

18 **Abstract**

19 Pasture contains a lot of terpenes, able to pass throughout oral assumption and inhalation into
20 meat. The aim of this paper was to verify if limonene accumulates in meat after oral or respiratory
21 exposure and to assess its effects on animal oxidative status and meat quality. Thirty-six goat kids
22 were involved and assigned for 1 week to three treatment groups: control group (CG); an oral group
23 (OG), where limonene was administered directly into the mouth (drenched); and a respiratory group
24 (RG), in which limonene was administered via inhalation. The meat limonene concentration for the
25 OG was the highest ($P < 0.01$), although RG showed the highest rate of transfer ($P < 0.001$).
26 Limonene gives the possibility to delay lipid oxidative processes, reducing discoloration and rancidity
27 in meat. However, the respiration route seems to be able to guarantee a greater limonene transfer into
28 meat compared to the oral one.

29

30

31 **Keywords:** terpenes, oxidative profile, terpenes' transfer to meat

32 **1. Introduction**

33 The management of pasture for the production of ruminant meat is an important factor that affects
34 consumer purchasing behaviour and end-product value. Extensive pasture systems support human
35 health, sustainable environments, and a high level of animal welfare, when compared to intensive
36 production systems (Karoui & De Baerdemaeker, 2007). Plants, fresh forages, and vegetable by-
37 products are rich in bioactive compounds, such as terpenes (also known as terpenoids or isoprenoids)
38 (Mewalal et al., 2017). They are secondary metabolites naturally produced by plants and are involved
39 in defence mechanisms against parasites, insects, and herbivores of the animal kingdom (Gershenson
40 & Dudareva, 2007). Permanent, diversified grasslands have a rich and unique terpene fingerprint
41 (Serrano, Cornu, Kondjoyan, Agabriel, & Micol, 2011), and diet is considered to be the main transfer
42 route of terpenes into animal tissues (Poulopoulou, Evangelos, Styliani, Theofilakto, & Ioannis,
43 2020).

44 Limonene, is a monocyclic monoterpene and one of the most abundant terpenes found in nature
45 (Arrieta, López, Ferrándiz, & Peltzer, 2013). For this reason, it was selected for use in this study.
46 Specifically, limonene is a proven biomarker that enables both the respiratory and the oral routes of
47 exposure to be investigated. It is noted that the oral/dietary route is likely to be the main pathway for
48 accumulation in the tissue, with the contributions from the inhalation of terpenes likely to be
49 comparatively lesser.

50 Terpenes, when included in animal feed, have antioxidant activities whereby they can scavenge
51 free radicals, delay oxidative phenomena, and in doing so, modify the sensory and organoleptic
52 profile of meat and animal products (Brewer, 2011; Manuelian et al., 2020). Based on these actions,
53 there is an imperative to determine the effect of terpenes on meat quality and shelf-life. In fact, recent
54 studies show that natural substances with declared antioxidant activity could be used to reduce
55 oxidative stress in fattening animals (Kafantaris et al., 2017; Maggiolino et al., 2021a; Salzano et al.,
56 2021), improve product stability during aging (Maggiolino et al., 2020b; Maggiolino et al., 2021b;
57 Quiñones et al., 2019; Sgarro et al., 2022), and reduce greenhouse emissions without compromising

58 animal productivity (Maggiolino et al., 2019a). These outcomes may result from the impact of feed
59 antioxidant activities on the rumen and gut microbiota *viz.* growth rate and population (Ferrara et al.,
60 2021; Tagliapietra, Cattani, Hansen, Bittante, & Schiavon, 2013); as well as the oxidative stability
61 and sensory quality of meat and other animal products, that occurs with the accumulation of these
62 compounds in the tissues (Brewer, 2011; Natrella, Gambacorta, De Palo, Maggiolino, & Faccia,
63 2020). Meat is a perishable product that begins to deteriorate from the initial conversion of the muscle
64 to meat (Cunha et al., 2018). The obvious characteristics of perished (spoilt) meat are discoloration,
65 texture changes, development of off-flavors and malodors, loss of nutritive value, and production of
66 undesirable secondary compounds (Domínguez et al., 2020; Domínguez et al., 2019; Gómez &
67 Lorenzo, 2012). Methods to extend the shelf-life of meat and delay its spoilage would therefore be
68 advantageous to capturing market share and assuring consumer satisfaction. Consequently, the
69 untested capacity for limonene to change the physicochemical and sensory properties of meat merits
70 investigation. For this study we utilised goat kids because they are usually reared on pasture and,
71 therefore, together with sheep, they represent the animals that could benefit most from the effects of
72 terpenes on meat.

73 **Therefore**, this study aimed to i) verify if limonene accumulates in meat after oral or respiratory
74 exposure; ii) assess limonene's effects on animal oxidative status; and iii) to evaluate the effects of
75 limonene on meat physical and sensory properties.

76 **2. Materials and Methods**

77 *2.1. Animal management and experimental design*

78 All animals and procedures used in this study were approved by the Ethical Committee for
79 Animal Welfare of Animals employed in scientific research of the Department of Veterinary
80 Medicine of the University of Bari (Approval n. 08/2020).

81 Experimental Saanen goat kids ($n = 36$) were randomly allocated to one of three
82 chronologically separate replicates (each replicate included 12 kids) (Table 1). Kids within each

83 replicate were then randomly allocated to one of three treatment groups (each treatment group
84 included 4 kids) (Fig. 1). Individual treatment groups were held in a sealed chamber, positioned apart
85 from each other so to avoid the potential cross-contamination of volatile compounds. The three
86 treatment groups included a control group (CG), with no exposure to limonene; an oral group (OG),
87 where limonene was administered directly into the mouth (drenched); and a respiratory group (RG),
88 in which limonene was administered via inhalation. For each replicate, kids were held for a 2 days
89 adaptation period prior to the commencement of the 7 d treatment period. Throughout the study, kids
90 were fed, *ad libitum*, a basal diet of oat hay (18.5% of crude protein on a dry matter basis, DM) and
91 a commercial pelleted concentrated mixture (20.3% crude protein DM, 10.8% crude fiber DM, 2.7%
92 crude fat DM, and 7.2% ash DM). The gross composition of feed samples were determined in
93 accordance to standard procedures for DM (AOAC, 2005) (method 930.15), ash (AOAC, 2005)
94 (method 942.05), the Soxhlet extraction method for fat content (AOAC, 2005) (Method 991.36), and
95 the Kjeldahl N \times 6.25 method for crude protein (AOAC, 2005) (Method 968.06).

96 2.2. Limonene administration protocols

97 For both treatments (RG and OG), the limonene was obtained by the cold and vacuum
98 distillation of grapefruit peels (Exentiae srl, Catania, Italy), which resulted in the product having an
99 oil content of > 98.9% (determined by SPME-GC/MS). For the OG treatment, 0.5 mL of the
100 limonene-containing essential oil was administered *in bolus* with a syringe, directly in the mouth of
101 each animal (drenched). The administration was performed twice daily (each 12 h) to result in a total
102 of 14 administrations (7 mL) during the treatment period (Fig. 1). For the RG treatment, a diluted
103 mixture of essential oil was prepared (10% concentration) and kept in a sealed container until use, to
104 minimize the risks of evaporation and contamination. Then, 300 mL of the diluted mixture was placed
105 in an electric diffuser, which was turned on 6 h before the start of the treatment period, to ensure the
106 presence in the air of a saturated and constant quantity of limonene and its clear smell. The RG

107 treatment was constantly exposed to the limonene-saturated atmosphere, for a total of 164.5 h which
108 included the 30 min daily exception, when the chamber was refreshed and measurements recorded.

109 *2.3. Determination of limonene concentration in the air of the respiratory treatment chamber*

110 Atmospheric limonene levels inside the RG treatment chamber were measured at different
111 time points, across the treatment period (at 24, 72 and 120 h), and the results used to calculate the
112 respiratory route's transfer efficiency. Specifically, atmosphere limonene levels were measured and
113 monitored by applying the NIOSH 1552 method (Ashley & O'Connor, 2017). The chemical analysis
114 was carried out by GC/FID, preceded by a desorption phase of the solid sorbent tube with Carbon
115 Disulfide (CS₂) solvent. The active sampling of the atmosphere was performed using a pump unit
116 equipped with flexible tubing (ACTI-VOC low-flow pump, Markes International Ltd, UK), set at a
117 flow rate of 0.01 L/min, and carried out on solid sorbent tubes (SKC Ltd., UK - sorbent coating
118 Anasorb CSC/Coconut Charcoal, glass tube, 7 cm long, 6 mm o.d., 4 mm i.d., flame-sealed ends, 2
119 sections coconut shell charcoal - sorbent 100 mg/50 mg) that were suitable for CS₂ solvent
120 desorption. After exposure to the atmosphere of the RG treatment chamber and active sampling for
121 60 min, individual glass sample vials were sealed, stored under refrigeration (2 °C), and transported
122 to the chemical laboratory for analysis.

123 Before the quantification of limonene using the GC/FID technique, each sampling tube was
124 eluted by chemical desorption with 1 mL of CS₂ - chromatographic grade and kept 30 min with
125 occasional agitation. The analysis was carried out using a chemical desorber coupled with a GC
126 equipped with an FID detector (Agilent GC System 7820A, Agilent Technologies Inc., USA). The
127 analytical operating conditions were injection volume, 1 µL; injection temperature, 250 °C; detector
128 temperature, 300 °C; detector column, 35 °C to 135 °C at 10 °C/min; carrier gas, He-30 mL/min;
129 column, Stabilwax - 30 m, 0.53-mm ID, 3 µm film. To quantify the samples, the calibration curves
130 were prepared by injecting the standard solutions of Limonene in CS₂, as described in the NIOSH
131 1552 method (Ashley & O'Connor, 2017). The concentration of limonene was derived the ratio of the

132 mass of limonene (μg), corrected for Desorption Efficiency (DE), and the atmosphere volume
133 sampled, V (L). The mass of limonene was assessed by the equation between the mass of analyte
134 found in the sample front (Wf) and back (Wb) sorbent sections, and in the average media blank front
135 (Bf) and back (Bb) sorbent sections (Wf+Wb-Bf-Bb).

136 *2.4. Estimation of the level of orally and respiratory limonene administered*

137 The amount of limonene administered to the OG treated animals was calculated to be 6,923
138 mg per kid, across the experimental period. This calculation multiplies the total number of limonene
139 administrations (14) by the limonene concentration of 989 mg per each ml administered of the oral
140 treatment (1 mL of an essential oil with minimum limonene purity level of 98.9%).

