.
- As opposed, Osaili et al. (2014) observed a higher reduction of *E. coli* O157:H7 load, in samples of
- 263 white brined cheese experimentally contaminated and added with LAB starter, compared to cheese
- samples without LAB starter addition. Hence, the Authors have suggested that the addition of
- starter cultures is an important factor responsible for the reduction of contamination of cheese with
- 266 E. coli O157: H7 (Osaili et al., 2014).
- 267 The pH value, both in *Cacioricotta* goat cheese short curing (30 days) and in the more long
- 268 maturation cheese (from 60 days to 90 days), is never dropped to values below 5.41, compatible
- with the survival of the pathogen.
- 270 In fact, E. coli O157:H7, when it is in a moderately acidic environment, has the ability to develop
- an Adaptive Tolerance Response (ATR) which gives it a high resistance when it is exposed to
- environmental conditions of strong acidity (Jordan et al., 1999; Maher et al., 2001; Vernozy-Rozand
- et al., 2005).
- In agreement with our research, several challenge studies have reported that E. coli O157:H7 is able
- 275 to survive, in low or high load, during the phases of production in various kind of cheese produced
- 276 from cow, sheep and goat milk, even for long periods of ripening.
- 277 Particularly, Vernozy-Rozand et al. (2005) had evaluated the survival of *E. coli* O157:H7 in cheeses
- of raw goat's milk with the addition of starter cultures and experimentally inoculated at a final
- 279 concentration of 10, 100 and 1000 cfu ml<sup>-1</sup>. The results obtained, showed an initial decrease in load
- of E. coli O157:H7 by 1 log cfu g<sup>-1</sup> in the curd just prior to molding. However, at 42 days of

281 ripening, E. coli O157:H7 was counted and isolated in all contaminated cheeses (Vernozy-Rozand

282 et al., 2005).

In the same way, the results obtained in another study from Cosciani-Cunico et al. (2014), showed

that high loads (4.78 log cfu/ml) of E. coli O157:H7 increases to more than 1.5 log cfu g-1 during

the production of an Italian raw goat cheese named Formaggelle, and remained constant until the

end of ripening (30 days).

Furthermore, it was shown that the count of E. coli O157:H7 undergoes a significant reduction

(more than 6 log cfu g<sup>-1</sup>), only after a long period of maturation equal to 90-120 days (Cosciani-

Cunico et al., 2015; D'Amico et al. 2010; Gill and Oudit, 2015).

290

291

293

294

295

296

297

298

299

300

301

302

303

304

283

284

285

286

287

288

289

## 4. Conclusion

292 Cacioricotta goat cheese is a traditional Italian cheese with a short or long ripening period; it is

characterized by a low allergenic potential, by high nutritional value and by good digestibility (Ars

Alimentaria, 2016). Contamination of cheese with low load of E. coli O157:H7 in the processing

phase may pose a risk to the consumer because E. coli O157:H7 survives in Cacioricotta goat

cheese experimentally contaminated, up to 90 days.

According to the results that we have obtained, we can conclude that the dairy industry and the

Food Business Operators of small processing plants, who use the production specification, should

employ strict sanitary control measures to prevent the contamination of raw milk and of the cheese

during all the processing steps.

The strict application of Good Manufacture Practice (GMP), and the implementation of the HACCP

system can help to improve the hygienic quality of milk during the milking process and storage.

Furthermore, it can help to prevent contamination during the production and handling of cheese, in

order to ensure a high bacteriological quality of traditional cheeses and reduce the risk to the

consumer who appreciates these typical products.