141 The amount of limonene administered to the RG treated animals was estimated by first
142 considering the limonene concentration measured, during the experimental period, in the atmosphere
143 of the RG treatment chamber. By the analytical method described in the previous paragraph, the value
144 of this concentration was found to be 0.112 mg/m^3 ($= 0.112 \text{ ng/mL}$) on average (± 0.006), which is
145 well above the lowest odour threshold values reported in the literature for limonene (Fuller,
146 Steltenkamp, & Tisserand, 1964). In addition, it was considered that, for a goat kid, the tidal volume
147 is 15 mL/kg of live weight (Boesch et al., 2009), which implies that the mean volume of air that
148 moved in or out of the lungs of each of our experimental kids (weighing 26.4 kg on average) with
149 each breath was about 366 mL . As the normal respiration rate for a goat kid at rest is 40 breaths per
150 minute (Khalek & Khalifa, 2004), one can approximate that the amount of limonene plausibly inhaled
151 by each goat kid in one minute of treatment was equal to 1639.7 ng/min [$= 0.112 \text{ (ng)} * 366 * 40$].
152 Moreover, assuming that in goat kids, like in humans (Falk-Filipsson, Löf, Hagberg, Hjelm, & Wang,
153 1993), the relative pulmonary uptake of limonene after short-term inhalation is about 70% of the
154 amount supplied, the amount of limonene actually retained in the lungs of each goat kid in one minute
155 of treatment was estimated to be 1147.78 ng . Accordingly, considering the time exposure of the

156 experimental trial (164.5 h), 11.36 mg was the amount of limonene inhaled and retained by each goat
157 kid.

158 2.5. Blood sampling and analysis

159 Initial blood samples were collected from each kid (Day 0) and repeat samples collected on
160 the morning of Days 2, 4 and 7, of the experimental period. Blood was collected from the jugular
161 vein into sterile Vacutainer® tubes (9 mL, lithium-heparin, Becton Dickinson and Co., Oxford, UK).
162 Sample tubes were immediately centrifuged (on site) and the plasma decanted and stored at -20 °C.

163 Plasma TBARS concentrations were determined fluorometrically according to Gondim,
164 Zoppi, dos Reis Silveira, Pereira-da-Silva, and Vaz de Macedo (2009). Plasma reactive carbonyl
165 derivative (RCD) levels were determined according to Faure and Lafond (1995), using the carbonyl
166 reagent **2,4-Dinitrophenylhydrazine** (DNPH). Plasma hydroperoxide concentrations were determined
167 using the method of Maggiolino et al. (2021a). Non esterified fatty acid (NEFA) analysis was
168 performed using a Randox kit (Randox Laboratories, UK) as described by De Palo et al. (2018a).

169 2.6. Meat sampling and analysis

170 At the end of the treatment period, the kids were transported to a commercial abattoir, located
171 approximately 25 km or < 45 min away, where they were slaughtered at a European Community
172 approved abattoir, in compliance with European Community laws on Animal Welfare in Transport
173 (1/2005EC) and the European Community regulation on Animal Welfare for the Slaughter of
174 Commercial Animals (1099/2009EC).

175 Within 24 h post-slaughter, the left *m. longissimus thoracis et lumborum* (LTL) was removed
176 from each carcass. Initial samples of 100 g were removed, wrapped in aluminium foil, vacuum
177 packaged, and then held frozen (-20 °C) until the analysis for intramuscular fat and limonene
178 concentrations. The remaining LTL were divided in three equal portions, that were individually
179 vacuum packaged, and randomly allocated one of three ageing times (1, 3 or 7 days) at 2-4 °C.

180 *2.6.1. Determination of intramuscular fat and meat limonene concentration*

181 Muscle limonene concentration was determined as per the method of Serrano et al. (2007).
182 This utilised a Triplus RSH autosampler (ThermoFisher Scientific, Rodano, Italy) for extraction at
183 37 °C for 15 min using a divinylbenzene/carboxen/polydimethylsiloxane 50/30 µm SPME fiber
184 assembly (Supelco, USA) after 10 min of pre-equilibration phase. The fiber was desorbed at 220 °C
185 for 2 min in the injection port of the GC, operating in the splitless mode. The GC-MS apparatus used
186 was a Trace1300 chromatograph equipped with an ISQ Series 3.2 SP1 mass spectrometer
187 (ThermoFisher Scientific, Rodano, Italy). The compounds were separated on a VFWAX MS thermo
188 capillary column (60 m x 0.25 mm i.d., 0.25 µm film thickness), under the following conditions:
189 injection port temperature, 220 °C; oven temperatures, 40 °C for 0.1 min then 4 °C min⁻¹ to 140 °C,
190 10 °C min⁻¹ to 220 °C and a final isothermal for 7.5 min. Data were acquired using a Single Ion
191 Monitoring mode (SIM), the recorded ions were m/z = 68, 93, 136; using 136 as qualifier and all
192 three as quantifier. A linear calibration curve ($r^2 = 0.9993$) was obtained using limonene standard
193 solutions (Exentiae s.r.l., Messina, Italy) at concentrations ranging from $5.61 \cdot 10^3$ to $5.61 \cdot 10^8$ µg L⁻¹
194 to quantify the molecule. The formula used for quantification was:

195
$$x = \frac{y + 0.1652}{0.4701}$$

196 Where x is limonene concentration; y is the limonene area of the chromatogram peak; 0.1652 is the
197 Y-intercept; and 0.4701 is the gradient of the line.

198 Limonene concentrations were calculated using the formula $LMC = IMFL/100 \times IMF$, where
199 LMC is the limonene meat concentration; IMLC is the intramuscular fat limonene concentration; and
200 IMF is the intramuscular fat content expressed as %. The IMF and meat limonene concentrations for
201 samples from the OG and RG treatments were calculated minus the limonene concentration registered
202 in the IMF (0.79 ± 0.02 mg/kg) and meat (0.11 mg/100g of meat) of CG.

203 *2.6.2 Chemical composition*

204 For samples from each ageing period, the epimysium was first removed, the denuded sample
205 triturated in a domestic blender, and chemical composition (moisture, protein content, intramuscular
206 fat and ash) determined as described by (Maggiolino et al., 2019b).

207 *2.6.3. pH determination*

208 The pH of the aged meat samples was determined using a digital portable meat pH-meter
209 (Hanna Instruments, Eibar, Spain) with a glass electrode attachment, calibrated using pH 4 and 7
210 standard solutions (Crison, Lainate, Italy) with adjustments made muscle temperature – as per De
211 Palo, Maggiolino, Tateo, and Centoducati (2014).

212 *2.6.4. Colorimetric analysis*

213 For color determination muscle sample surfaces were fresh cut and exposed to air for ~ 20
214 min. CIE colorimetric coordinates (L^* , a^* , and b^*) were determined as described by Gálvez et al.
215 (2020), using a Minolta CR-300 colorimeter (Minolta Camera Co., Osaka, Japan), set to Illuminant
216 D-65, standard observer 10° , and with an aperture of 8 mm diameter. Triplicate measures were made
217 at different sites on each sample. This was repeated three times, whereby the colorimeter was rotated
218 90° between repeats, to result in a total of 9 measurements per sample (De Palo et al., 2017).

219 *2.6.5. Water holding capacity (WHC), cooking loss, thawing losses and acid hematin*

220 Water holding capacity was determined as described by De Palo, Tateo, Maggiolino, and
221 Centoducati (2014). This involved the centrifugation, of 0.3 g samples at $30\,000 \times g$, for 1 h, and the
222 calculation of centrifugation loss, being the difference in weight before and after centrifugation.

223 Cooking loss was determined using cubic meat samples (cross-sectional area: 1.5 cm^2) that
224 were weighed and then cooked in plastic bags in a water bath set to $80\text{ }^\circ\text{C}$, until they achieved an
225 internal temperature of $75\text{ }^\circ\text{C}$, measured by a copper constantin fine-wire thermocouple fixed in the
226 geometrical center of the sample (Model 5SC-TT-T-30–36; Omega Engineering Inc., Stamford, CT,
227 USA) (De Palo et al. (2018b). Cooked samples were cooled, dried, and reweighed for the calculation
228 of cooking loss as a percentage. Post-thawing losses were calculated as the percentage change in
229 sample weight before freezing and after thawing.

230 A sample of 5 g was used to determine the acid hematin concentration according the method
231 of Hornsey (1956). All procedures were conducted in darkness conditions. Briefly, after trimming off
232 the fat tissue, it was minced and mixed with 20 mL of acetone and 1 ml of water. After, 2 ml of HCl
233 at 7% were added and samples remained at darkness conditions for 1h. After, samples were
234 centrifuged at 4000 rpm for 10 minutes. A solution of 80% acetone and 20% water was used as blank.
235 The surnatant obtained and the blank were read at absorbance of 640 nm and values multiplied by the
236 factor 680 to give the concentration of total pigments in the meat as ppm of haematin.

237 *2.6.6. Thiobarbituric Acid Reactive Substances (TBARS), Hydroperoxides, Protein Carbonyls* 238 *Analyses and NEFA*

239 The TBARS were determined as per Tateo et al. (2020). Briefly, 5 g samples were first
240 homogenized with 15 mL deionized distilled water and then a 1 mL aliquot of homogenate was
241 transferred to a glass tube with 0.05 mL of butylated hydroxytoluene (7.2% in ethanol) and 1.95 mL
242 of thiobarbituric acid (TBA)/trichloroacetic acid (TCA)/HCl (0.375% TBA, 15% TCA, and 0.25 N
243 HCl). After incubation (90 °C for 15 min) and refrigeration, samples were centrifuged (2000 × g ×
244 15 min) and the supernatant absorbance at 531 nm was corrected against a blank containing 2 mL of
245 TBA/TCA/HCl solution in 1 mL of distilled water. Sample TBARS concentrations were calculated
246 against a standard curve constructed with 1,1,3,3-tetramethoxypropane, and reported as mg of
247 malondialdehyde (MDA) per kg of meat.

248 Hydroperoxide quantification was performed according to Maggiolino et al. (2020a). Briefly,
249 2 mL of homogenate (prepared for TBARS determination) were combined with 4 mL of CH₃OH and
250 2 mL of CHCl₃. Once vortexed, samples were combined with 2 mL of CHCl₃ and 1.6 mL of 0.9%
251 NaCl, agitated and then centrifuged. The lipid extract (2 mL) was sampled from the lower chloroform
252 phase and then processed with 1 mL of CH₃COOH/CHCl₃ and 50 µL of KI (1.2 g/L in 1 mL distilled
253 water). Samples were stored for 5 min in a dark room, vortexed with 3 mL of 0.5% of CH₃COOCd,
254 and then centrifuged at 4500 × g for 10 min at 40 °C. Absorbance was measured at 353 nm and the
255 results corrected against a sample blank.