# This research did not receive any specific grant from founding agencies in the public, commercial, 308 or not-for-profit sectors. 309 310 REFERENCES 311 Arocha, M.M., Mcvey, M., Loder, S.D., Rupnow, J.H., Bullerman, L., 1992. Behaviour of 312 haemorrhagic Escherichia coli O157:H7 during the manufacture of Cottage cheese. J. Food 313 Prot. 55, 379-381. http://dx.doi.org/10.4315/0362-028X-55.5.379. 314 315 Ars Alimentaria, 2016. Cacioricotta. http://www.ars-alimentaria.it/schedaprodotto?id=53ba5f4dbcecd7b0eca0de10&return=http%3A%2F%2Fwww.ars-316 alimentaria.it%2Falimenti%3Ftab%3D0%26dn%3DCacioricotta%26page%3D1%26order%3 317 318 Dname (accessed 20.12. 2016). Bielaszewska, M., Janda, J., Bláhová, K., Minaríková, H., Jíková, E., Karmali, M.A., Laubová, J., 319 Sikulová, J., Preston, M.A., Khakhria, R., Karch, H., Klazarová, H., Nyc, O., 1997. Human 320 321 Escherichia coli O157:H7 infection associated with the consumption of unpasteurized goat's milk. Epidemiol. Infect. 119, 299-305. http://dx.doi.org/10.1017/S0950268897008297. 322 CDSC (Communicable Disease Surveillance Centre), 1999. Escherichia coli O157 associated with 323 eating unpasteurised cheese. Dis. Rep. Wkly. 9, 134. 324 Cerri, D., Innocenti, E., Fratini, F., Ebani, V.V., Ampola, M., Zucconi, C., Andreani, E., 2006. 325 Hygienical evaluation and microbiological characterization of the goat Caciotta by raw milk 326 of the Capraia Island. Pages 289-298. In Proc. XIV Congreso Internacional de la Federación 327 Mediterránea de Sanidad y Producción de Rumiantes, Lugo, Santiago de Compostela. 328 Cosciani-Cunico, E., Dalzini, E., D'Amico, S., Sfameni, C., Bertasi, B., Losio, M.N., Giacometti, 329 F., Daminelli, P., 2014. Behaviour of Escherichia coli O157:H7 during the manufacture and 330 ripening of an Italian traditional raw goat milk cheese. Ital. J. Food Saf. 3, 20-22. 331

307

332

Acknowledgements

http://dx.doi.org/10.4081/ijfs.2014.2243.

- Cosciani-Cunico, E., Dalzini, E., Ducoli, S., Sfameni, C., Bertasi, B., Losio, M.N., Daminelli, P.,
- Varisco, G., 2015. Behaviour of *Listeria monocytogenes* and *Escherichia coli* O157:H7 during
- the cheese making of traditional raw-milk cheeses from Italian Alps. Ital. J. Food Saf. 4, 88-
- 91. <a href="http://dx.doi.org/10.4081/ijfs.2015.4585">http://dx.doi.org/10.4081/ijfs.2015.4585</a>.
- D'Amico, D.J., Druart, M.J., Donnelly, C.W., 2010. Behaviour of Escherichia coli O157:H7
- during the manufacture and aging of Gouda and stirred-curd Cheddar cheeses manufactured
- from raw milk. J. Food Prot. 73, 2217-2224. http://dx.doi.org/10.4315/0362-028X-73.12.2217.
- Delacroix-Buchet, A., Lamberet, G., 2000. Sensorial properties and typicity of goat dairy products.
- Pages 559-563 In Proc. International Conference on Goats, Tour, France.
- Dellaglio, F., Torriani, S., Pattarini, F., Ricci, C., Di Bucchiarico, R., 1995. Identificazione e
- caratterizzazione tecnologica della microflora lattica naturale del formaggio Pecorino
- d'Abruzzo. Scienza e tecnica lattiero casearia 46, 82-97.
- Dorn, C.R., 1988. Haemorrhagic colitis and haemolytic uremic syndrome caused by Escherichia
- *coli* in people consuming undercooked beef and unpasteurized milk. J. Am. Vet. Med. Assoc.
- 347 193, 1360-1361.
- 348 EFSA (European Food Safety Authority), 2013. The community summary report on trends and
- sources of zoonosis and zoonotic agents and food-borne outbreaks in the European Union in
- 350 2011. EFSA J. 11, 3129. http://dx.doi.org/10.2903/j.efsa.2013.3129.
- 351 EFSA-ECDC (European Food Safety Authority and European Centre for Disease Prevention and
- Control), 2015. The European Union summary report on trends and sources of zoonosis,
- zoonotic agents and food-borne outbreaks in 2014. EFSA J. 13, 4329.
- 354 http://dx.doi.org/10.2903/j.efsa.2015.4329.
- European Commission, 2007. Commission Regulation (EC) No 1441/2007 of 5 December 2007
- amending Regulation (EC) No 2073/2005 on microbiological criteria for foodstuffs. Off. J.
- 357 Eur. Union L322, 12.