256 Protein carbonyls determination was performed as per Maggiolino et al. (2020a). Briefly, 2 g
257 of meat were homogenized in 20 mL of 0.15 M KCl for 2 min. Two 50 μ L aliquots were then
258 combined with 1 mL 10% TCA and centrifuged ($1200 \times g$ for 3 min at 4 °C). The samples were
259 incubated for 1 h at room temperature (15 to 30 °C) before the addition of 1 mL of 10% TCA. The
260 samples were vortexed for 30 s and centrifuged 3 times at $1200 \times g$ for 3 min at 4 °C, so that the
261 supernatant could be removed. The pellet was washed with 1 mL of ethanol:ethyl acetate (1:1),
262 shaken, centrifuged 3 times at $1200 \times g$ for 3 min at 4 °C, and the supernatant again removed. The
263 pellet was dissolved in 1 mL of 20 mM sodium phosphate 6 M guanidine hydrochloride buffer and
264 the sample, shaken, and then centrifuged at $1200 \times g$ for 3 min at 4 °C. Carbonyl concentration was
265 calculated on the DNPH treated sample at 360 nm with a Beckman Coulter DU800 (Beckman
266 Instruments Inc., Brea, CA, USA) and expressed as nmol carbonyl per mg protein.

267 *2.6.7. Superoxide Dismutase, Catalase and Glutathione Peroxidase Activity Evaluation*

268 Duplicate 400 mg muscle samples were homogenized with 4 mL saline, centrifuged at 7000
269 $\times g$ for 20 min at 4°C, and the supernatant collected for analysis. Superoxide dismutase (SOD, EC
270 1.15.1.1), catalase (CAT, EC 1.11.1.6) and glutathione peroxidase (GPx, EC1.11.1.9.) activity
271 determined as per Maggiolino et al. (2020a). SOD activity was quantified by its ability to inhibit the
272 autoxidation of epinephrine, with 1 U of SOD defined as the amount of enzyme required to inhibit
273 the rate of epinephrine autoxidation by 50%. CAT activity was measured following the decrease in
274 absorbance of H₂O₂ at 240 nm ($\epsilon = 40 \text{ M}^{-1} \text{ cm}^{-1}$), with 1 U of CAT defined as the amount of enzyme
275 that is required to degrade 1 μ mol of H₂O₂ in 1 min. The GPx activity was measured according to the
276 rate of GSH oxidation by tert-butyl hydroperoxide, catalyzed by GPx.

277 *2.7 Sensory analysis*

278 A duo-trio ortho-olfactive assessment (O'Mahony, 1990) of samples was performed using 24
279 trained assessors to perform qualitative discrimination testing. The offered samples compared the OG
280 and RG samples to CG samples. Each sample was identified by a four-digit code. The assessors were

281 asked to record whether there was any difference perceptible between the CG sample and the other
282 samples (OG and RG). The assessors who detected a difference were then asked to smell the sample
283 pairs and describe the reason for the perceived difference.

284 *2.8 Statistical analysis.*

285 According to the study design, the smallest experimental unit was the chamber in which the
286 animals were housed.

287 The meat chemical, rheological, colorimetric, and oxidative parameters were subjected to
288 analysis of variance (ANOVA) according to General Linear Model (GLM) procedure as reported by
289 the following model:

$$290 \quad Y_{ijk} = \mu + \alpha_i + T_j + A_k + (T \times A)_{jk} + \varepsilon_{ijk},$$

291 where Y_{ijk} represents the meat dependent variables (chemical composition, rheological
292 parameters, oxidative profile and antioxidant enzymes), μ is the overall mean; α_i is the i^{th} block
293 random effect ($i = 1, \dots, 3$), T_j is the effect of the j^{th} administration treatment ($j = 1, \dots, 3$), A_k is the k^{th}
294 aging time effect ($k = 1, \dots, 3$), $(T \times A)_{jk}$ is the binary interaction effect of jk^{th} ($1, \dots, 9$) treatment \times aging
295 time, and ε_{ijk} is the error term. A Tukey test was applied to evaluate the differences among means
296 when the effect of time or the binary interaction of treatment \times time was significant.

297 Liver enzyme activities and limonene concentration data were subjected to analysis by
298 ANOVA according to the GLM procedure as reported the following model:

$$299 \quad Y_{ij} = \mu + \alpha_i + T_j + \varepsilon_{ij},$$

300 where Y_{ij} represents the liver enzyme activities (variables), μ is the overall mean; α_i is the i^{th}
301 block random effect ($i = 1, \dots, 3$), and ε_{ij} is the error term. Limonene concentration data, without control
302 group, were subjected to this same model where T_j was the effect of the j^{th} administration treatment
303 ($j = 1, 2$).

304 Plasma enzymes profile data were subjected to analysis by ANOVA according to GLM
305 procedure as reported by the following model:

306
$$Y_{ijk} = \mu + \alpha_i + T_j + A_k + (T \times A)_{jk} + \varepsilon_{ijk},$$

307 where Y_{ijk} represents the plasma enzymes, μ is the overall mean; α_i is the i^{th} block random
308 effect ($i = 1, \dots, 3$), T_j is the effect of the j^{th} oral administration treatment ($j = 1, \dots, 3$), A_k is the k^{th} time
309 effect ($k = 1, \dots, 4$), $(T \times A)_{jk}$ is the binary interaction effect of jk^{th} ($1, \dots, 12$) treatment \times time, and ε_{ijk}
310 is the error term. A Tukey test was applied to evaluate the differences among means when the effect
311 of time or the binary interaction of treatment \times time was significant.

312 Significance was set at $P < 0.05$ and the results were reported as the mean and standard error
313 of the mean. All of the analysis were performed using SAS software (SAS, 2011).

314 Data from the duo-trio ortho-olfactive test was analysed as per the Guidelines for Sensory
315 Analysis (Appendix A), according to the Fisher test (Carpenter, Lyon, & Hasdell, 2000).

316 **3. Results**

317 The meat limonene concentration for the OG treated animals was higher than was observed
318 for the other groups ($P < 0.01$) (Fig. 2a). The rate of limonene transfer was higher for the RG
319 treatment, compared to the OG treatment ($P < 0.001$) (Fig. 2b).

320 There were no significant first or second order effects of group and aging time on the tested
321 chemical parameters of the meat ($P > 0.05$) (Table 2).

322 Meat pH was observed to decrease, in all the treatment groups, from the initial levels at Day
323 0 ($P < 0.001$) (Table 3). L^* increased ($P = 0.002$) across the experimental period, irrespective of
324 treatment groups. The a^* was unchanged by treatment group, experimental period, or their two-way
325 interaction ($P > 0.05$). Sample b^* values decreased across the experimental period ($P = 0.007$), and
326 after 7 days the OG treatment b^* values were higher than observed for the other groups ($P = 0.002$).
327 The WHC of all samples was lowest at Day 4 of aging ($P = 0.002$). There were no significant
328 treatment group, experimental period or interaction effects on sample thaw losses, concentration, or
329 cooking loss.

330 Fig. 3 and 4 show the oxidative profile and antioxidant enzymes results. The TBARS
331 concentration increased during aging in all experimental groups ($P < 0.01$), with lower values after 4
332 and 7 days in OG meat compared to other groups ($P < 0.01$). The SOD activity decreased during
333 aging in all experimental groups ($P < 0.01$) showing ever higher values in OG meat ($P < 0.01$). Also
334 Cat and GSPx activity decreased in all groups, but after 7 days ($P < 0.01$), the CAT values registered
335 at 0 and 7 aging days in the OG group were higher compared to the other groups ($P < 0.01$).

336 Plasma TBARS concentrations were higher for the OG treatment than was observed for the
337 RG treatment ($P = 0.005$) and concentrations were shown, on average, to decline as the experimental
338 period increased ($P = 0.040$) (Table 4). No difference in oxidation metabolites was observed due to
339 the method of limonene administration or aging time ($P > 0.05$).

340 Liver enzymes activity is reported in Table 5. The OG animals showed the highest SOD, CAT
341 and GSPx activity ($P < 0.01$). Moreover, the RG animals showed higher CAT ($P < 0.01$) and SOD
342 ($P < 0.05$) activity than the CG ones.

343 Fig. 5 shows that plasma NEFA concentrations increased in OG animals after 2 days,
344 achieving higher values than was observed for the other treatment groups, before then decreasing
345 with additional exposure to limonene ($P < 0.05$).

346 The sensory analysis results performed by the duo-trio test are reported in Table 6. On the
347 basis of this analysis, 20.7 of 24 panellists were found to correctly identify OG and RG from CG
348 samples. After Day 4, 20.3 panellists identified the OG samples ($P < 0.01$) and 19.3 the RG samples
349 ($P < 0.05$). Moreover, at Day 7, 19 panellists recognised CG and RG samples ($P < 0.05$).

350 **4. Discussion**

351 It is particularly interesting to observe that although a greater concentration of limonene was found
352 in the meat of OG treated animals, a greater ratio of limonene administered/concentration was found
353 in meat from RG treated animals. The OG goat kids received a total amount of 6,923 mg of limonene,

354 but by contrast the RG animals ingested an estimated 11.56 mg of limonene. So, the OG animals
355 received $\sim 600 \times$ the limonene received by RG animals. These results suggest that the higher amount
356 of limonene ingested by the OG kids contributed to their meat having a higher limonene
357 concentration. However, if we consider the ratio of limonene administered to that found in the IMF
358 and meat, it seems that the respiratory route of exposure facilitated greater limonene accumulation in
359 the IMF, and consequently in the meat – indeed, more limonene was found in the RG tissue samples
360 than for the OG. It must be remembered that limonene is one of the most represented monoterpenes
361 in pasture and hay, and its presence was also found in CG meat. However, several authors have
362 suggested that, in general, terpene accumulation in tissues is very weak, but that differences in results
363 obtained can be ascribed to multiple metabolism patterns depending on their chemical structure
364 (monoterpenes are more extensively eliminated than sesquiterpenes) (Serrano et al., 2007), to the
365 adipose tissue considered, the species, breed and precocity of the animals, as well as to animal
366 management and experimental design (Prache, Cornu, Berdagué, & Priolo, 2005). All these factors
367 and their interaction may have resulted in the multiple and conflicting findings that are reported in
368 the literature.

369 Terpenes from forages eaten by ruminants have been found in both milk (Poulopoulou, Zoidis,
370 Massouras, & Hadjigeorgiou, 2012) and meat (Larick et al., 1987), with their transfer into milk
371 occurring rapidly after ingestion (Viallonista et al., 2000). These substances are lipophilic (Lu,
372 Chiang, Huang, & Li, 2014), so they have been found in different fatty tissue deposits such as
373 perirenal, subcaudal, and intramuscular (Priolo et al., 2004; Sebastian, Viallon-Fernandez, Berge, &
374 Berdague, 2003; Young, Stagsted, Jensen, Karlsson, & Henckel, 2003). The results of the current
375 study confirm these deposits, with detection of limonene in the IMF. It must be remembered that this
376 experiment simulates a short-term treatment period (only 7 days) of terpene administration by two
377 different ways, and that we considered only meat, consequently, intramuscular fat limonene
378 accumulation. In fact, according to past research, a preferential accumulation of terpenes was
379 observed in perirenal and intraperitoneal fat, when compared to intramuscular and subcutaneous fat

380 deposits (Serrano et al., 2007). Overall, these findings prove that oral and respiratory routes of
381 exposure both ensure a rapid transfer (measurable in days) of the monoterpene limonene into goat kid
382 meat. In addition, it was found that the respiratory route of exposure is more efficient, resulting in
383 limonene accumulation, in the meat, more so than the equivalent amount of limonene administered
384 orally. At the detected concentrations, limonene administration and or the method of administration
385 did not affect the chemical composition, of the meat. Similarly, the administration of other substances
386 with an antioxidant potential, that are likewise derived from aromatic plant by-products and/or
387 essential oil, have been shown to have no effect on the chemical composition of meat from kids
388 (Cimmino et al., 2018; Salzano et al., 2021; Smeti et al., 2021) or lambs (Maggiolino et al., 2021a;
389 Yagoubi et al., 2018a; Yagoubi et al., 2018b).