- Gazzetta Ufficiale della Repubblica Italiana. 2016. Serie Generale, No 143 del 21 giugno 2016,
- supplemento ordinario No 43.
- Giacometti, F., Serraino, A., Finazzi, G., Daminelli, P., Losio, M.N., Tamba, M., Garigliani, A.,
- Mattioli, R., Riu, R., Zanoni, R.G., 2012. Field handling conditions of raw milk sold in
- vending machines: experimental evaluation of the behaviour of Listeria monocytogenes,
- Escherichia coli O157:H7, Salmonella typhimurium and Campylobacter jejuni. Ital. J. Anim.
- 364 Sci. 11, 132-136. <a href="http://dx.doi.org/10.4081/ijas.2012.e24">http://dx.doi.org/10.4081/ijas.2012.e24</a>.
- 365 Gill, A., Oudit, D., 2015. Enumeration of Escherichia coli O157 in Outbreak-Associated Gouda
- 366 Cheese Made with Raw Milk. J. Food Prot. 78, 1733-1737. http://dx.doi.org/10.4315/0362-
- 367 <u>028X.JFP-15-036.</u>
- Goh, S., Newman, C., Knowles, M., Bolton, F.J., Hollyoak, V., Richards, S., Daley, P., Counter,
- D., Smith, H.R., Keppie, N., 2002. E. coli O157 phage type 21/28 outbreak in North Cumbria
- associated with pasteurized milk. Epidemiol. Infect. 129, 451-457. <a href="http://dx.doi.org/">http://dx.doi.org/</a>
- 371 10.1017/S0950268802007835.
- Govaris, A., Papageorgiou, D.K., Papatheodorou, K., 2002. Behavior of Escherichia coli O157:H7
- during the manufacture and ripening of *Feta* and *Telemes* cheeses. J Food Prot. 65, 609-615.
- 374 http://dx.doi.org/10.4315/0362-028X-65.4.609.
- Heuvelink, A.E., van den Biggelaar, F.L., Zwartkruis-Nahuis, J., Herbes, R.G., Huyben, R.,
- Nagelkerke, N., Melchers, W.J., Monnens, L.A., de Boer, E., 1998. Occurrence of
- verocytotoxin-producing Escherichia coli O157 on Dutch dairy farms. J. Clin. Microbiol. 36,
- 3480-3487.
- Hospital, X.F., Hierro, E., Fernández, M., 2012. Survival of Listeria innocua in dry fermented
- sausages and changes in the typical microbiota and volatile profile as affected by the
- concentration of nitrate and nitrite. Int. J. Food Microbiol. 153, 395-401.
- http://dx.doi.org/10.1016/j.ijfoodmicro.2011.11.032.

- Jayarao, B.M., Donaldson, S.C., Straley, B.A., Sawant, A.A., Hegde, N.V., Brown, J.L., 2006. A
- survey of foodborne pathogens in bulk tank milk and raw milk consumption among farm
- families in Pennsylvania. J. Dairy Sci. 89, 2451-2458. http://dx.doi.org/10.3168/jds.S0022-
- 386 0302(06)72318-9.
- Jordan, K.N., Oxford, L., O'Byrne, C.P., 1999. Survival of low-pH stress by Escherichia coli
- O157:H7: correlation between alterations in the cell envelope and increased acid tolerance.
- 389 Appl. Environ. Microbiol. 65, 3048-3055.
- 390 Karmali, M.A., Gannon, V., Sargeant, J.M., 2010. Verocytotoxin-producing Escherichia coli
- 391 (VTEC). Vet. Microbiol. 140, 360-370. <a href="http://dx.doi.org/1016/j.vetmic.2009.04.011">http://dx.doi.org/1016/j.vetmic.2009.04.011</a>.
- Keene, W.E., Hedberg, K., Herriott, D.E., Hancock, D.D., McKay, R.W., Barrett, T.J., Fleming,
- D.W., 1997. A prolonged outbreak of Escherichia coli O157:H7 infections caused by
- commercially distributed raw milk. J. Infect. Dis. 176, 815-818.
- 395 <a href="https://doi.org/10.1086/517310">https://doi.org/10.1086/517310</a>.
- Kousta, M., Mataragas, M., Skandamis, P.N., Drosinos, E.H., 2010. Prevalence and sources of
- cheese contamination with patogens at farm and processing levels. Food Control. 21, 805-815.
- 398 https://doi.org/10.1016/j.foodcont.2009.11.015.
- Latorre, A.A., Van Kessel, J.S., Karns, J.S., Zurakowski, M.J., Pradhan, A.K., Zadoks, R.N., Boor,
- 400 K.J., Schukken Y.H., 2009. Molecular ecology of Listeria monocytogenes: Evidence for a
- reservoir in milking equipment on a dairy farm. Appl. Environ. Microbiol. 75, 1315-1323.
- 402 https://doi.org/10.1128/AEM.01826-08.
- Maher, M.M., Jordan, K.N., Upton, M.E., Coffey, A., 2001. Growth and survival of E. coli
- 404 O157:H7 during the manufacture and ripening of a smear-ripened cheese produced from raw
- milk. J. Appl. Microbiol. 90, 201-207. https://doi.org/10.1046/j.1365-2672.2001.01232.x.
- 406 Massa, S., Altieri, C., Quaranta, V., De Pace, R., 1997. Survival of Escherichia coli O157:H7 in
- 407 yoghurt during preparation and storage at 4°C. Lett. Appl. Microbiol. 24, 347-350.
- 408 <u>http://doi.org/10.1046/j.1472-765X.1997.00067.x.</u>

- Massa, S., Goffredo, E., Altieri, C., Natola, K., 1999. Fate of Escherichia coli O157:H7 in
- 410 unpasteurised milk stored at 8°C. Lett. Appl. Microbiol. 28, 89-92.
- 411 <u>http://doi.org/10.1046/j.1365-2672.1999.00408.x.</u>
- McIntyre, L., Fung, J., Paccagnella, A., Isaac-Renton, J., Rockwell, F., Emerson, B., Preston, T.,
- 413 2002. Escherichia coli O157 outbreak associated with the ingestion of unpasteurized goat's
- milk in British Columbia, 2001. Can. Commun. Dis. Rep. 28, 6-8.
- Meloni, D., 2015. Presence of Listeria monocytogenes in Mediterranean-Style dry fermented
- sausages. Foods 4, 34-50. <a href="http://doi.org/10.3390/foods4010034">http://doi.org/10.3390/foods4010034</a>.
- Morgan, D., Newman, C.P., Hutchinson, D.N., Walker, A.M., Rowe, B., Majid, F., 1993.
- Verotoxin producing Escherichia coli O157 infections associated with the consumption of
- 419 yoghurt. Epidemiol. Infect. 111, 181-187.
- Osaili, T.M., Al-Nabulsi, A.A., Olaimat, A.N., Shaker, R.R., Taha, M., Holley, R.A., 2014.
- Survival of *Escherichia coli* O157:H7 during manufacture and storage of white brined cheese.
- J. Food Sci. 79, 1750-1755. http://doi.org/10.1111/1750-3841.12547.
- Panagou, E.Z., Nychas, G.J.E., Sofos, J.N., 2013. Types of traditional Greek foods and their safety.
- 424 Food Control. 29, 32-41. http://doi.org/10.1016/j.foodcont.2012.05.050.
- Public Health Agency of Canada, 2013. http://www.phac-aspc.gc.ca/fs-sa/phn-asp/2013/ecoli-epi-
- 426 info-0913-eng.php (accessed 20.12. 2016).
- Raynal-Ljutovac, K., Lagriffoul, G., Paccard, P., Guillet, I., Chilliard, Y., 2008. Composition of
- goat and sheep milk products: an update. Small Rum. Res. 79, 57-72.
- 429 http://doi.org/10.1016/j.smallrumres.2008.07.009.
- Ribeiro, C.V.D.M., Oliveira, D.E., Juchem, S.O., Silva, T.M., Nalério, E.S., 2011. Fatty acid
- profile of meat and milk from small ruminants: a review. Rev. Bras. Zootec. 40, 121-137.
- Schlesser, J.E., Gerdes R., Ravishankar S., Madsen K., Mowbray J., Teo A.Y.L., 2006. Survival of
- a five-strain cocktail of *Escherichia coli* O157:H7 during the 60-day aging period of *Cheddar*