390 Meat acidity and pH is affected by multiple factors, both pre- and *post-mortem*, that are able to
391 influence glycogen synthesis and glycogenolytic pathways in the muscle (De Palo et al., 2016;
392 Maggiolino et al., 2021a; Pastsart, De Boever, Claeys, & De Smet, 2013) and in doing so, impact on
393 meat quality (Yakan et al., 2016). Limonene administration or method of administration did not affect
394 meat pH after slaughtering. The pH values observed were similar to those reported by investigations
395 of small ruminant meat (Quiñones et al., 2019; Smeti et al., 2021; Yakan et al., 2016). There was a
396 drop in pH values during aging in all experimental groups, with no difference in the decline trend. It
397 is well known that ultimate pH values and its decline can affect some rheological parameters such as
398 WHC (De Palo, Maggiolino, Centoducati, & Tateo, 2013; Maggiolino et al., 2021b; Revilla, Plaza,
399 & Palacios, 2021), so the nil effect of the limonene administration on the rate of pH decline is reflected
400 in the nil effect on WHC. A faster pH decline is associated to lower WHC values (Frylinck, Strydom,
401 Webb, & du Toit, 2013). However, WHC decreased only in the control group during aging, although
402 no differences among experimental groups were observed. Despite the absence of variations in pH,
403 the WHC can be influenced by the action of the antioxidant itself (Karami, Alimon, Sazili, Goh, &
404 Ivan, 2011; Yakan et al., 2016). In fact, these substances tend to maintain a greater WHC, which
405 could also result in a greater juiciness of the meat.

406 Color represents the sensorial property that consumers most associate with a meat product's
407 freshness (Lobo et al., 2020), and therefore, it affects consumer's perception and willingness to
408 purchase (Maggiolino et al., 2021a; Maggiolino et al., 2020b). In all treatment groups, lightness
409 increased with aging period, showing no apparent differences between limonene exposure routes or
410 control goat kids. The increase in L* values over time is linked to the cell membrane denaturation in
411 muscle myofibrils that allows the passage of water from the intracellular space to the extracellular
412 one (Mortensen, Andersen, Engelsen, & Bertram, 2006; Tateo, De Palo, Maggiolino, & Centoducati,
413 2013). Differently, redness and yellowness decreased in all treatment groups during aging, although
414 yellowness decreased slowly in meat of OG animals which had higher concentration of limonene in
415 the meat. It is noted that a* and b* are linked to sensory degradation and consequently, to the visual
416 acceptability of meat to the consumers (Insausti, Beriain, Lizaso, Carr, & Purroy, 2008; Luciano et
417 al., 2009). Myoglobin concentration and its redox status represent the main factors that affect color
418 variation during aging (Mancini & Hunt, 2005) and b*, particularly, is linked to meat oxidative
419 stability, both to myoglobin stability and lipid oxidation processes (Qin et al., 2020). The higher b*
420 values observed in aged OG meat suggests that the higher limonene meat content, derived from oral
421 administration, could suppress meat oxidation processes. In fact, as well as TBARS, b* increased
422 during aging in all treatment groups, but only the meat from the OG group showed lower values at
423 Day 7. These results are consistent with an effect of limonene on oxidative stability of the meat,
424 particularly in OG kids. Several studies that used natural dietary antioxidants (i.e. essential oils) to
425 enhance meat oxidation stability by decreasing lipid peroxidation and improving antioxidative status
426 in different species have reported similar results (Holman et al., 2019; Maggiolino et al., 2020b;
427 Maggiolino et al., 2021b; Smeti et al., 2021). Collectively, these findings confirm that these dietary
428 antioxidants and their metabolites can be applied to inhibit lipid peroxidation and prolong the shelf-
429 life of red meat (Amensour, Sendra, Pérez-Alvarez, Abrini, & Fernández-López, 2015; Rant et al.,
430 2019). Meat enzymes residual activity represents the *in vivo* cell defence system against oxidative
431 damage (Descalzo et al., 2005) and, after slaughtering, there is a loss of physiological activity due

432 both to intracellular protease denaturation (proteolysis) and hydrolysis processes (Imazaki, Douny,
433 Elansary, Scippo, & Clinquart, 2018; Jabalbarez Hukerdi, Fathi Nasri, Rashidi, Ganjkanlou, &
434 Emami, 2019) and to their redistribution between cellular compartments after cell wall rupture (Daun,
435 Johansson, Önning, & Åkesson, 2001). All treatment groups showed the same decreasing trend with
436 aging, although OG meat was characterized by higher values of SOD and GSPx. It is postulated that
437 the oral exposure route increased the concentration of limonene in the meat and thus, it resulted in
438 comparatively enhanced enzymic activity in muscle cells. This is supported by the liver tissue results,
439 whereby SOD, GSPx and CAT activity were observed to be higher in samples from OG kids. Further,
440 this outcome aligns to past research that found the antioxidant status of ruminant meat can be
441 positively influenced by dietary consumption of substances with antioxidant activity, and that
442 increase the enzyme activity in different tissues, such as plasma and meat (Jabalbarezi Hukerdi et al.,
443 2019; Zhao et al., 2018).

444 This study demonstrated that plasma NEFA levels increased for the first 2 d of the experimental
445 period, and thereafter decreased. Although these values fell in the physiological range for the species
446 (Celi, Di Trana, & Claps, 2008; Davis, Sahlu, Puchala, & Tesfai, 1998), the statistical differences of
447 NEFA values are attributed to the limited variability of these data. Plasma NEFA concentration
448 increases when dietary requirements are not met (Schlumbohm & Harmeyer, 2008) and an animal's
449 response to this event is usually very rapid (Laporte-Broux et al., 2011). Consequently, the limonene
450 dosages used in this study may have initially induced a partial inhibition of the rumen bacterial
451 activity. The hypothesis is that, just after a first inhibition of ruminal activity, a process of adaptation
452 of the rumen microbiota may be established. So, the quantity of limonene administered could have
453 negatively affected digestion processes through its intrinsic potential inhibition of bacterial activity,
454 with a temporary rise of NEFA, although it was a slight rise and remained low and in the physiological
455 range for goat kids.

456 The sensory evaluation using the duo-trio test showed that both RG and OG samples were different
457 compared to the CG samples, in all aging times considered, although the number of right answers

458 decreased during aging. It is important to note that the limonene concentration in the meat was over
459 the lowest odour threshold values reported in the literature for limonene (5.8×10^{-6} mg) (Fuller et al.,
460 1964) in all of the treatment groups. So, the observed differences could be due to the limonene
461 concentration. It should be pointed out that this decreasing trend in right answers was evident in both
462 RG and OG samples, although significance decreased first in the RG samples (after 4 days) and then
463 in OG samples (after 7 days). Limonene is a volatile substance and its lower concentration in RG
464 samples together with its volatile characteristics and human perception capacity probably lead to a
465 lower capacity to recognize samples of treated animals from those untreated (CG) after some aging
466 days.

467 **Conclusion**

468 Essential information emerges from these results concerning terpenes transfer and their effect
469 on meat in goat kids, which should be taken into account before considering studies on a larger scale.
470 Considering limonene antioxidant activities, its effect in the preservation of goat kids' meat is
471 important, giving the possibility to delay lipid oxidative processes and consequently reducing
472 discoloration processes, production of oxidation metabolites and rancidity in meat. On this point,
473 terpenes consumed by animals, particularly at pasture, could improve animals' oxidative status (both
474 at plasma and liver level). So, pasture and associated consumption of natural terpenes can result in a
475 more attractive meat from both quality and animal health point of views. Moreover, a short-term
476 treatment (at relatively high doses) of essential oil can induce terpene enrichment in intramuscular
477 fat, and so in meat of goat kids. Although at lower doses, the respiration route seems to be able to
478 guarantee a greater limonene transfer into meat compared to the oral one, and this highlights the
479 possibility that limonene (and **probably** other terpenes) which they inhale, when breathing, partitions
480 and accumulates more readily in the meat than had the same concentrations been consumed.

481

482 **References**

483 Amensour, M., Sendra, E., Pérez-Alvarez, J. Á., Abrini, J., & Fernández-López, J. F. (2015). Effect of myrtle
484 (Myrtus communis) extracts on storage stability of chicken frankfurters. *International Journal of*
485 *Biotechnology for Wellness Industries*, 4, 1-11.

486 AOAC. (2005). *Official methods of analysis* (18th ed ed.). Gathersburg, MD.

487 Arrieta, M. P., López, J., Ferrándiz, S., & Peltzer, M. A. (2013). Characterization of PLA-limonene blends for
488 food packaging applications. *Polymer Testing*, 32(4), 760-768. doi:
489 <https://doi.org/10.1016/j.polymertesting.2013.03.016>

490 Ashley, K., & O'Connor, P. F. (2017). NIOSH manual of analytical methods (NMAM), 5th edition. [Book].

491 Boesch, J. M., Gleed, R. D., Gagne, J. W., Ortved, K., Dykes, N. L., & Horne, W. A. (2009). Acute noncardiogenic
492 pulmonary edema in an anesthetized Nubian goat kid. *Veterinary Anaesthesia and Analgesia*, 36(6),
493 567-573. doi: <https://doi.org/10.1111/j.1467-2995.2009.00488.x>

494 Brewer, M. S. (2011). Natural Antioxidants: Sources, Compounds, Mechanisms of Action, and Potential
495 Applications. 10(4), 221-247. doi: <https://doi.org/10.1111/j.1541-4337.2011.00156.x>

496 Carpenter, R., Lyon, D., & Hasdell, T. (2000). *Guidelines for Sensory Analysis in Food Product Development*
497 *and Quality Control*: Springer, Boston, MA.

498 Celi, P., Di Trana, A., & Claps, S. (2008). Effects of perinatal nutrition on lactational performance, metabolic
499 and hormonal profiles of dairy goats and respective kids. *Small Ruminant Research*, 79(2), 129-136.
500 doi: <https://doi.org/10.1016/j.smallrumres.2008.07.010>

501 Cimmino, R., Barone, C. M. A., Claps, S., Varricchio, E., Rufrano, D., Caroprese, M., . . . Neglia, G. (2018). Effects
502 of dietary supplementation with polyphenols on meat quality in Saanen goat kids. *BMC Veterinary*
503 *Research*, 14(1), 181. doi: 10.1186/s12917-018-1513-1

504 Cunha, L. C. M., Monteiro, M. L. G., Lorenzo, J. M., Munekata, P. E. S., Muchenje, V., de Carvalho, F. A. L., &
505 Conte-Junior, C. A. (2018). Natural antioxidants in processing and storage stability of sheep and goat
506 meat products. *Food Research International*, 111, 379-390. doi:
507 <https://doi.org/10.1016/j.foodres.2018.05.041>

508 Daun, C., Johansson, M., Öning, G., & Åkesson, B. (2001). Glutathione peroxidase activity, tissue and soluble
509 selenium content in beef and pork in relation to meat ageing and pig RN phenotype. *Food Chemistry*,
510 73(3), 313-319. doi: [https://doi.org/10.1016/S0308-8146\(00\)00303-4](https://doi.org/10.1016/S0308-8146(00)00303-4)

511 Davis, J. J., Sahlu, T., Puchala, R., & Tesfai, K. (1998). Performance of Angora goat kids fed acidified milk
512 replacer at two levels of intake. *Small Ruminant Research*, 28(3), 249-255. doi:
513 [https://doi.org/10.1016/S0921-4488\(97\)00093-X](https://doi.org/10.1016/S0921-4488(97)00093-X)

514 De Palo, P., Maggiolino, A., Albenzio, M., Casalino, E., Neglia, G., Centoducati, G., & Tateo, A. (2018a). Survey
515 of biochemical and oxidative profile in donkey foals suckled with one natural and one semi-artificial
516 technique. *PLoS One*, 13(6), e0198774. doi: 10.1371/journal.pone.0198774

517 De Palo, P., Maggiolino, A., Centoducati, P., Calzaretto, G., Ceci, E., & Tateo, A. (2018b). An assessment of sire-
518 breed effects on carcass and meat quality traits of lambs at the ages of 40 and 100 days from
519 Comisana ewes crossed with Suffolk or Bergamasca rams *Journal fo Animal Production Science*,
520 58(10), 1794-1801. doi: <https://doi.org/10.1071/AN16673>

521 De Palo, P., Maggiolino, A., Centoducati, P., Milella, P., Calzaretto, G., & Tateo, A. (2016). Is meat quality from
522 Longissimus lumborum samples correlated with other cuts in horse meat? *Animal Production*
523 *Science*, 87(3), 428-438. doi: 10.1111/asj.12433

524 De Palo, P., Maggiolino, A., Centoducati, P., & Tateo, A. (2013). Effects of two different packaging materials
525 on veal calf meat quality and shelf life. *Journal of Animal Science*, 91(6), 2920-2930. doi:
526 10.2527/jas.2012-5292

527 De Palo, P., Maggiolino, A., Tateo, A., & Centoducati, P. (2014). Influence of Gas Mixture on Quality and Shelf
528 Life of Veal Calf Meat. *Italian Journal of Animal Science*, 13(2), 3129. doi: 10.4081/ijas.2014.3129

529 De Palo, P., Tateo, A., Maggiolino, A., & Centoducati, P. (2014). Effect of nutritive level on carcass traits and
530 meat quality of IHDH foals. *Anim Sci J*, 85(7), 780-786. doi: 10.1111/asj.12203

531 De Palo, P., Tateo, A., Maggiolino, A., Marino, R., Ceci, E., Nisi, A., & Lorenzo, J. M. (2017). Martina Franca
532 donkey meat quality: Influence of slaughter age and suckling technique. *Meat Science*, 134, 128-134.
533 doi: <https://doi.org/10.1016/j.meatsci.2017.07.025>

- 534 Descalzo, A. M., Insani, E. M., Biolatto, A., Sancho, A. M., García, P. T., Pensel, N. A., & Josifovich, J. A. (2005).
535 Influence of pasture or grain-based diets supplemented with vitamin E on antioxidant/oxidative
536 balance of Argentine beef. *Meat Science*, 70(1), 35-44. doi:
537 <https://doi.org/10.1016/j.meatsci.2004.11.018>
- 538 Domínguez, R., Munekata, P. E. S., Pateiro, M., Maggiolino, A., Bohrer, B., & Lorenzo, J. M. (2020). Red
539 Beetroot. A Potential Source of Natural Additives for the Meat Industry. *Applied Sciences*, 10(23),
540 8340.
- 541 Domínguez, R., Pateiro, M., Gagaoua, M., Barba, F. J., Zhang, W., & Lorenzo, J. M. (2019). A Comprehensive
542 Review on Lipid Oxidation in Meat and Meat Products. 8(10), 429.
- 543 Falk-Filipsson, A., Löf, A., Hagberg, M., Hjelm, E. W., & Wang, Z. (1993). d-Limonene exposure to humans by
544 inhalation: Uptake, distribution, elimination, and effects on the pulmonary function. *Journal of*
545 *Toxicology and Environmental Health*, 38(1), 77-88. doi: 10.1080/15287399309531702
- 546 Faure, P., & Lafond, J. L. (1995). Measurement of plasma sulfhydryl and carbonyl groups as a possible
547 indicator of protein oxidation. In A. E. Favier, J. Cadet, B. Kalyanaraman, M. Fontecave & J. L. Pierre
548 (Eds.), *Analysis of Free Radicals in Biological Systems* (pp. 237-248). Basel: Birkhäuser Basel.
- 549 Ferrara, M., Sgarro, M. F., Maggiolino, A., Damiano, S., Iannaccone, F., Mulè, G., & De Palo, P. (2021). Effect
550 of Red Orange and Lemon Extract-Enriched Diet in Suckling Lambs' Fecal Microbiota. 11(7), 572.
- 551 Frylinck, L., Strydom, P. E., Webb, E. C., & du Toit, E. (2013). Effect of South African beef production systems
552 on post-mortem muscle energy status and meat quality. *Meat Science*, 93(4), 827-837. doi:
553 <https://doi.org/10.1016/j.meatsci.2012.11.047>
- 554 Fuller, G. H., Steltenkamp, R., & Tisserand, G. A. (1964). The gas chromatograph with human sensor: perfumer
555 model. 116(2), 711-724. doi: <https://doi.org/10.1111/j.1749-6632.1964.tb45106.x>
- 556 Gálvez, F., Domínguez, R., Maggiolino, A., Pateiro, M., Carballo, J., De Palo, P., . . . Lorenzo, J. M. (2020). Meat
557 Quality of Commercial Chickens Reared in Different Production Systems: Industrial, Range and
558 Organic. *Annals of Animal Science*, 20(1), 263-285. doi: <https://doi.org/10.2478/aoas-2019-0067>
- 559 Gershenzon, J., & Dudareva, N. (2007). The function of terpene natural products in the natural world. *Nature*
560 *Chemical Biology*, 3(7), 408-414. doi: 10.1038/nchembio.2007.5
- 561 Gómez, M., & Lorenzo, J. M. (2012). Effect of packaging conditions on shelf-life of fresh foal meat. *Meat*
562 *Science*, 91(4), 513-520. doi: <https://doi.org/10.1016/j.meatsci.2012.03.007>
- 563 Gondim, F. J., Zoppi, C. C., dos Reis Silveira, L., Pereira-da-Silva, L., & Vaz de Macedo, D. (2009). Possible
564 Relationship Between Performance and Oxidative Stress in Endurance Horses. *Journal of Equine*
565 *Veterinary Science*, 29(4), 206-212. doi: <https://doi.org/10.1016/j.jevs.2009.02.006>
- 566 Holman, B. W. B., Baldi, G., Chauhan, S. S., Hopkins, D. L., Seymour, G. R., Dunshea, F. R., . . . Ponnampalam,
567 E. N. (2019). Comparison of grain-based diet supplemented with synthetic vitamin E and lucerne hay-
568 based diet on blood oxidative stress biomarkers and lamb meat quality. *Small Ruminant Research*,
569 177, 146-152. doi: <https://doi.org/10.1016/j.smallrumres.2019.05.016>
- 570 Hornsey, H. C. (1956). The colour of cooked cured pork. I.—Estimation of the Nitric oxide-Haem Pigments.
571 7(8), 534-540. doi: <https://doi.org/10.1002/jsfa.2740070804>
- 572 Imazaki, P. H., Douny, C., Elansary, M., Scippo, M.-L., & Clinquart, A. (2018). Effect of muscle type, aging
573 technique, and aging time on oxidative stability and antioxidant capacity of beef packed in high-
574 oxygen atmosphere. 42(5), e13603. doi: 10.1111/jfpp.13603
- 575 Insausti, K., Beriain, M. J., Lizaso, G., Carr, T. R., & Purroy, A. (2008). Multivariate study of different beef
576 quality traits from local Spanish cattle breeds. [Article]. *Animal*, 2008 v.2 no.3(no. 3), pp. 447-458.
577 doi: 10.1017/s1751731107001498
- 578 Jabalbarez Hukerdi, Y., Fathi Nasri, M. H., Rashidi, L., Ganjkanlou, M., & Emami, A. (2019). Effects of dietary
579 olive leaves on performance, carcass traits, meat stability and antioxidant status of fattening
580 Mahabadi male kids. *Meat Science*, 153, 2-8. doi: <https://doi.org/10.1016/j.meatsci.2019.03.002>
- 581 Kafantaris, I., Kotsampasi, B., Christodoulou, V., Kokka, E., Kouka, P., Terzopoulou, Z., . . . Kouretas, D. (2017).
582 Grape pomace improves antioxidant capacity and faecal microflora of lambs. 101(5), e108-e121. doi:
583 <https://doi.org/10.1111/jpn.12569>

584 Karami, M., Alimon, A. R., Sazili, A. Q., Goh, Y. M., & Ivan, M. (2011). Effects of dietary antioxidants on the
585 quality, fatty acid profile, and lipid oxidation of longissimus muscle in Kacang goat with aging time.
586 *Meat Science*, 88(1), 102-108. doi: <https://doi.org/10.1016/j.meatsci.2010.12.009>

587 Karoui, R., & De Baerdemaeker, J. (2007). A review of the analytical methods coupled with chemometric tools
588 for the determination of the quality and identity of dairy products. *Food Chemistry*, 102(3), 621-640.
589 doi: <https://doi.org/10.1016/j.foodchem.2006.05.042>

590 Khalek, T. A., & Khalifa, H. (2004). Thermoregulatory mechanism in new born kids and lambs. *Egyptian Journal*
591 *of Animal Production*, 41, 391-402.

592 Laporte-Broux, B., Duvaux-Ponter, C., Roussel, S., Promp, J., Chavatte-Palmer, P., & Ponter, A. A. (2011).
593 Restricted feeding of goats during the last third of gestation modifies both metabolic parameters and
594 behaviour. *Livestock Science*, 138(1), 74-88. doi: <https://doi.org/10.1016/j.livsci.2010.12.008>

595 Larick, D. K., Hedrick, H. B., Bailey, M. E., Williams, J. E., Hancock, D. L., Garner, G. B., & E., M. R. (1987). Flavor
596 Constituents of Beef as Influenced by Forage- and Grain-Feeding. 52(2), 245-251. doi:
597 <https://doi.org/10.1111/j.1365-2621.1987.tb06585.x>

598 Lobo, R. R., Vincenzi, R., Rojas-Moreno, D. A., Lobo, A. A. G., Silva, C. M. d., Benetel-Junior, V., . . . Faciola, A.
599 P. (2020). Inclusion of Yerba Mate (*Ilex paraguariensis*) Extract in the Diet of Growing Lambs: Effects
600 on Blood Parameters, Animal Performance, and Carcass Traits. 10(6), 961.