- cheese made from unpasteurized milk. J. Food Prot. 69, 990-998.
- 435 <u>http://dx.doi.org/10.4315/0362-028X-69.5.990</u>.
- Schoder, D., Kareem, A., Baumgartner, W., Wagner, M., 2003. A case of sporadic ovine mastitis
- caused by *Listeria monocytogenes* and its effect on contamination of raw milk and raw-milk
- cheeses produced in the on-farm dairy. J. Dairy Res. 70, 395-401.
- http://dx.doi.org/10.1017/S0022029903006277.
- Spano, G, Goffredo, E., Beneduce, L., Tarantino, D., Dupuy, A., Massa, S., 2003. Fate of
- Escherichia coli O157:H7 during the manufacture of Mozzarella cheese. Lett. Appl.
- 442 Microbiol. 36, 73-76. http://dx.doi.org/10.1046/j.1472-765X.2003.01252.x.
- 443 UNI EN ISO 16654:2001. International Organization for Standardization, 2001. Microbiology of
- food and animal feeding stuffs -- Horizontal method for the detection of Escherichia coli
- 445 O157. Geneva, Switzerland.
- 446 UNI EN ISO 6888-2:2004. International Organization for Standardization, 2004. Microbiology of
- food and animal feeding stuffs. Horizontal method for the enumeration of coagulase-positive
- staphylococci (Staphylococcus aureus and other species) -- Part 2 technique using rabbit
- plasma fibrinogen agar medium. Geneva, Switzerland.
- 450 UNI EN ISO 11290-1:2005. International Organization for Standardization. 2005. Microbiology of
- food and animal feeding stuffs. Horizontal method for the detection and enumeration of
- 452 *Listeria monocytogenes* -- Part 1 detection method. Geneva, Switzerland.
- 453 UNI EN ISO 6579:2008. International Organization for Standardization. 2008. Microbiology of
- food and animal feeding stuffs. Horizontal method for the detection of Salmonella spp.
- 455 Geneva, Switzerland.
- 456 Upton, P., Coia, J.E., 1994. Outbreak of Escherichia coli O157 infection associated with
- pasteurised milk supply. Lancet 344, 1015.
- Vernozy-Rozand, C., Mazuy-Cruchaudet, C., Bavai, C., Montet, M.P., Bonin, V., Dernburg, A.,
- Richard, Y., 2005. Growth and survival of *Escherichia coli* O157:H7 during the manufacture

460	and ripening of raw goat milk lactic cheeses. Int. J. Food Microbiol. 105, 83-8.
461	http://dx.doi.org/10.1016/j.ijfoodmicro.2005.05.005.
462	World Health Organization (WHO), 2016. Enterohaemorrhagic Escherichia coli (EHEC), Factoria
463	sheet No 125-Updated October 2016. http://www.who.int/mediacentre/factsheets/fs125/en/
464	(accessed 20.12. 2016).
465	
466	
467	
468	
469	
470	
471	
472	
473	
474	
475	
476	
477	
478	
479	
480	
481	
482	
483	
484	

**Table 1.** Results of *E. coli* O157:H7 count, Total Bacterial Count (TBC), Total Enterobacteria, Total Coliforms, Lactic Acid Bacteria (LAB) and Thermophilic Lactococci, in samples of *Cacioricotta* goat cheese experimentally contaminated during the manufacture and ripening period.

Samples	Parameters							
	E. coli	TBC*	Total	Total	LAB*	Thermophilic		
	O157:H7*		Enterobacteria*	Coliforms*		Lactococci*		
Day 0 (curd)	$2.31 \pm 0.01$	$3.31 \pm 0.01$	$2.31 \pm 0.01$	$2.31 \pm 0.01$	$3.49 \pm 0.69$	$3.58 \pm 0.57$		
Day 1 (cheese)	$5.73 \pm 0.01$	$6.23 \pm 0.71$	$5.76 \pm 0.01$	$5.75\pm0.01$	$5.55 \pm 3.31$	$5.64 \pm 3.12$		
Day 3	$6.2\pm0.01$	$8.74 \pm 0.17$	$6.46\pm0.19$	$6.44\pm0.02$	$7.97 \pm 1.27$	$8.4 \pm 0.67$		
Day 7	$6.35 \pm 0.02$	$9\pm0.15$	$6.49 \pm 0.08$	$6.32\pm0.09$	$8.85 \pm 0.00$	$8.84 \pm 0.00$		
Day 9	$5.99 \pm 0.03$	$8.91 \pm 0.15$	$6.34 \pm 0.16$	$6.16 \pm 0.02$	$8.8 \pm 0.03$	$8.33 \pm 0.40$		
Day 14	$6.18 \pm 0.02$	$9.12\pm0.15$	$6.39 \pm 0.07$	$6.22\pm0.09$	$8.61 \pm 0.00$	$8.81 \pm 0.02$		
Day 21	$5.91 \pm 0.02$	$8.95 \pm 0.03$	$6.12\pm0.20$	$6.06\pm0.03$	$8.85 \pm 0.31$	$8.72 \pm 0.02$		
Day 28	$6.68 \pm 0.66$	$8.71 \pm 0.18$	$6.13\pm0.03$	$6.43\pm0.66$	$8.44 \pm 0.11$	$8.21 \pm 0.19$		
Day 35	$5.94 \pm 0.06$	$8.9 \pm 0.04$	$6.12\pm0.00$	$6.58 \pm 0.54$	$8.34 \pm 0.15$	$8.29 \pm 0.08$		
Day 42	$5.66\ \pm0.07$	$8.61 \pm 0.06$	$6.15\pm0.00$	$5.7 \pm 0.00$	$8.22 \pm 0.37$	$8.5 \pm 0.01$		
Day 49	$5.56\ \pm0.03$	$8.46 \pm 0.04$	$5.84 \pm 0.08$	$5.72 \pm 0.12$	$8.01\ \pm0.80$	$8.31 \pm 0.43$		
Day 60	$5.15 \pm 0.04$	$8.15 \pm 0.21$	$5.6 \pm 0.20$	$5.59 \pm 0.00$	$7.75 \pm 0.00$	$7.67 \pm 0.00$		
Day 90	$4.28 \pm 0.17$	$8.11 \pm 0.00$	$4.68 \pm 0.06$	$4.54 \pm 0.00$	$7.43 \pm 0.37$	$7.84 \pm 0.00$		

<sup>\*</sup>Average values of two repetition expressed as Log cfu/g  $\pm$  standard deviation.

**Table 2.** Results of *E. coli* O157:H7 count, Total Bacteria Count (TBC), Total Enterobacteria, Total Coliforms, Lactic Acid Bacteria (LAB) and Thermophilic Lactococci, in control samples during the manufacture and ripening period.

E. coli	TBC*				
	ibc	Total	Total	LAB*	Thermophilic
O157:H7*		Enterobacteria*	Coliforms*		Lactococci*
0	$3.31 \pm 0.01$	2 ± 0,14	$1.91 \pm 0.08$	$3.37 \pm 0.30$	$3.61 \pm 0,24$
0	$9.04 \pm 0,\!07$	$4.62 \pm 0,\!05$	$4.36 \pm 0,\!07$	$8.71 \pm 0,\!08$	$8.89 \pm 0,\!01$
0	$8.97 \pm 0$	$4.16 \pm 0{,}11$	$4.15 \pm 0,\!09$	$8.8 \pm 0{,}3$	$8.76 \pm 0,\!02$
0	$8.37 \pm 0,\!06$	$2.57 \pm 0{,}16$	$2.36 \pm 0,\!07$	$8.43 \pm 0,\!01$	$8.33 \pm 0{,}17$
0	$8.25 \pm 0{,}31$	0	$1\pm0,\!07$	$8.01 \pm 0,\!80$	$8.39 \pm 0$
0	$8.16 \pm 0{,}19$	0	0	$7.66 \pm 0{,}06$	$7.64 \pm 0,\!02$
0	$8.11 \pm 0{,}14$	0	0	$7.79 \pm 0,\!24$	$7.79 \pm 0,05$
	0 0 0 0 0	0 3.31 $\pm$ 0,01 0 9.04 $\pm$ 0,07 0 8.97 $\pm$ 0 0 8.37 $\pm$ 0,06 0 8.25 $\pm$ 0,31 0 8.16 $\pm$ 0,19	0 3.31 ± 0,01 2 ± 0,14 0 9.04 ± 0,07 4.62 ± 0,05 0 8.97 ± 0 4.16 ± 0,11 0 8.37 ± 0,06 2.57 ± 0,16 0 8.25 ± 0,31 0 0 8.16 ± 0,19 0	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$

<sup>\*</sup>Average values of two repetition expressed as Log cfu/g  $\pm$  standard deviation.

- Figure 1. Performance of a<sub>w</sub> and pH in *Cacioricotta* goat cheese experimentally contaminated
- during the manufacture and ripening period.