601 Lu, W.-C., Chiang, B.-H., Huang, D.-W., & Li, P.-H. (2014). Skin permeation of d-limonene-based
602 nanoemulsions as a transdermal carrier prepared by ultrasonic emulsification. *Ultrasonics*
603 *Sonochemistry*, 21(2), 826-832. doi: <https://doi.org/10.1016/j.ultsonch.2013.10.013>

604 Luciano, G., Monahan, F. J., Vasta, V., Biondi, L., Lanza, M., & Priolo, A. (2009). Dietary tannins improve lamb
605 meat colour stability. *Meat Science*, 81(1), 120-125. doi:
606 <https://doi.org/10.1016/j.meatsci.2008.07.006>

607 Maggiolino, A., Bragaglio, A., Salzano, A., Rufrano, D., Claps, S., Sepe, L., . . . De Palo, P. (2021a). Dietary
608 supplementation of suckling lambs with anthocyanins: Effects on growth, carcass, oxidative and meat
609 quality traits. *Animal Feed Science and Technology*, 276, 114925. doi:
610 <https://doi.org/10.1016/j.anifeedsci.2021.114925>

611 Maggiolino, A., Lorenzo, J., Centoducati, G., Domínguez, R., Dinardo, F. R., Marino, R., . . . De Palo, P. (2020a).
612 How Volatile Compounds, Oxidative Profile and Sensory Evaluation Can Change with Vacuum Aging
613 in Donkey Meat. *Animals*, 10(11), 2126.

614 Maggiolino, A., Lorenzo, J. M., Quiñones, J., Latorre, M. A., Blando, F., Centoducati, G., . . . De Palo, P. (2019a).
615 Effects of dietary supplementation with *Pinus taeda* hydrolyzed lignin on in vivo performances, in
616 vitro nutrient apparent digestibility, and gas emission in beef steers. *Animal Feed Science and*
617 *Technology*, 255, 114217. doi: <https://doi.org/10.1016/j.anifeedsci.2019.114217>

618 Maggiolino, A., Lorenzo, J. M., Salzano, A., Faccia, M., Blando, F., Serrano, M. P., . . . De Palo, P. (2020b).
619 Effects of aging and dietary supplementation with polyphenols from *Pinus taeda* hydrolysed lignin
620 on quality parameters, fatty acid profile and oxidative stability of beef. *Animal Production Science*,
621 60(5), 713-724. doi: <https://doi.org/10.1071/AN19215>

622 Maggiolino, A., Pateiro, M., Serrano, M. P., Landete-Castillejos, T., Domínguez, R., García, A., . . . Lorenzo, J.
623 M. (2019b). Carcass and meat quality characteristics from Iberian wild red deer (*Cervus elaphus*)
624 hunted at different ages. 99(4), 1938-1945. doi: <https://doi.org/10.1002/jsfa.9391>

625 Maggiolino, A., Sgarro, M. F., Natrella, G., Lorenzo, J., Colucci, A., Faccia, M., & De Palo, P. (2021b). Dry-Aged
626 Beef Steaks: Effect of Dietary Supplementation with *Pinus taeda* Hydrolyzed Lignin on Sensory
627 Profile, Colorimetric and Oxidative Stability. 10(5), 1080.

628 Mancini, R. A., & Hunt, M. C. (2005). Current research in meat color. *Meat Science*, 71(1), 100-121. doi:
629 <https://doi.org/10.1016/j.meatsci.2005.03.003>

630 Manuelian, C. L., Maggiolino, A., De Marchi, M., Claps, S., Esposito, L., Rufrano, D., . . . De Palo, P. (2020).
631 Comparison of Mineral, Metabolic, and Oxidative Profile of Saanen Goat during Lactation with
632 Different Mediterranean Breed Clusters under the Same Environmental Conditions. 10(3), 432.

633 Mewalal, R., Rai, D. K., Kainer, D., Chen, F., Külheim, C., Peter, G. F., & Tuskan, G. A. (2017). Plant-Derived
634 Terpenes: A Feedstock for Specialty Biofuels. *Trends in Biotechnology*, 35(3), 227-240. doi:
635 <https://doi.org/10.1016/j.tibtech.2016.08.003>

636 Mortensen, M., Andersen, H. J., Engelsen, S. B., & Bertram, H. C. (2006). Effect of freezing temperature,
637 thawing and cooking rate on water distribution in two pork qualities. *Meat Science*, 72(1), 34-42. doi:
638 <https://doi.org/10.1016/j.meatsci.2005.05.027>

639 Natrella, G., Gambacorta, G., De Palo, P., Maggiolino, A., & Faccia, M. (2020). Volatile organic compounds in
640 milk and mozzarella: Comparison between two different farming systems. *International Journal of*
641 *Food Science and Technology*, 55(11), 3403-3411. doi: <https://doi.org/10.1111/ijfs.14671>

642 O'Mahony, M. (1990). Cognitive aspects of difference testing and descriptive analysis: Criterion variation and
643 concept formation. *Journal of Psychological Basis of Sensory Evaluation*, 117-139.

644 Pastsart, U., De Boever, M., Claeys, E., & De Smet, S. (2013). Effect of muscle and post-mortem rate of pH
645 and temperature fall on antioxidant enzyme activities in beef. *Meat Science*, 93(3), 681-686. doi:
646 <https://doi.org/10.1016/j.meatsci.2012.11.008>

647 Pouloupoulou, I., Evangelos, Z., Styliani, A., Theofilakto, M., & Ioannis, H. (2020). Effects of Terpenes
648 Administration on Fatty Acid Profile and Coagulation Properties of Ewes' Milk. *Emirates Journal of*
649 *Food and Agriculture*, 31(12), 980-985. doi: <https://doi.org/10.9755/ejfa.2019.v31.i12.2048>

650 Pouloupoulou, I., Zoidis, E., Massouras, T., & Hadjigeorgiou, I. (2012). Terpenes transfer to milk and cheese
651 after oral administration to sheep fed indoors. 96(2), 172-181. doi: <https://doi.org/10.1111/j.1439-0396.2011.01128.x>

652 Prache, S., Cornu, A., Berdagué, J. L., & Priolo, A. (2005). Traceability of animal feeding diet in the meat and
653 milk of small ruminants. *Small Ruminant Research*, 59(2), 157-168. doi:
654 <https://doi.org/10.1016/j.smallrumres.2005.05.004>

655 Priolo, A., Cornu, A., Prache, S., Krogmann, M., Kondjoyan, N., Micol, D., & Berdagué, J. L. (2004). Fat volatiles
656 tracers of grass feeding in sheep. *Meat Science*, 66(2), 475-481. doi: [https://doi.org/10.1016/S0309-1740\(03\)00136-0](https://doi.org/10.1016/S0309-1740(03)00136-0)

657 Qin, X., Zhang, T., Cao, Y., Deng, B., Zhang, J., & Zhao, J. (2020). Effects of dietary sea buckthorn pomace
658 supplementation on skeletal muscle mass and meat quality in lambs. *Meat Science*, 166, 108141. doi:
659 <https://doi.org/10.1016/j.meatsci.2020.108141>

660 Quiñones, J., Maggiolino, A., Bravo, S., Muñoz, E., Lorenzo, J. M., Cancino, D., . . . De Palo, P. (2019). Effect of
661 canola oil on meat quality and fatty acid profile of Araucano creole lambs during fattening period.
662 *Animal Feed Science and Technology*, 248, 20-26. doi:
663 <https://doi.org/10.1016/j.anifeedsci.2018.12.002>

664 Rant, W., Radzik-Rant, A., Świątek, M., Niżnikowski, R., Szymańska, Ż., Bednarczyk, M., . . . Ślęzak, M. (2019).
665 The effect of aging and muscle type on the quality characteristics and lipid oxidation of lamb meat.
666 *Arch Anim Breed*, 62(2), 383-391. doi: 10.5194/aab-62-383-2019

667 Revilla, I., Plaza, J., & Palacios, C. (2021). The Effect of Grazing Level and Ageing Time on the Physicochemical
668 and Sensory Characteristics of Beef Meat in Organic and Conventional Production. *Animals*, 11(3),
669 635.

670 Salzano, A., Damiano, S., D'Angelo, L., Ballistreri, G., Claps, S., Rufrano, D., . . . Ciarcia, R. (2021). Productive
671 Performance and Meat Characteristics of Kids Fed a Red Orange and Lemon Extract. 11(3), 809.

672 SAS, I. I. (2011). SAS. Cary, NC.

673 Schlumbohm, C., & Harmeyer, J. (2008). Twin-pregnancy increases susceptibility of ewes to hypoglycaemic
674 stress and pregnancy toxemia. *Research in Veterinary Science*, 84(2), 286-299. doi:
675 <https://doi.org/10.1016/j.rvsc.2007.05.001>

676 Sebastian, I., Viallon-Fernandez, C., Berge, P., & Berdague, J. L. (2003). Analysis of the volatile fraction of lamb
677 fat tissue: influence of the type of feeding. *Sciences des Aliments*, 23(4), 497-511.

678 Serrano, E., Cornu, A., Kondjoyan, N., Agabriel, J., & Micol, D. (2011). Traceability of grass feeding in beef:
679 terpenes, 2,3-octanedione and skatole accumulation in adipose tissue of young bulls. *animal*, 5(4),
680 641-649. doi: 10.1017/S1751731110002296

681 Serrano, E., Cornu, A., Kondjoyan, N., Figuérado, G., Agabriel, J., & Micol, D., D. (2007). Terpene accumulation
682 in muscle and fatty tissues of calves supplemented with essential oils. 16(2), 168-179.

683 Sgarro, M. F., Maggiolino, A., Pateiro, M., Domínguez, R., Iannaccone, F., De Palo, P., & Lorenzo, J. M. (2022).
684 Effects of Anthocyanin Supplementation and Ageing Time on the Volatile Organic Compounds and
685 Sensory Attributes of Meat from Goat Kids. 12(2), 139.

688 Smeti, S., Tibaoui, S., Bertolín, J. R., Yagoubi, Y., Mekki, I., Joy, M., & Atti, N. (2021). Effects of myrtle (*Myrtus*
689 *communis* L.) essential oils as dietary antioxidant supplementation on carcass and meat quality of
690 goat meat. *105*(3), 452-461. doi: <https://doi.org/10.1111/jpn.13483>
691 Tagliapietra, F., Cattani, M., Hansen, H. H., Bittante, G., & Schiavon, S. (2013). High doses of vitamin E and
692 vitamin C influence in vitro rumen microbial activity. *Animal Feed Science and Technology*, *183*(3),
693 210-214. doi: <https://doi.org/10.1016/j.anifeedsci.2013.05.010>
694 Tateo, A., De Palo, P., Maggiolino, A., & Centoducati, P. (2013). Post-thawing colour changes in meat of foals
695 as affected by feeding level and post-thawing time. *Arch. Anim. Breed.*, *56*(1), 293-302. doi:
696 10.7482/0003-9438-56-029
697 Tateo, A., Maggiolino, A., Domínguez, R., Lorenzo, J. M., Dinardo, F. R., Ceci, E., . . . De Palo, P. (2020). Volatile
698 Organic Compounds, Oxidative and Sensory Patterns of Vacuum Aged Foal Meat. *Animals*, *10*(9),
699 1495.
700 Viallonista, C., Martin, B., Verdier-Metz, I., Pradel, P., Garel, J.-P., Coulon, J.-B., & Berdagué, J.-L. (2000).
701 Transfer of monoterpenes and sesquiterpenes from forages into milk fat. *80*(6), 635-641. doi:
702 10.1051/lait:2000150
703 Yagoubi, Y., Hajji, H., Smeti, S., Mahouachi, M., Kamoun, M., & Atti, N. (2018a). Growth performance, carcass
704 and noncarcass traits and meat quality of Barbarine lambs fed rosemary distillation residues. *animal*,
705 *12*(11), 2407-2414. doi: 10.1017/S1751731118000071
706 Yagoubi, Y., Joy, M., Ripoll, G., Mahouachi, M., Bertolín, J. R., & Atti, N. (2018b). Rosemary distillation residues
707 reduce lipid oxidation, increase alpha-tocopherol content and improve fatty acid profile of lamb
708 meat. *Meat Science*, *136*, 23-29. doi: <https://doi.org/10.1016/j.meatsci.2017.10.007>
709 Yakan, A., Ates, C. T., Alasahan, S., Odabasioglu, F., Unal, N., Ozturk, O. H., . . . Ozbeyaz, C. (2016). Damascus
710 kids' slaughter, carcass and meat quality traits in different production systems using antioxidant
711 supplementation. *Small Ruminant Research*, *136*, 43-53. doi:
712 <https://doi.org/10.1016/j.smallrumres.2016.01.002>
713 Young, J. F., Stagsted, J., Jensen, S. K., Karlsson, A. H., & Henckel, P. (2003). Ascorbic acid, alpha-tocopherol,
714 and oregano supplements reduce stress-induced deterioration of chicken meat quality. *Poultry*
715 *Science*, *82*(8), 1343-1351. doi: <https://doi.org/10.1093/ps/82.8.1343>
716 Zhao, J. X., Li, Q., Zhang, R. X., Liu, W. Z., Ren, Y. S., Zhang, C. X., & Zhang, J. X. (2018). Effect of dietary grape
717 pomace on growth performance, meat quality and antioxidant activity in ram lambs. *Animal Feed*
718 *Science and Technology*, *236*, 76-85. doi: <https://doi.org/10.1016/j.anifeedsci.2017.12.004>
719
720

721

TABLES

722

723 **Table 1.** The mean (\pm standard deviation) body weight and age of each treatment group ($n = 12$ per
724 treatment group). Abbreviations include control group (CG), respiratory group (RG), and oral group
725 (OG).

726

727

	Body weight (kg)	Age (days)
CG	24.3 \pm 0.8	94.2 \pm 1.7
RG	24.9 \pm 0.3	94.5 \pm 1.3
OG	24.5 \pm 0.7	94.0 \pm 1.6
CG	24.8 \pm 1.2	95.0 \pm 1.4
RG	24.6 \pm 0.7	94.5 \pm 1.0
OG	24.7 \pm 0.8	94.3 \pm 1.7
CG	23.8 \pm 0.4	95.5 \pm 1.0
RG	24.3 \pm 1.0	95.0 \pm 1.4
OG	23.9 \pm 0.8	94.3 \pm 1.7

728

729 **Table 2.** Effect of limonene exposure routes on the chemical composition of goat kid meat, when
 730 aged for up to 7 d *post-mortem*. Means, standard error or means (SEM), and level of significance
 731 (*P*-value) are shown. Other abbreviations included control group (CG), respiratory group (RG), and
 732 oral group (OG).

Group	Day 0	Day 4	Day 7	SEM	<i>P</i> -value		
					Group	Aging	Group × Aging
Moisture (g/100g)							
CG	74.1	72.8	72.4				
OG	73.6	72.6	73.2	0.54	0.804	0.098	0.692
RG	73.2	72.9	72.5				
Proteins (g/100g)							
CG	20.6	21.7	22.2				
OG	21.5	22.2	20.2	0.75	0.740	0.904	0.155
RG	22.0	21.1	22.3				
Intramuscular fat (g/100g)							
CG	1.6	1.9	1.6				
OG	1.7	1.6	1.9	0.23	0.993	0.555	0.148
RG	1.8	1.7	1.6				
Ash (g/100g)							
CG	1.2	1.2	1.2				
OG	1.2	1.3	1.2	0.07	0.263	0.563	0.318
RG	1.3	1.2	1.4				

733

734 **Table 3.** Effect of limonene exposure routes on the CIE color coordinates and rheological
 735 parameters of goat kid meat, when aged for up to 7 d *post-mortem*. Means, standard error or means
 736 (SEM), and level of significance (*P*-value) are shown. Other abbreviations included control group
 737 (CG), respiratory group (RG), and oral group (OG).¹

Group	Day 0	Day 4	Day 7	SEM	<i>P</i> -value		
					Group	Aging	Group × Aging
pH							
CG	6.01 ^A	5.53 ^B	5.47 ^B	0.67	0.619	<.001	0.055
OG	6.19 ^A	5.61 ^B	5.44 ^B				
RG	6.12 ^A	5.78 ^B	5.46 ^B				
Lightness (L*)							
CG	43.66 ^A	47.38 ^A	54.48 ^B	1.30	0.137	0.002	0.754
OG	43.30 ^A	44.69 ^A	54.32 ^B				
RG	42.37 ^A	43.22 ^A	53.20 ^B				
Redness (a*)							
CG	13.45 ^a	14.04 ^a	11.19 ^b	0.71	0.542	0.559	0.712
OG	13.42 ^a	14.68 ^a	11.15 ^b				
RG	14.61 ^a	13.95 ^a	11.03 ^b				
Yellowness (b*)							
CG	1.55 ^a	1.60 ^a	0.67 ^{bX}	0.64	0.033	0.007	0.002
OG	1.56 ^a	1.46 ^a	1.13 ^{bY}				
RG	1.42 ^a	1.54 ^b	0.70 ^{bX}				
Thawing losses (%)							
CG	7.33	7.77	10.20	1.27	0.939	0.170	0.054
OG	7.37	11.37	5.47				
RG	7.17	8.83	8.67				
Water holding capacity (%)							
CG	83.48 ^a	77.33 ^b	78.97 ^{ab}	1.23	0.110	0.002	0.206
OG	80.52	78.73	81.73				
RG	79.73	75.53	79.40				
Hematin (mg/kg)							
CG	147.38	139.06	160.68	20.05	0.152	0.825	0.459
OG	157.29	168.39	199.19				
RG	189.38	189.63	162.07				
Cooking loss (%)							
CG	37.97	35.83	37.27	0.78	0.457	0.050	0.666
OG	38.27	37.67	37.17				
RG	38.07	35.70	37.13				

738 ¹ Means with different superscripts, within rows (^{a,b}), were significantly different (*P* < 0.05). Means with
 739 different superscripts (^{X,Y}), within columns, were significantly different (*P* < 0.05).

741 **Table 4** Effect of limonene exposure routes on the plasma oxidative parameters of goat kids, when
 742 exposed for up to 7 d. Means, standard error or means (SEM), and level of significance (P-value)
 743 are shown. Other abbreviations included control group (CG), respiratory group (RG), and oral
 744 group (OG).¹

Group	Day 0	Day 2	Day 4	Day 7	SEM	Group	P-value	Group × Time
TBARS (nmol/ml plasma)								
CG	1.62	1.48	1.57	1.47	0.09	0.005	0.040	0.123
OG	1.53	1.28	1.32	1.31				
RG	1.42	1.54	1.15	1.20				
Hydroperoxides (μmol/ml plasma)								
CG	5.92	6.89	6.12	5.94	0.38	0.476	0.010	0.550
OG	5.48	7.20	5.78	6.51				
RG	6.17	6.73	6.54	6.59				
Protein Carbonyls (μmol/ml plasma)								
CG	113.67	104.32	101.20	104.82	3.62	0.161	0.436	0.569
OG	103.43	100.22	101.46	98.58				
RG	102.10	103.07	103.36	104.37				

745

746 **Table 5.** Effect of limonene exposure routes on the activity of superoxide dismutase, catalase, and
 747 glutathione peroxidase in the liver tissue. Means, standard error or means (SEM), and level of
 748 significance (*P*-value) are shown. Other abbreviations included control group (CG), respiratory
 749 group (RG), and oral group (OG).¹

Parameters	CG	OG	RG	SEM	<i>P</i>-value
Superoxide dismutase (U/mg protein)	160.6 ^{Aa}	171.5 ^B	164.5 ^{Ab}	1.10	0.001
Catalase (U/mg protein)	62.5 ^a	97.5 ^c	72.0 ^b	0.98	< 0.001
Glutathione peroxidase (μmol NADPH ox/mg protein)	0.22 ^a	0.28 ^b	0.23 ^a	0.004	< 0.001

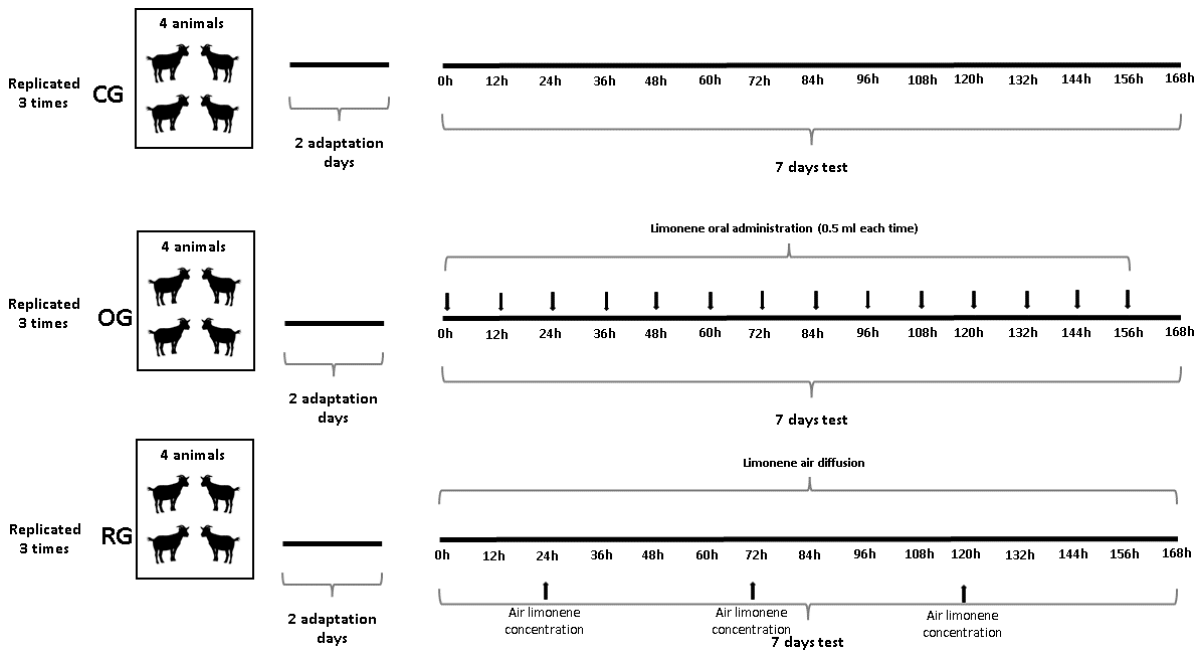
750 ¹ Means with different superscripts, within rows (^{a,b,c}), were significantly different (*P* < 0.05).

751 **Table 6.** Orthonasal olfaction test at vacuum bag opening according to duo-trio method considering
 752 the CG as reference experimental group. Other abbreviations included control group (CG),
 753 respiratory group (RG), and oral group (OG).¹

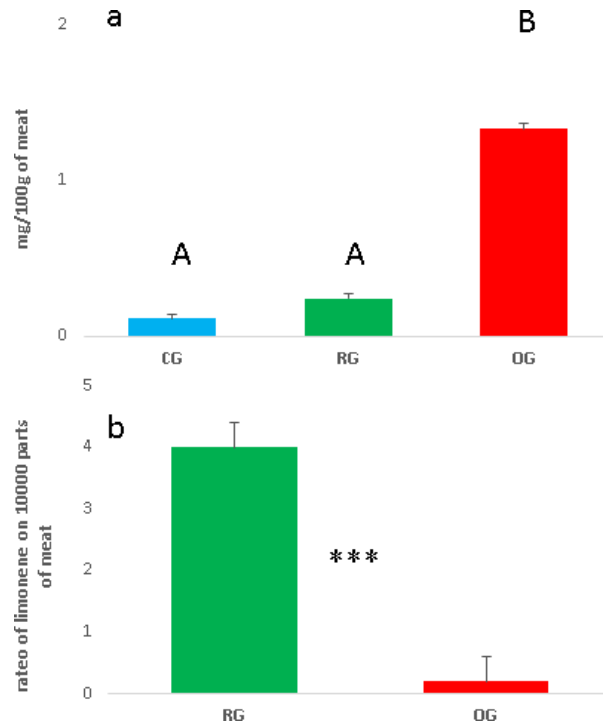
Comparison	<i>n</i> correct answers		
	T1	T4	T7
CG vs RG	20.7**	19.3 *	19.0 *
CG vs OG	20.7**	20.3**	19.0 *

754 ¹Level of significance is denoted as ** = $P < 0.01$; and * = $P < 0.05$.

755



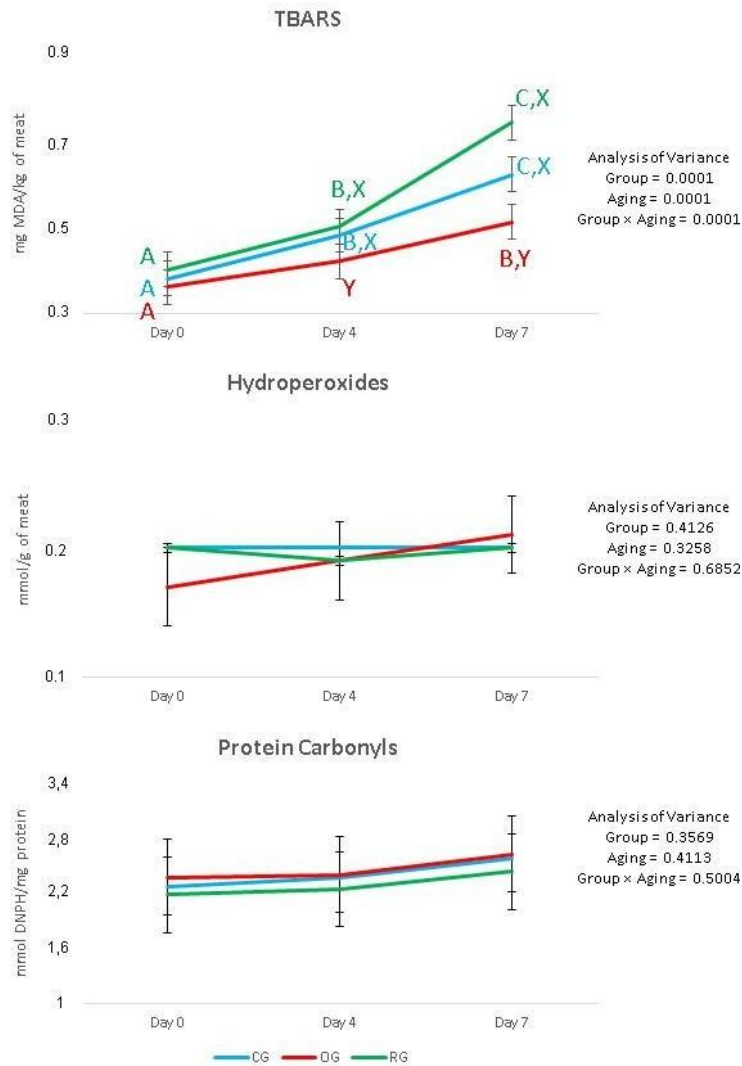
759 **Figure 1.** A schematic diagram of the experimental design. Abbreviations include control group
760 (CG), respiratory group (RG), and oral group (OG).



763

764 **Fig. 2.** Effect of limonene exposure routes on goat kid meat a) limonene concentrations; and b) the
 765 transfer efficiency ratio. Means and standard error of means (error bars) are plotted. Columns with
 766 different superscripts (^{A,B}) were significantly different ($P < 0.05$), or alternatively denoted by *** =
 767 $P < 0.001$. Abbreviations included control group (CG), respiratory group (RG), and oral group
 768 (OG).

769



770

771

772

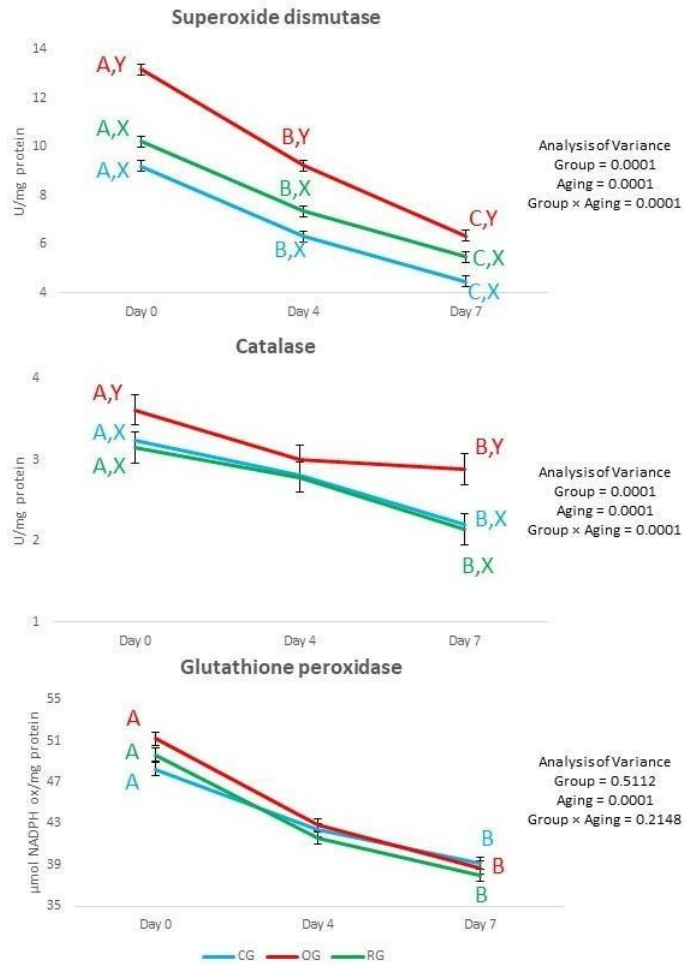
773

774

775

776

Fig. 3. Effect of limonene exposure routes on goat kid meat oxidative status a) thiobarbituric reactive substances (TBARS); b) hydroperoxides; and c) protein carbonyls. Means and standard error of means (error bars) are plotted. Data points with different superscripts (^{A,B}) were significantly different ($P < 0.05$). Abbreviations included control group (CG), respiratory group (RG), and oral group (OG).



777

778

779

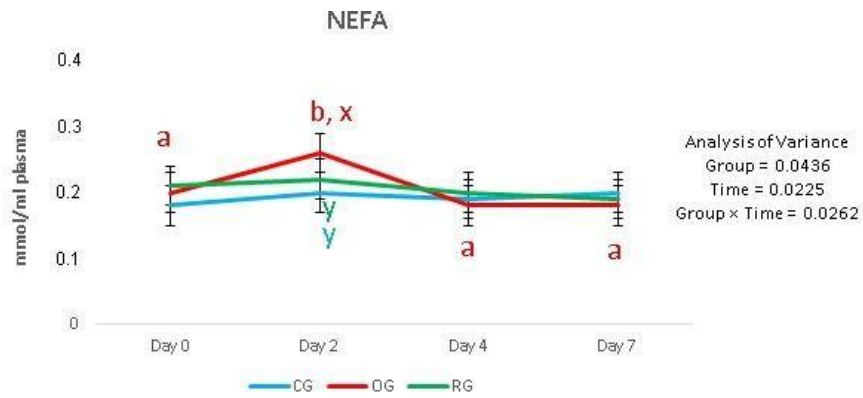
780

781

782

783

Fig. 4. Effect of limonene exposure routes on goat kid meat antioxidant enzyme activity a) superoxide dismutase; b) catalase; and c) glutathione peroxidase. Means and standard error of means (error bars) are plotted. Data points with different superscripts (^{A,B}) were significantly different ($P < 0.05$). Abbreviations included control group (CG), respiratory group (RG), and oral group (OG).



784

785 **Fig. 5.** Effect of limonene exposure routes on goat kid plasma non esterified fatty acid (NEFA)
 786 concentrations, measured across a total of 7 d. Means and standard error of means (error bars) are
 787 plotted. Data points with different superscripts (^{A,B}) were significantly different ($P < 0.05$).
 788 Abbreviations included control group (CG), respiratory group (RG), and oral group (OG).

789